

**3M™ Tegaderm™ Foam Adhesive; High Performance Foam Adhesive Dressing &**

**3M™ Tegaderm™ Foam Adhesive Dressing With Soft Cloth Border**



**General Description**

**3M™ Tegaderm™ Foam Adhesive; High Performance Foam Adhesive Dressing  
90610, 90611, 90612, 90613, 90614, 90616, 90619, 90616D, 90619D**

3M™ Tegaderm™ High Performance Foam Adhesive Dressing is a “moisture-reactive” absorbent, breathable wound dressing. It is constructed from 4 different layers: a conformable polyurethane foam pad, 2 additional absorbent nonwoven layers, and a top layer of transparent adhesive film. This film is moisture vapor permeable. It prevents wound exudate strike-through and acts as a barrier to outside contamination, including bacterial and viruses.\* As a “moisture-reactive” dressing, it adapts with the wound, handling more fluid under heavily exuding conditions to help prevent maceration while retaining required moisture under dry conditions to maintain a moist wound environment, which has been shown to enhance wound healing. The dressing is supplied sterile.

\*In vitro testing shows that the transparent film provides a viral barrier from viruses 27 nm in diameter or larger while the dressing remains intact without leakage.

90614



90610, 90612



90611, 90613, 90616, 90619



**3M™ Tegaderm™ Foam Adhesive Dressing With Soft Cloth Border (90615):**

3M™ Tegaderm™ Foam Adhesive Dressing with Soft Cloth Border is constructed from a highly absorbent polyurethane foam pad with convenient adhesive border tabs. The border adhesive is not waterproof. The foam pad has a highly breathable film backing which maintains a moist wound environment, prevents wound exudate strike-through and acts as a barrier to outside contamination through the foam pad. The adhesive border tabs are perforated Tegaderm™ film reinforced with soft cloth tape to allow high exchange of both moisture and oxygen. The dressing is supplied sterile and may be custom cut to fit the needs of the user.



**Product Composition**

Family / Catalog Number	Components	Material
Tegaderm™ High Performance Foam Adhesive Dressings: 90610, 90611, 90612, 90613, 90614, 90616, 90619, 90616D, 90619D	Backing	Polyurethane film adhesive laminate
	LAB	LAB (low adhesion backsizing-layer on top of film): Polyurethane/Silicone
	Absorbent Pad	Two Layer Nonwoven (Spunlaced rayon/polyester and Rayon/super absorbent fiber blend)
	Foam Layer	Polyurethane foam (open cell structure)
	Product Liner	Paper
	Product Carrier	Paper

Family / Catalog Number	Components	Material
Tegaderm™ Foam Adhesive Dressing with Soft Cloth Border - 90615	Backing	Polyurethane film/polyester nonwoven/adhesive laminate
	LAB	LAB (low adhesion backsizing-layer on top of film): Polyurethane/Silicone
	Foam Layer	Polyurethane foam (open cell structure)
	Product Liner	Paper
	Product Carrier	Paper

**Intended Use**

**3M™ Tegaderm™ Foam Adhesive; High Performance Foam Adhesive Dressing (90610, 90611, 90612, 90613, 90614, 90616, 90619, 90616D, 90619D)**

Tegaderm™ Foam Adhesive dressing (High Performance Foam Adhesive Dressing) is designed to allow easy, one-handed application to difficult body contours, including heels and elbows, without the need for cutting. The dressing is indicated for use as a primary dressing for low to highly exuding, partial and full thickness dermal wounds, including:

- pressure ulcers
- venous leg ulcers
- abrasions
- superficial, partial-thickness burns
- donor sites
- arterial ulcers
- skin tears
- neuropathic ulcers

Additional applications of Tegaderm™ Foam Adhesive dressing (High Performance Foam Adhesive Dressing) include:

- use as a secondary (cover) dressing in conjunction with wound fillers (such as gauze or alginate dressings).
- use under compression wrap systems for venous leg ulcer treatment.

This product is not designed, sold or intended for use except as indicated. Tegaderm™ Foam Adhesive dressing (High Performance Foam Adhesive Dressing) is not intended for use in pressure reduction or as a surgical sponge.

**Intended Use:**

**3M™ Tegaderm™ Foam Adhesive; 3M™ Tegaderm™ Foam Adhesive Dressing with Soft Cloth Border (90615)**

The product is conformable and designed for easy application to difficult body contours, such as toes and fingers, without the need for cutting or taping. Tegaderm™ Foam Adhesive dressing (3M™ Tegaderm™ Foam Adhesive Dressing with Soft Cloth Border) is indicated for use as a primary dressing for moderately to highly exuding partial and full thickness dermal wounds, including:

- pressure ulcers
- venous leg ulcers
- abrasions
- superficial, partial thickness burns
- arterial ulcers
- skin tears
- neuropathic ulcers

Additional applications of Tegaderm™ Foam Adhesive Dressing include use:

- as a secondary (cover) dressing for use in conjunction with wound fillers (such as gauze or alginate dressings)
- under compression wrap systems.

This product is not designed, sold or intended for use except as indicated. Tegaderm™ Foam Adhesive Dressing is not intended for use in pressure reduction or as a surgical sponge.

**Product Range**

**3M™ Tegaderm™ High Performance Foam Adhesive Dressing  
(manufactured in USA and Germany)**

Catalog Number	Size/Dimension (total size)	Foam Pad size	Name/Descriptor	Primary Carton	Shipper Box
90610	8,8 cm x 8,8 cm (3 1/2 in x 3 1/2 in)	5.1 cm x 5.1 cm	Square	10 each/carton	4 primary cartons/shipper
90611	10 cm x 11cm (4 in x 4 1/2 in)	7.7 cm x 6.4 cm oval	Small Oval	10 each/carton	4 primary cartons/shipper
90612	14,3 cm x 14,3 cm (5 5/8 in x 5 5/8 in)	10.5 cm x 10.2 cm	Square	10 each/carton	4 primary cartons/shipper
90613	14,3 cm x 15,6 cm (5 5/8 in x 6 1/8 in)	10.2 cm x 10.7 cm oval	Oval	5 each/carton	6 cartons/shipper
90614	6,9 cm x 7,6 cm (2 3/4 in x 3 in)	3.2 cm x 3.8 cm oval	Mini Oval	10 each/carton	4 cartons/shipper
90616 (90616D)	19 cm x 22,2 cm (7 1/2 in x 8 3/4 in)	14.0 cm x 17.5 cm oval	Large Oval	5 each/carton	3 cartons/shipper
90619 (90619D)	13,9 cm x 13,9 cm (5 1/2 in x 5 1/2 in)	7.6 cm x 7.6 cm	Heel/Elbow Design	5 each/carton	4 cartons/shipper

**3M™ Tegaderm™ Foam Adhesive Dressing with Soft Cloth Border  
(manufactured in US only)**

Catalog Number	Size/Dimension	Foam Pad size	Name/Descriptor	Primary Carton	Shipper Box
90615	6,9 cm x 6,9 cm (2 3/4 in x 2 3/4 in)	2.5 cm x 2.5 cm (1.0 in x 1.0 in)	Mini Wrap	10 each/carton	4 cartons/shipper

**GENERAL CHARACTERISTICS**

Parameter	Product Performance	Test Method	Results
Sterility	Sterile unless package is damaged or opened	Sterilization validation	Pass
Shelf Life	2 year minimum shelf life	Bench Study	Pass
Wear time	Up to 7 days on skin and compromised skin	Customer evaluation, Clinical study	Confirmed
Impermeability to liquids, blood and exudates. May be worn while showering.*	Waterproof, impermeable to liquids like water and body fluids. Allows for showering	ASTM F1670	Pass
Bacterial Barrier *	Physical barrier against bacteria with a size equal or larger than 0,5 µm	ASTM F1819-1998; ASTM F903-1999 Tested with Gram positive cocci ( <i>E. faecalis</i> and <i>S. aureus</i> and Gram negative rods ( <i>E. coli</i> and <i>P.</i>	Pass score for no penetration
Viral Barrier *	Physical barrier against blood-borne pathogen virus of size equal to or more than 27nm	ASTM F16 71-1997 The virus tested was smaller in size than Hepatitis B and C viruses and HIV.	Pass score for no penetration

Parameter	Product Performance	Test Method	Results
Adhesive Border	Reduces need for tape - less application steps  Stays in place  Thin and low profile to minimize edge roll  Minimal damage to periwound skin  Adherence to both dry and moist skin conditions  Ideal for situations where increased securement or longer wear time is needed	Customer evaluation	Confirmed
Backing Material	Low friction surface (LAB - low adhesion backsizing-layer)	Bench test	Pass
Foam Material	Dressing does not stick to the wound thereby minimizing the disruption of healing tissue  Provides cushioning for patient comfort	Bench test, Customer evaluation	Confirmed
Economics*	Low "in-use" cost based on economic modeling  (based on US data)	Economic Modeling	Model can be adapted locally

\* Except product 90615

### **SAFETY AND SKIN TOLERABILITY (1)**

**Tegaderm™ Foam Dressings are tested as a surface device having permanent (> 30 days) contact duration with healthy skin but also breached or compromised surfaces. As such, the guidance suggests that cytotoxicity, sensitization, irritation, subacute/subchronic toxicity, and genotoxicity studies be conducted on patient contacting materials.**

Parameter	Test Method	Results
Biocompatibility	ISO 10993-Part 1 (biological evaluation of medical devices- evaluation and testing)  ISO 14971 (application of risk management to medical devices)	In compliance  In compliance- All documentation complete
Skin irritation	ISO 10993-10* HCIPT (Human Cumulative Irritation Patch Test)  Primary Skin Irritation	Pass
Sensitization	ISO 10993-10* Sensitization (GPMT)	Pass
Cytotoxicity	ISO 10993-5* Cytotoxicity (MEM) Elution	Safe for intended use
Genotoxicity	ISO 10993-3* -In Vitro Chromosomal Aberration Assay	Pass

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Parameter	Test Method	Results
	-Bacterial Reverse Mutation Assay	
Subchronic Toxicity	ISO 10993-11* 90-Day subchronic systemic toxicity study	Pass

\* testing was conducted on a predicate product, and data bridged to the current product according to ISO 10993 part 1.

### SAFETY AND SKIN TOLERABILITY (2)

Parameter	Product Performance	Test Method	Results
Basic safety/ absence of toxic compounds	Free of: - DEHP - Natural rubber latex - Animal derived products*	Raw Material Information, Formulation, Composition, LCM	Negative- no health hazard compound materials were detected
Basic safety/ absence of Substances of Very High Concern	The substances of the REACH SVHC candidate list as of 16 <sup>th</sup> June 2014 are not present at or above 0,1% in Tegaderm™ Foam dressings	Raw Material Information, Formulation, Composition, LCM	confirmed

\* Except product 90615

### FLUID HANDLING CAPACITY

**All 3M™ Tegaderm™ Foam Dressings adapt to changing levels of exudate to maintain moisture balance for optimal wound healing.**

**3M™ Tegaderm™ 90610, 90611, 90612, 90613, 90614, 90616, 90619, 90616D, 90619D**

Parameter	Product Performance	Test Method	Results*
24 Hour Fluid Handling Capacity (i.e. sum of MVTR and Absorbency)	High fluid handling capacity, adaptable fluid management	Bench Study in accordance to EN 13726-1	17,9 g/10cm <sup>2</sup> /24h  53.7 g/10cm <sup>2</sup> /72h (extrapolated)
	High Absorbency	Bench Study in accordance to EN 13726-1	6,7 g/10cm <sup>2</sup>
	High MVTR	based on European Standard EN 13726-1	11,2 g/10cm <sup>2</sup> /24h
Free Swell Absorptive Capacity	High free swell absorbency	Bench Study in accordance to EN 13726-1	60,3 g/100cm <sup>2</sup>

Parameter	Product Performance	Test Method	Results*
Moisture Reactivity	Low MVTR for low moisture conditions  High MVTR for high moisture conditions  Moisture Reactivity (difference between high and low MVTR)	Bench Study in accordance to EN 13726-2	“Upright” MVTR in contact with vapor (to simulate dry wound conditions): 980 g/m <sup>2</sup> /24h (0,9 g/10cm <sup>2</sup> /24h)  “Inverted” MVTR in contact with liquid (to simulate heavy exuding wounds): 12750 g/m <sup>2</sup> /24h (12,8 g/10cm <sup>2</sup> /24h)  11770 g/m <sup>2</sup> /24h
Adhesion to steel	Adhesion	Bench testing in accordance to 3M TS-234	276 g/cm

\* Lot based data

### 3M™ Tegaderm™ 90615

Parameter	Product Performance	Test Method	Results*
24 Hour Fluid Handling Capacity (i.e. sum of MVTR and Absorbency)	Moderate fluid handling capacity, adaptable fluid management	Bench Study in accordance to EN 13726-1	~3 g/10cm <sup>2</sup> /24h ~9 g/10cm <sup>2</sup> /72h (extrapolated)
	Absorbency	Bench Study in accordance to EN 13726-1	~2 g/10cm <sup>2</sup>
	MVTR	based on European Standard EN 13726-1	~1,3 g/10cm <sup>2</sup> /24h
Swell	Minimal Swell	Bench Testing in accordance to 3M TS-10412	<10%
MVTR	MVTR	Bench Study in accordance to EN 13726-2	“Upright” MVTR in contact with vapor: 635 g/m <sup>2</sup> /24h (0,6 g/10cm <sup>2</sup> /24h)  “Inverted” MVTR in contact with liquid: 3605 g/m <sup>2</sup> /24h (3,6 g/10cm <sup>2</sup> /24h)

\* Lot based data

**EASE OF USE**

<b>Parameter</b>	<b>Product Performance</b>	<b>Test Method</b>	<b>Results</b>
Application and removal	<p>Easy to apply and remove</p> <p>Conforms to difficult body contours</p> <p>3M spoke delivery system for easy application</p> <p>Can be applied with gloves</p>	Customer evaluation	Confirmed
90615	<p>Dressing can be used with other 3M wound and skin care products including:</p> <p>Skin Protectants</p> <ul style="list-style-type: none"> <li>• 3M™ Cavilon™ No-Sting Barrier Film</li> <li>• 3M™ Cavilon™ Durable Barrier Cream</li> </ul> <p>Wound Fillers and Contact Layers</p> <ul style="list-style-type: none"> <li>• 3M™ Tegaderm™ Alginate</li> <li>• 3M™ Tegaderm™ Alginate Ag</li> <li>• 3M™ Tegaderm™ Contact</li> <li>• 3M™ Tegaderm™ Matrix</li> <li>• 3M™ Tegaderm™ Hydrogel</li> </ul> <p>Wraps</p> <ul style="list-style-type: none"> <li>• 3M™ Coban™ 2</li> <li>• 3M™ Coban 2™ Lite</li> </ul>		
90610 90612 90613 90614 90616 90616D 90619 90619D	<p>Dressing can be used with other 3M wound and skin care products including:</p> <p>Skin Protectants</p> <ul style="list-style-type: none"> <li>• 3M™ Cavilon™ No-Sting Barrier Film</li> <li>• 3M™ Cavilon™ Durable Barrier Cream</li> </ul> <p>Wound Fillers and Contact Layers</p> <ul style="list-style-type: none"> <li>• 3M™ Tegaderm™ Alginate</li> <li>• 3M™ Tegaderm™ Alginate Ag</li> <li>• 3M™ Tegaderm™ Contact</li> <li>• 3M™ Tegaderm™ Matrix</li> </ul> <p>Wraps</p> <ul style="list-style-type: none"> <li>• Coban™ 2</li> <li>• Coban™ 2 Lite</li> </ul>		



**PACKAGING RELATED INFORMATION**

**Packaging Composition**

Each dressing is packaged into a pouch (immediate wrapper). Several pouches are packaged into a primary box. Then several primary boxes are placed in a corrugated shipper box.

Packaging Level	Material
Pouch:(Immediate Wrapper)	High Density Polyethylene Printed Film
Carton:	Paperboard
Shipper:	Corrugated box

**Packaging standards**

Parameter	Product Performance	Norm	Status
Labeling information supplied by manufacturer	Legally correct labeling	EN1041	In compliance
Symbols used for labeling of medical devices	Legally correct symbols used	EN980 and ISO 15233	In compliance
Sterile Barrier System (SBS)	Sterile unless package is damaged or opened	EN ISO 11607- Part 1&2	In compliance
Undesirable components of packaging	Free of substances of very high concern (SVHCs) in >0,1% in weight concentration	EC Regulation 1907/2006 (REACH) for any packaging article as described in directive 94/62/EC from the EU	Stated in supplier contracts
Undesirable components of packaging	Free of PVC (polyvinylchloride)  Free of silica gel  Totally Chlorine Free bleaching	3M internal standards	Stated in supplier contracts
Undesirable components of packaging	Sum concentration level of Lead, Cadmium, Mercury and Hexavalent Chromium not to exceed 100ppm (by weight)	Article 9 of EC directive 94/62/EC	Stated in supplier contracts

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### CERTIFICATIONS

<b>Type of Certification</b>	<b>3M Company Certifications</b>	<b>Certifying Body</b>	<b>Results</b>
Certifications of manufacturing site ISO 13485	Kamen in Germany is an ISO 13485 certified plant	Certified by DQS (CE0297)	In compliance
Certifications of manufacturing site ISO 13485	Brookings site in the USA is an ISO 13485 certified plant	Certified by BSI (CE0086)	In compliance

### Additional information:

The information provided in this technical data sheet related to material content represents 3M's knowledge and belief as of the date it is provided, which may be based in whole or in part on information provided by suppliers to 3M.

This document is valid 3 years from the release date.

This Technical Data Sheet is approved by 3M Regulatory Affairs:  
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