



Science.  
Applied to Life.™

For chromic acid anodization,

# Liquid masking has met their match.



MASK  
**5X**  
FASTER<sup>1</sup>

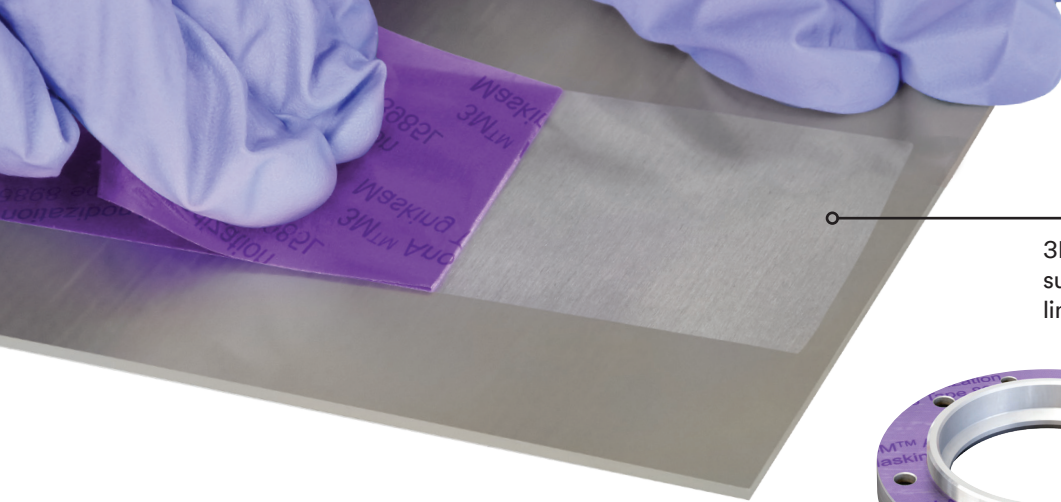
## Introducing 3M™ Anodization Masking Tape 8985L

- ▶ Can reduce labor time and associated costs up to 60%<sup>2</sup>
- ▶ Reduces the number of masking steps.
- ▶ No messy chemicals or unpleasant odors.
- ▶ Eliminates curing time of liquid masking.
- ▶ Reduces the need for solvents during removal.

Try it today: [3M.com/ExtremeMasking](http://3M.com/ExtremeMasking)

**3M Extreme Masking Solutions**  
Reliability • Performance • Productivity

<sup>1</sup>Up to 5x faster to apply and remove than liquid masking. 3M internal data. <sup>2</sup>3M internal data.



3M™ Anodization Masking Tape 8985L survives chromic acid with excellent masking lines and clean one-piece removal.



## 3M™ Anodization Masking Tape 8985L outperforms other anodizing masking solutions.

Are you ready to save up to 60%<sup>1</sup> on labor time and associated costs with your chromic acid (Type 1) anodization process? 3M™ Anodization Masking Tape 8985L features excellent masking lines, clean one-piece removal and no curing time. Eliminate the pain of messy chemicals and unpleasant odors in your process with a masking tape that can take on extreme conditions and harsh environments.

- ▶ Designed to work with or without chemical film on a variety of aluminum alloys.
- ▶ Transparent, colored tape with printed backing is highly visible for fast positioning and removal.
- ▶ Lined for easy die cutting.

### Reliability

Get consistency and peace of mind with a non-silicone tape that won't introduce contamination in the production process.

### Performance

Replace messy, labor-intensive liquids with a reliable tape solution that's built specifically for chemical resistance to chromic acid.

### Productivity

Mask and de-mask up to 5x faster than liquids<sup>2</sup>. Eliminate rework, extreme leakage or scrapped parts with excellent masking lines and clean, easy removal.

Product	Color	Adhesive	Backing	Total Tape Thickness	Chemical Resistance	Size	SAP	3M ID
8985L	Translucent Purple	Rubber	Polyester	4.0 mils (0.10 mm)	Chromic Acid	1 in. x 72 yd	7100207280	70007540340
						2 in. x 72 yd	7100207277	70007540365
						12 in. x 72 yd	7100207284	70007540373
						24 in. x 72 yd	7100211808	70007540381
						48 in. x 72 yd	7100207286	70007540399
						Custom sizes	7100206549	70000243066
						Sample Size	1 in. x 3 yd	7100206814
	12 in. x 3 yd	7100206617	70007540027					

<sup>1</sup>3M internal data.

<sup>2</sup>Up to 5x faster to apply and remove than liquid masking. 3M internal data.



#### 3M Industrial Adhesives & Tapes

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