

# 3M<sup>™</sup> Polyurethane Protective Tape 8730NA (No Adhesive)

# **Product Description**

3M™ Polyurethane Protective Tape 8730NA is a UV stable polyurethane elastomer film that resists punctures, tearing, and abrasion. 3M 8730NA Tape is specifically designed for use in composite/bonding processes, with cure temperatures up to 350°F (177°C). 3M™ PPT 8730NA Tape is able to be co-cured into composite structures or can be adhesively bonded onto precured parts with appropriate structural adhesives to improve the erosion or impact resistance of the composite. 3M™ PPT 8730NA Tape was formulated for optimized bonding using 3M™ Scotch-Weld™ Structural Adhesive Films AF163-2 and AF191. 3M™ PPT 8730NA Tape is available in matte black.

# **Typical Physical Properties and Performance Characteristics**

Notes: 1) The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

- 2) ASTM = American Society for Testing and Material.
- 3) Metric values are listed in parenthesis.

### A. Dimensions

Approximate Applied Thickness:	0.012 inch (0.30 mm) Film
Standard Roll Length:	36 yd (32.9 m)
Available Widths:	24 inches or 32 inches
Approximate Weight:	0.69 lb/yd <sup>2</sup> (374 g/m <sup>2</sup> )

### B. Typical Physical Properties and Performance Characteristics

Property	Test Method	Units	Typical Value	
Tensile Strength @ Break:	ASTM D882	lb/in (N/100 mm)	80 (1400)	
Elongation % @ Break:	ASTM D882	%	450	
Taber Abrasion Mass Loss:	ASTM C50, H18, 1kg, 1000 cycles	g	0.03	
Hardness:	ASTM D2240	Shore A	81	
Temperature Capability:		3M 8730NA Film can be used in applications with continuous temperatures up to 250°F (121°C) and in processes with short-term exposure to temperatures up to 350°F (177°C).		

Technical Data Sheet 3M™ Polyurethane Protective Tape 8730NA

## **Authorization to Use**

Ensure products meet all applicable specifications, standards, and maintenance manual requirements for the platform being worked on and validate all aircraft approvals against current technical documentation.

# **Precautionary Information**

Refer to product label and Safety Data Sheet (SDS) for health and safety information before using this product. For SDS and/or other regulatory documents visit our website <a href="https://www.3m.com/3M/en\_US/company-us/SDS-search/">https://www.3m.com/3M/en\_US/company-us/SDS-search/</a>.

### **Additional Information**

In the U.S. call toll free 1-800-235-2376, or fax 1-800-435-3082 or 651-737-2171. For U.S. Military, call 1-866-556-5714. If you are outside of the U.S., please contact your nearest 3M representative.

These products are manufactured under a 3M Quality Management System registered to the AS9100 standard

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