

# 3M Paint Shop Solutions Guide

Trusted Products for the Paint Shop





# 3M paint shop solutions to help you achieve a finish that lasts and shines.

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## Pursuing a great finish with 3M.

Each time a vehicle rolls out of the shop, it's a chance to showcase your passion for automotive refinishing. You've worked to ensure the vehicle has been prepped, painted, and polished back to the way it was when it came in. But to your customer, it's now somehow even better, more exciting — like it was when it was brand new. This is among most powerful endorsements you can deliver for your collision repair operation, and it represents the full potential of your paint and detailing shop.








# Surface Preparation

Prepping the vehicle before you even enter the spray booth is essential to a successful application so you can reduce or eliminate rework costs. 3M's world class abrasives help get your product ready to receive paint and coatings in less time than ever before.

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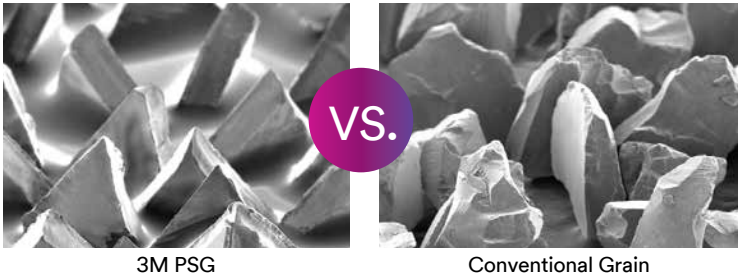
## Get underway with the right abrasive.

				
3M™ Cubitron™ II Net	3M™ Cubitron™ II	Purple	Blue Net	Blue
Cut Rate ●●●●●	Cut Rate ●●●●●	Cut Rate ●●●●●	Cut Rate ●●●	Cut Rate ●●●●
Disc Life ●●●●●	Disc Life ●●●●●	Disc Life ●●●●●	Disc Life ●●●	Disc Life ●●●●
Dust Extraction ●●●●●	Dust Extraction ●●●●	Dust Extraction ●●●●	Dust Extraction ●●●●●●	Dust Extraction ●●●●
Grades 240, 320	Grades 240, 320, 400	Grades P500, P600, P800	Grades 240	Grades 240, 320, 400, 500, 600, 800
Sizes 3", 5", 6", 8"	Sizes 3", 5", 6"	Sizes 3", 5", 6"	Sizes 3", 5", 6", 8"	Sizes 3", 5", 6"
Technology 3M Precision-Shaped Grain	Technology 3M Precision-Shaped Grain	Technology Aluminum Oxide Mineral	Technology Engineered Ceramic Mineral Blend	Technology Engineered Ceramic Mineral Blend
Material Net	Material Paper (Multi-Hole)	Material Paper (Multi-Hole)	Material Net	Material Paper (Multi-Hole and No-Hole)
Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™	Attachment Type 3M™ Hookit™ and Stikit™





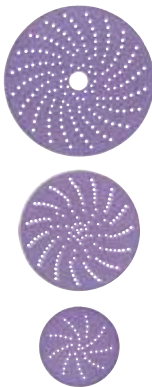
All 3M™ Cubitron™ II Abrasives feature our 3M Precision-Shaped Grain (PSG). Precision shaped grains cut 30% faster and last twice as long as conventional ceramic abrasives.

Faster cut. Longer life. Consistent finish.







# Surface Preparation



## Dry Sanding 240–800 grit

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Premium							
	3M™ Cubitron™ II Hookit™ Net Discs	00051131316461	31646	240+	8"	150 Discs/Case	For Dry Sanding: Premium net disc help allows for virtually dust-free sanding. Net abrasives delivers 2X the cut rate and 2X the life of other leading net abrasive families. Compatible with existing dust-extraction sanders. The 3M™ Hookit™ attachment makes installing a new disc quick and saving a partially-used disc easy.
		00051131316478	31647	320+			
		00051131316553	31655	240+	6"	300 Discs/Case (50 Discs/Roll)	
		00051131316560	31656	320+			
		00051131316706	31670	240+	5"		
		00051131316713	31671	320+			
		00051131316843	31684	240+	3"		
		00051131316850	31685	320+			
	3M™ Cubitron™ II Hookit™ Net Sheet Rolls	00051131345775	34577	240+	115mm x 10m	6 Rolls/Case	
		00051131345782	34578	320+			
		00051131345553	34555	240+	80mm x 10m		
		00051131345560	34556	320+			
		00051131345669	34566	240+	70mm x 10m		
		00051131345676	34567	320+			
	3M™ Cubitron™ II Hookit™ Clean Sanding Disc	00051131314825	31482	240+	6"	200 Discs/Case	3M's best performing abrasive technology. Long-lasting sharp triangular shaped grain and spiral-hole pattern for superior dust extraction and reduced loading. Ideal for hard OEM primers and e-coats that require the ultimate cut and life.
		00051131314832	31483	320+			
		00051131314849	31484	400+			
		00051131314726	31472	240+	5"		
		00051131314733	31473	320+			
		00051131314740	31474	400+			
		00051131314627	31462	240+	3"		
		00051131314634	31463	320+			
		00051131314641	31464	400+			

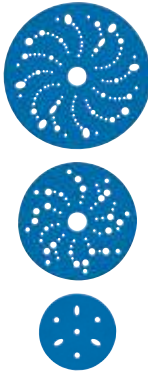
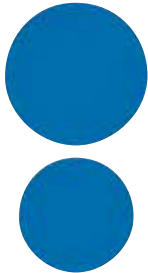
See page 38 for Tools and Accessories.

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Premium							
	3M™ Cubitron™ II Hookit™ Clean Sanding Sheet Roll	00051131344686	34468	240+	4.5" x 13 yd.	5 Rolls/Case	3M's best performing abrasive technology. 3M Precision-Shaped Grain cuts 30% faster and lasts 2x longer than other premium abrasives. Clean Sanding multi-hole pattern delivers excellent dust xtraction. Kiss-cut scoring technology allows for use in multiple sheet lengths.  Use with 3M™ Hookit™ Dust Free Sanding Blocks or Festool HSK-A Sanding Blocks.
		00051131344693	34469	320+			
		00051131344709	34470	400+			
		00051131314887	31488	240+	3.15" x 13.12 yd.	5 Rolls/Case	
		00051131314894	31489	320+			
		00051131314900	31490	400+			
		00051131344488	34448	240+	2.75" x 13 yd.	5 Rolls/Case	
		00051131344495	34449	320+			
		00051131344501	34450	400+			
	3M™ Cubitron™ II Hookit™ Clean Sanding File Sheet	00051131314948	31494	240+	3.74" x 6.97"	100 Sheets/Case	Designed for use with Festool LRS 93 Orbital Sander.
		00051131314955	31495	320+			
		00051131314962	31496	400+			
	3M™ Hookit™ Purple Clean Sanding Abrasive Disc	00051131018105	01810	P500	6"	200 Discs/Case	Aluminum oxide abrasive provides a fast cut, long life and professional results. Stearate coating helps resist loading for extended performance. Excellent dust removal and fast cutting, long lasting abrasive for higher productivity and lower cycle times. Spiral-patterned design features many small holes for dust extraction and reduced loading.
		00051131307612	30761	P600			
		00051131307605	30760	P800			
		00051131304727	30472	P500	5"		
		00051131304611	30461	P600			
		00051131304604	30460	P800			
		00051131302723	30272	P500	3"		
		00051131302617	30261	P600			
		00051131302600	30260	P800			
	3M™ Hookit™ Purple Clean Sanding Abrasive Sheet Roll	00051131307261	30726	P500	4.5" x 13 yd.	3 Rolls/Case	Aluminum oxide abrasive provides a fast cut, long life and professional results. Stearate coating helps resist loading for extended performance. Excellent dust removal and fast cutting, long lasting abrasive for higher productivity and lower cycle times. Kiss-cut scoring technology allows for use in multiple sheet lengths.
		00051131307254	30725	P600			
		00051131307247	30724	P800			
		00051131307025	30702	P500	2.75" x 13 yd.	5 Rolls/Case	
		00051131307018	30701	P600			
		00051131307001	30700	P800			

See page 38 for Tools and Accessories.


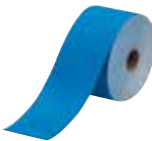

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Advanced							
 <div>3M™ Hookit™ Blue Net Abrasive Discs</div>	00051131364165	36416	240	8"	150 Discs/Case	Built with an engineered ceramic-mineral blend to deliver a faster cut rate and longer life than other leading brands' net abrasives in their class — all while capturing more than 95% of dust. Balanced for maximum abrasive performance for cut, life and dust extraction. 3M™ Hookit™ attachment makes changing discs fast and easy, allowing a technician to save a partially used disc and reinstall it later.	
	00051131364172	36417	320				
	00051131364257	36425	240	6"	800 Discs/Case (100 Discs/Roll)		
	00051131364264	36426	320				
	00051131364400	36440	240	5"			
	00051131364417	36441	320				
	00051131364547	36454	240	3"			
	00051131364554	36455	320				
 <div>3M™ Hookit™ Blue Abrasive Sheet Roll</div> <div>Multi-hole</div>	00051131361935	36193	240	2.75" x 13 yd.	4 Rolls/Case		Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste.
	00051131361959	36195	320				
	00051131361966	36196	400				
	00051131361973	36197	500				
	00051131361980	36198	600				
					Can be used with any 2.75" wide 3M™ Hookit™ Sanding Block — use with dust-extraction for better abrasive performance.		

See page 38 for Tools and Accessories.

Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Advanced							
 <div>3M™ Hookit™ Blue Abrasive Disc</div> <div>Multi-hole</div>	00051131361782	36178	240	6"	200 Discs/Case	Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste.  Multi-hole pattern reduces loading, extends disc life and aligns with most backup pads.	
	00051131361805	36180	320				
	00051131361812	36181	400				
	00051131361829	36182	500				
	00051131361836	36183	600				
	00051131361843	36184	800				
	00051131361638	36163	240	5"			
	00051131361652	36165	320				
	00051131361669	36166	400				
	00051131361676	36167	500				
	00051131361683	36168	600				
	00051131361690	36169	800				
	00051131361485	36148	240	3"			
	00051131361508	36150	320				
	00051131361515	36151	400				
	00051131361522	36152	500				
	00051131361539	36153	600				
	00051131361546	36154	800				
 <div>3M™ Hookit™ Blue Abrasive Disc</div> <div>No Hole</div>	00051131362468	36246	240	6"	200 Discs/Case		Complete offering of advanced tier abrasives that can be used from body to paint prep. Engineered ceramic mineral blend is balanced for maximum abrasive performance. Anti-loading coating helps prevent dust and debris from clogging the cutting surface. 3M™ Hookit™ attachment makes disc changes easy and helps reduce waste.  No-hole design is compatible with most dual-action sanders when using a 3M™ Hookit™ sanding pad.
	00051131362475	36247	320				
	00051131362482	36248	400				
	00051131362499	36249	500				
	00051131362505	36250	600				
	00051131362512	36251	800				
	00051131362581	36258	240	5"			
	00051131362598	36259	320				
	00051131362604	36260	400				
	00051131362611	36261	500				
	00051131362628	36262	600				
	00051131362635	36263	800				

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Sanding Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
Advanced							
 <div>3M™ Stikit™ Blue Abrasive Disc Roll</div>	00051131362086	36208	240	6"		500 Discs/Case (100 Discs/Roll)	Engineered for best-in-class cut, life and efficiency across your entire shop. Adhesive-backed 3M™ Stikit™ discs are easy to attach and remove.  Discs tear off conveniently one at a time without liners for added cost savings.
	00051131362109	36210	320				
	00051131362116	36211	400				
	00051131362123	36212	500				
	00051131362130	36213	600				
	00051131362147	36214	800	5"		500 Discs/Case (100 Discs/Roll)	
	00051131362703	36270	240				
	00051131362710	36271	320				
	00051131362727	36272	400				
	00051131362734	36273	500				
	00051131362741	36274	600				
	00051131362758	36275	800				
 <div>3M™ Hookit™ Blue Abrasive Sheet Roll</div>	00051131362239	36223	240*	2.75" x 45 yd.	5 Rolls/Case	Engineered for best-in-class performance at every stage of paint prep. Adhesive-backed 3M™ Stikit™ sheets are easy to attach and remove.  Roll easily tears off at desired sheet length for use with various block sizes.	
	00051131362253	36225	320				
	00051131362260	36226	400				
	00051131362277	36227	500				
	00051131362284	36228	600				
 <div>3M™ Softback Sanding Sponge</div>	00051131026001	02600	Micro Fine	4-1/2" x 5-1/2"	120 Sponges/Case	Flexible foam backing adapts to unique contours and helps you access hard-to-reach areas. Aluminum oxide abrasive offers a long life and fast cut. Versatile hand sanding sponges work on many surface materials. Waterproof bonding system allows for either wet or dry sanding applications.	
	00051131026018	02601	Ultra Fine				
	00051131026025	02602	Super Fine				
	00051131026049	02604	Fine				
	00051131026063	02606	Medium				




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\*2.75" x 30 yd.



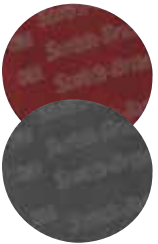


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## Surface Preparation

### Dry Sanding (finer grit)





Fine Abrasives		UPC	Part #	Grade	Size	Qty/Case	Description
 <div>3M™ Hookit™ Flexible Abrasive Dust Free Disc</div>	00051131344037	34403	P400	6" 7 holes	125 Discs/Case	Premium quality delivers uniform, consistent finishes every time. Offers high flexibility and conformability. Reduced burn through when sanding thin coated surfaces. Dust free disc can be used for both hand and machine sanding.  17 hole pattern is designed to be used with the 3M™ Total Automotive Sanding System	
	00051131344051	34405	P600				
	00051131344068	34406	P800				
	00051131344075	34407	P1000				
	00051131344082	34408	P1200				
	00051131344099	34409	P1500	6" 17 holes			
	00051131348004	34800	P400				
	00051131348011	34801	P600				
	00051131348028	34802	P800				
	00051131348035	34803	P1000				
00051131348042	34804	P1200					
00051131348059	34805	P1500					
 <div>3M™ Hookit™ Flexible Abrasive Hand Sheet</div>	00051131343375	34337	P400	5-1/2" x 6-3/4"	125 Sheets/Case	Features a very thin, extremely flexible film backing that conforms effortlessly to tools and contoured surfaces. Reduced burn through when sanding thin coated surfaces. Premium quality delivers uniform, consistent finishes every time.	
	00051131343399	34339	P600				
	00051131343405	34340	P800				
	00051131343412	34341	P1000				
	00051131343429	34342	P1200				
	00051131343436	34343	P1500				
 <div>3M™ Hookit™ Hard E-Coat Abrasive Disc</div>	00051131306950	30695	P320	6"	40 Discs/Case	Abrasive disc engineered for sanding e-coats and hard substrates. Diamond grade mineral blend leaves matte finish at P320 — no need for coarser grades. Precise hole pattern helps clear dust from disc surface for reduced loading. Dust free discs.	

Surface Preparation  
Non-Woven Abrasives

Non-Woven Abrasives	UPC	Part #	Grade	Color	Size	Qty/Case	Description
 <b>Scotch-Brite™ 7447 and 7448 PRO Roll</b>	00048011650081	7447 PRO	A VFN	● Maroon	4" x 30 ft.	3 Rolls/Case	
	00048011650135	7448 PRO	S ULF	● Gray			
 <b>Scotch-Brite™ 7447 and 7448 PRO Hand Pad</b>	00048011649269	7447 PRO	A VFN	● Maroon	6" x 9"	60 Pads/Case	Breakthrough nonwoven web technology allows for a faster cut and produces a more consistent scratch — reducing the time it takes to scuff, prep or finish parts. Ideal for prepping surfaces for paint and primer, general scuffing and hand blending.  Available in rolls, hand pads and discs.
	00048011649351	7448 PRO	S ULF	● Gray			
 <b>Scotch-Brite™ Hookit™ 7447 and 7448 PRO Disc</b>	00048011649603	7447 PRO	A VFN	● Maroon	6"	40 Discs/Case	
	00076308771683	7448 PRO	S ULF	● Gray			
	00051141288024	28802	—	—	6"	5/Case	Scotch-Brite™ Hookit™ Conversion Face
 <b>Scotch-Brite™ Clean and Finish Disc</b>	00076308772253	77225	CF-DC Talc	○ White	6"	40 Discs/Case	Soft abrasive mineral and non-woven web are ideal for cleaning, blending, finishing, and light coating and corrosion removal. Conformable pad gets into corners and over contoured surfaces to produce a uniform finish. Resists loading and rinses clean for repeated use.
 <b>Scotch-Brite™ Durable Flex Hand Pad</b>	00048011646596	64659	A VFN	● Maroon	4-1/2" x 9"	100 Pads/Case	Ultra-flexible construction that is great for prepping areas where conformability is desired like jambs, and bumpers or areas prone to over scuffing like sharp body lines. Tightly graded for more active mineral sites. More consistent scratch than competitive hand pads. Resists tearing and loading, proving a longer life.
	00048011646602	64660	S ULF	● Gray			

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Surface Preparation  
Wet or Dry Sanding

3M™ Wetordry™ Products	UPC	Part #	Grade	Size	Qty/Case	Description
 <b>3M™ Wetordry™ Abrasive Sheets</b>	00051131020436	02043	P220	9" x 11" A-weight	250 Sheets/Case	<b>213Q</b>  Aluminum Oxide mineral. Ideal for wet sanding, fine featheredging or last final sanding step before priming. Great for scuffing the blend area prior to painting.
	00051131020429	02042	P240			
	00051131020405	02040	P320			
	00051131020382	02038	P400			
	00051131020375	02037	P500			
	00051131020368	02036	P600			
	00051131020351	02035	P800	9" x 11" A-weight	250 Sheets/Case	<b>401Q</b>  Silicon carbide mineral. Ideal for paint finishing, paint defect removal and clear coat blending. Levels minor dust nibs and adjusts mismatched orange peel on all automotive paints. Great for sanding old finishes, fine featheredging plus surface work.
	00051131020344	02034	1000			
	00051131020337	02033	1200			
	00051131020320	02032	1500			
	00051131020207	02020	2000			
	00051131020191	02019	2500			
	00051131019997	01999	3000	5-1/2" x 9" A-weight	250 Sheets/Case	<b>434Q</b>  Silicon carbide mineral abrasive provides a refined cut without heavy manual pressure. Waterproof backing. Excellent flexibility. Can be easily cut and folded to fit any hand tool or work piece crevice.
	00051144020218	02021	1000			
	00051131020221	02022	1200			
	00051131020238	02023	1500			
	00051131020443	02044	2000			
	00051131020450	02045	2500			
 <b>3M™ Wetordry™ Sponge Pad</b>	00051131019980	01998	3000	5-1/2" x 9" A-weight	250 Sheets/Case	
	00051131026216	02621	1000			
	00051131026223	02622	1200			
	00051131026230	02623	1500			
	00051131026247	02624	2000	2-3/4" x 5-1/2" x 3/8"	10 Packs/Case	For wet or dry sanding. Durable and soft material supports abrasives for consistency and control. Can be used on either side.
	00051131026254	02625	2500			
 <b>3M™ Wetordry™ Rubber Squeegee</b>	50051144055185	05518	—	2" x 3"	50/Case	Sized for a comfortable and secure hold. Use to wipe away swarf and water from work surface. Gentle on surfaces.
	50051144055178	05517		2-3/4" x 4-1/4"		
 <b>3M™ Wetordry™ Rubber Bucket</b>	00051131025134	02513	—	3 Gallon	10/Case	For wet sanding. Tray fits into bucket for tool storage and drying.

See page 38 for Tools and Accessories.






# Masking and Surface Protection

Achieve sharp lines and smooth transitions in every paint job. Choose tapes for trim masking, jamb masking, multi-color striping and much more. But, the tapes are just the start: 3M offers them as part of full masking systems for great finishes, which can help control dust and overspray, helping keep the paint booth and your work clean.


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No matter your masking challenge there’s a 3M tape solution that’s right for you.

Masking Tapes		UPC	Part #	Size	Qty/Case	Description
 <div><b>Scotch® Performance Green Masking Tape 233+</b> <div>Go-To Solution</div></div>	00051131263345	26334	3/4" x 60 yd.	48 Rolls/Case	<b>The go-to masking solution for premiere collision repair shops.</b>  Delivers consistently superior performance with a balanced four-part construction includes flexible backing that applies easily around curves and contours and our patented adhesive that sticks at a touch, stays put and removes without transfer for consistently outstanding paint lines. This tape performs on paint, plastic, glass, metal, rubber and more.	
	00051131263369	26336	1" x 60 yd.	24 Rolls/Case		
	00051131263383	26338	1-1/2" x 60 yd.	16 Rolls/Case		
	00051131263406	26340	2" x 60 yd.	12 Rolls/Case		
	00051131263413	26341	2.83" x 60 yd.	8 Rolls/Case		
	00021200446085	44608	3.78" x 60 yd.			
 <div><b>3M™ Automotive Refinish Masking Tape 388N</b> <div>Critical Masking</div></div>	00051131066526	06652	3/4" x 60 yd.	48 Rolls/Case	<b>Specifically for the critical paint masking processes used in the collision repair industry.</b>  The robust crepe-paper backing offers good conformability, so you can stretch and manipulate the tape to fit curves and contours without tearing. The thin and flexible backing heightens the ability of the tape to conform and produce sharp, clean paint lines. Clean removal.	
	00051131066533	06653	1" x 60 yd.	36 Rolls /Case		
	00051131066540	06654	1-1/2" x 60 yd.	24 Rolls/Case		
	00051131066564	06656	2" x 60 yd.			
 <div><b>3M™ Highland™ Masking Tape 2727</b> <div>High Temp</div></div>	50051131065432	06543	2" x 60 yd.	24 Rolls/Case	<b>High temperature bake cycle tape.</b>  Highest adhesion masking tape, even in humid environments. Quick stick for fast applications. Consistent unwind and conformability. Withstands bake temperatures up to 250°F (121°C) for up to one hour — great for paint booth applications.	
	00051131065420	06542	1-1/2" x 60 yd.			
	50051131065449	06544	1" x 60 yd.	36 Rolls/Case		
	50051131065418	06541	3/4" x 60 yd.	48 Rolls/Case		
 <div><b>3M™ Automotive Masking Tape</b> <div>Interior/Exterior</div></div>	00051131065482	06548	2" x 60 yd.	24 Rolls/Case	<b>General purpose — interior and exterior of vehicle.</b>  Great for general purpose paint masking. Good conformability and easy application and removal. Minimal adhesive transfer for easy removal.	
	00051131065475	06547	1-1/2" x 60 yd.			
	00051131065451	06545	3/4" x 60 yd.	48 Rolls/Case		
 <div><b>3M™ Precision Masking Tape</b> <div>Low Profile</div></div>	00051131065284	06528	2" x 60 yd.	6 Rolls/Case	<b>Thinnest 3M tape — sharp, low profile paint edges.</b>  Prevents seepage and edge bleed with waterborne and solvent paints Great for bumper covers and two-toning. Semitransparent for better visibility.	
	00051131065277	06527	1-1/2" x 60 yd.	8 Rolls/Case		
	00051131066205	06620	1" x 60 yd.	12 Rolls/Case		
	00051131065291	06529	3/4" x 60 yd.			
	00051131065260	06526	3/4" x 60 yd.	16 Rolls/Case		



Jamb and Trim Masking		UPC	Part #	Size	Feature	Qty/Case	Description
	3M™ Perforated Trim Masking Tape	00051131063488	06348	2" x 11 yd.	15mm Band	6 Rolls/Case	Rigid band along one edge slips gently between moldings and auto body surface for concealed paint edges. Perforations allow for hand tearing without tools. Speeds paint time — no need to remove moldings, gaskets or windows. Available in four band widths.
		00051131063495	06349		10mm Band		
		00051131063471	06347		7mm Band		
		00051131063457	06345		5mm Band		
	3M™ Trim Masking Tape	00076308563486	56348	2" x 11 yd.	15mm Band	6 Rolls/Case	
		00076308563493	56349		10mm Band		
		00076308563479	56347		7mm Band		
		00076308563455	56345		5mm Band		
	3M™ Soft Edge Foam Masking Tape	00051131062931	06293	0.83" x 53.6 yd.	PLUS	1 Roll/Case	Foam tape softens hard paint lines in the jamb areas. Fast, effective method masks and seals all jambs. Repositionable.
		00051131062986	06298	0.04" x 38.3 yd.	Standard		
		00051131062979	06297	0.5" x 54.6 yd.			
	3M™ Smooth Transition Tape	00051131068001	06800	1/4" x 30 yd.	Center Adhesive	5 Rolls/Case	Use to prevent sealer creep in jamb areas and to transition textured coatings. Eliminates hard paint lines and minimizes rework for faster cycle times. Center-adhesive design lets paint feather smoothly beneath tape edges.

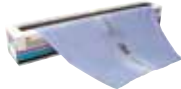


Fine Line Masking		UPC	Part #	Size	Qty/Case	Description
	3M™ Vinyl Tape 471+	00051131064096	06409	3/4" x 36 yd.	48 Rolls/Case	Designed for fine line and critical paint masking. Conformable tape with a semi-translucent backing. Durable and flexible tape removes cleanly even after bake cycles, without adhesive build-up or ghosting. Use on flat, curved, or compound surfaces to ensure exceptional paint lines.
		00051131064089	06408	1/2" x 36 yd.	72 Rolls/Case	
		00021200064050	06405	1/4" x 36 yd.	144 Rolls/Case	
		00051131064041	06404	1/8" x 36 yd.		
	Scotch® Performance Green Masking Tape 233+	00051131263321	26332	1/2" x 60 yd.	48 Rolls/Case	Applies easily around curves and contours and our patented adhesive that sticks at a touch, stays put and removes without transfer for consistently outstanding paint lines.
		00051131263444	26344	1/4" x 60 yd.	12 Rolls/Case	
		00051131263437	26343	1/8" x 60 yd.		
	3M™ Precision Masking Tape	0051131065253	06525	1/4" x 60 yds.	144 Rolls/Case	Thinnest 3M tape — sharp, low profile paint edges. Prevents seepage and edge bleed with waterborne and solvent paints Great for bumper covers and two-toning. Semitransparent for better visibility.
	Scotch® Fine Line Tape 218	00021200063053	06305	3/4" x 60 yd.	12 Rolls/Case	High-performance polypropylene plastic tape that has both a low profile and high adhesion for use in painting long straight lines and sweeping curves where a crisp, sharp paint line is desired. Ideal for high value multi-color and custom painted graphics. Resists heat in bake cycles up to 250°F / 121°C for up to 30 minutes.
		00021200063039	06303	1/2" x 60 yd.		
		00021200063022	06302	3/8" x 60 yd.		
		00021200063015	06301	1/4" x 60 yd.		
		00021200063077	06307	3/16" x 60 yd.		
		00021200063008	06300	1/8" x 60 yd.		
		00021200063084	06308	3/32" x 60 yd.		




## Protective Fabric and Sheeting


Protect your workspace and valuable surfaces.


Adhesive Backed Material		UPC	Part #	Size	Color	Qty/Case	Description
 <b>3M™ Dirt Trap Protection Material</b>	00051131368538	36853	56" x 300 ft.	White	1 Roll/Case	Specially engineered surface protection material protects shop walls and floors. Nonwoven construction traps airborne contaminants, helping to control dust and overspray. Adhesive backing keeps material in place and removes cleanly for a variety of substrates.	
	00051131368521	36852	28" x 300 ft.				
	00051131368521	36851	14" x 300 ft.				
	00051131368507	36850	6" x 300 ft.		4 Rolls/Case		
	00051131368538	36849	4" x 300 ft.		6 Rolls/Case		
	00051131378537	37853	56" x 300 ft.	Gray	1 Roll/Case		
	00051131368521	37852	28" x 300 ft.				
	00051131368569	36856	18" x 100 ft.	Clear	1 Roll/Case		
 <b>3M™ Surface Protection Fabric*</b>	00051131368767	36876	4" x 300 ft.	Blue	6 Rolls/Case	Engineered for the non-stop demands of paint booth environments where protection from dust and overspray is vital. It can help boost your productivity, reduce maintenance and cleanup time, preserve your workspaces and eliminate re-work on finished surfaces.	
	00051131368774	36877	6" x 300 ft.		1 Roll/Case		
	00051131368781	36878	14" x 300 ft.				
	00051131368798	36879	28" x 300 ft.				
	00051131368804	36880	36" x 300 ft.				
	00051131368811	36881	48" x 300 ft.				
	00051131368828	36882	56" x 300 ft.				
	00076308510022	51002	6" x 25 ft.		10 Rolls/Case		
	00076308510039	51003	14" x 50 ft.		16 Rolls/Case		
	00076308510046	51004	28" x 50 ft.		8 Rolls/Case		
	00076308510053	51005	28" x 300 ft.		1 Roll/Case		

**\*Important Note:** For more complete product information, instructions and warnings, please refer to the 3M Product Technical Data Sheet for this product which is available at [3M.com/SurfaceProtection](https://www.3m.com/SurfaceProtection).

Plastic Sheeting		UPC	Part #	Size	Mils	Qty/Case	Description
	<b>3M™ Moisture Resistant Protective Sheeting</b>	0005113167257	06725	16 ft. x 250 ft.	0.65	1/Case	3M offers durable protective sheeting options that are puncture and tear resistant, and waterborne system compatible. Formulated to provide excellent paint adherence and cling to prevent bleed through. Protective sheeting minimizes the risk of imprinting or “ghosting” on damp surfaces, and prevents moisture staining in sheeting.
	<b>3M™ Overspray Protective Sheeting</b>	00051131067271	06727	12 ft. x 400 ft.	0.375	1/Case	
		00051131067288	06728	16 ft. x 400 ft.			
		00051131067424	06742	20 ft. x 250 ft.			
	<b>3M™ Plastic Sheeting</b>	00051131067233	06723	12 ft. x 400 ft.	0.3	1/Case	
		00051131067240	06724	16 ft. x 400 ft.			

Masking Paper		UPC	Part #	Size	Color	Qty/Case	Description
	Scotch® Steel Gray Masking Paper	00021200554919	55491	48" x 1000 ft.	Gray	1 Roll/Case	3M offers an assortment of tightly bonded masking paper options that conform to a wide range of shapes and protect against fiber contamination. Specially formulated to protect against bleed-through from a variety of solvents, lacquers and enamels.
		00021200065361	06536	36" x 1000 ft.			
		00021200065248	06524	24" x 1000 ft.			
		00021200065187	06518	18" x 1000 ft.		2 Rolls/Case	
		00021200065125	06512	12" x 1000 ft.		3 Rolls/Case	
		00021200065064	06506	6" x 1000 ft.		6 Rolls/Case	
	3M™ Scotchblok™ Masking Paper	50051131067368	06736	36" x 750 ft.	Gold	1 Roll/Case	
		00051131067189	06718	18" x 750 ft.		2 Rolls/Case	
		00051131067387	06738	18" x 180 ft.		12 Rolls/Case	
		00051131067127	06712	12" x 750 ft.		3 Rolls/Case	
		00051131067325	06732	12" x 180 ft.		12 Rolls/Case	
		00051131067066	06706	6" x 750 ft.		6 Rolls/Case	
	3M™ White Masking Paper	00051131065314	06531	60" x 750 ft.	White	1 Roll/Case	
		50051131065401	06540	36" x 750 ft.		2 Rolls/Case	
		00051131065390	06539	18" x 750 ft.			
		00051131065383	06538	12" x 750 ft.			3 Rolls/Case
		00051131065376	06537	6" x 750 ft.		6 Rolls/Case	

Dispenser, Applicators, Cutter		UPC	Part #	Size	Qty/Case	Description
	<b>3M™ Surface Protection Material Dispenser, Applicators and Cutter</b>	00051131368620	36862	28"	1/Case	Magnetic Dispenser
		00051131368651	36865	28"	1/Case	Floor Applicator
		00051131368644	36864	56"		
		00051131368675	36867	36"–56"	1/Case	Floor Applicator Frame
		00051131368866	36886	28"	1/Case	Floor Applicator Foam Roller
		00051131368682	36868	36"		
		00051131368699	36869	48"		
		00051131368705	36870	56"		
		00051131368668	36866	28"	1/Case	Wall Applicator
		00051131368859	36885	—	6/Case	Cutter

Protective Spray Coatings		UPC	Part #	Size	Feature	Qty/Case	Description
	<b>3M™ Overspray Masking Liquid</b>	00051131068346	06834	55 Gallon	Dry formula	1/Case	Spray-on coating applies conveniently with conventional spray equipment for paint booths. Protects all vehicle surfaces against automotive paint and primer overspray. Covers hard-to-mask surfaces quickly and eliminates time-consuming bulk masking.
		00051131068568	06856	15 Gallon			
		00051131068513	06851	5 Gallon			
		00051131068476	06847	1 Gallon		4/Case	
		00051131068551	06855	55 Gallon	Tacky formula	1/Case	
		00051131068544	06854	15 Gallon			
	<b>3M™ Booth Coating</b>	00051131068407	06840	5 Gallon	Clear	1/Case	Spray-on coating applies conveniently with conventional spray equipment for paint booths. Designed to protect walls, windows, lights and fixtures for optimal lighting and cleanliness. Excellent solvent resistance for protection against paint and primer overspray.
		00051131068391	06839	1 Gallon		4/Case	



# Paint Process

Your paint booth is not just where you earn your living. It’s where you prove yourself, and the value of your entire shop, every single day. As an industry leader in paint application equipment, 3M continues to innovate and change the way you apply paint and other coatings.

3M™ Performance Spray Gun	22
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3M™ SUN GUN™ II Light Kit	27

## Experience a high-performance finish with paint savings.

### Mix less, paint more. That’s the power of the 3M™ Performance Spray Gun.

As every painter knows, once paint has been mixed, it’s sold. You either use it or lose it, which can cut into your bottom line. What if we told you mixing less paint yet getting the same or better coverage was possible? With the 3M™ Performance Spray Gun, that possibility can become reality. It’s superior transfer efficiency, with up to 26% less material waste than leading metal spray guns\*, all in the palm of your hand. Don’t cut down on your efficiency — start spraying the smart way.

\*Maximum transfer efficiency varies by spray gun type and settings.



#### Precision Performance

Third-party tested, painter approved. It’s everything you expect from your best spray gun — just smarter. Spray a full range of high-performance automotive coatings with the highest transfer efficiency among leading HVLP spray guns.



#### Faster Cycle Times

Integrated system with 3M™ PPS™ Series 2.0 Spray Cups and replaceable nozzles delivers the fastest changeovers in the industry, which adds up to faster cycle times and more time in the zone.



#### Cleans in Seconds

Innovative quick-change replaceable nozzle technology means cleanup can be as simple as a twist and a wipe. And every time you put on a fresh nozzle, it’s like getting a brand-new spray gun.





#### Lightest in the World


Made from an impact-resistant composite material, it’s the lightest spray gun in the world. All to enhance your comfort without sacrificing performance or durability.








# 3M™ Performance Spray Gun



## Mix Less. Paint More. Spray Smart.

3M™ Performance Spray Gun System	UPC	Part #	Qty/Case	Description
<div><div>3M™ Performance Spray Gun System with 3M™ PPS™ Series 2.0 System</div><div></div></div>	04054596831346	26778	1 Kit/Case	<div>For Gravity Application</div> <div>Kit includes: 1 – Performance Spray Gun 1 – Air Control Valve 1 – Locking Collar 15 – Gravity Atomizing Heads (5 each of 1.2, 1.3, 1.4) 1 – 3M™ PPS™ Series 2.0 System</div>
<div><div>3M™ Performance Spray Gun</div><div></div></div>	00051131268326	26832	4/Case	<div>Includes: 1 – Performance Spray Gun 1 – Air control valve</div> <div>Lightweight, impact-resistant body made from advanced composite material quickly converts between pressure-fed systems and gravity-fed 3M™ PPS™ Series 2.0 Spray Cup System. Easy to change, replaceable nozzles range from 1.1 – 2.0. Designed for comfort. The simple, innovative design means fewer parts to maintain or rebuild.</div>

H/O Products	UPC	Part #	Size	Qty/Case	Description
<div><div></div><div>3M™ PPS™ Series 2.0 Type H/O Pressure Cup</div></div>	00051131261211	26121	Midi (13.5 fl. oz.)	2/Case	A pressurized (H/O) hard cup and collar set that supports and holds 3M™ PPS™ Series 2.0 lids and flexible liners. This product is intended for use in place of metal cups on most pressure spray guns.
	00051131261242	26124	Large (28 fl. oz.)		
<div><div>3M™ Performance Spray Gun H/O Conversion Pack</div></div>	00051131268371	26837	—	4/Case	Equips the 3M™ Performance Spray Gun to use 3M™ PPS™ Series 2.0 Type H/O Pressure Cups. This upgrade adds an air pressure port to the gun for spraying high-viscosity coatings.

3M™ Performance Gravity System	UPC	Part #	Color	Size	Qty/Case	Description
<div><div>3M™ Performance Gravity HVLP Atomizing Head Refill</div><div></div></div>	00051131267091	26709	O White	0.9	25/Case	Used for spraying a wide range of industrial and automotive coatings, including high-viscosity coatings, sprayable fillers, high-build primers, primer surfacers, sealers, single-stage top coats, solvent-based paints, waterborne paints and clear coats.
	00051131267121	26712	● Blue	1.2	25/Case	
	00051131267138	26713	● Green	1.3	25/Case	
	00051131267145	26714	● Orange	1.4	25/Case	
	00051131267169	26716	● Purple	1.6	25/Case	
	00051131267183	26718	Ø Clear	1.8	25/Case	
	00051131267206	26720	● Red	2.0	25/Case	
<div><div>3M™ Performance Gravity HVLP Atomizing Head Refill Kit</div></div>	00051131267305	26730	● Blue ● Green ● Orange ● Red ● Purple Ø Clear	1.2 – 2.0	5 Kits/Case	<div>Kit includes: Six Atomizing Heads</div> <div>One of each size: 1.2, 1.3, 1.4, 1.6, 1.8, 2.0</div>

Accessories and Replacement Parts	UPC	Part #	Qty/Case	Description
<div><div></div><div>O-Ring Kit</div></div>	00051131268418	26841	4/Case	3M™ Performance Spray Gun Replacement O-Ring Kit.
<div><div></div><div>Locking Collar</div></div>	00051131268357	26835	20/Case	Ensures a solid connection between the 3M™ Performance Spray Gun and atomizing heads.
<div><div></div><div>Spray Gun Needle</div></div>	00051131268388	26838	1/Case	Use replacement needle when spray gun needle is damaged, bent or leaks.
<div><div></div><div>Rebuild Kit</div></div>	00051131268401	26840	4/Case	Includes exterior replacement parts, all required interior seals, springs, screws and parts. Instruction manual provides specific details on how to rebuild.




Engineered for peak performance.

3M™ PPS™ Series 2.0 is our most advanced Spray Cup System. It's packed with features to help you perfect your paint jobs.

**Domed Lid with Full-Diameter Filter.**  
More paint below the filter improves flow and consistency, while reducing spitting from start to finish.

**New Cup in Every Lid and Liner Kit**  
Start with a clean cup more often, reducing paint build-up. On-cup ratios and fill markings eliminate traditional mixing cups.

**Sealing Plug Included**  
Allows you to seal and protect coatings upside down with greater stability when not in use. Use fewer lids by keeping filters wet.



**1 Wide Spout Adapter with Four-Point Connection**  
Maximizes stability while spraying. Makes cleaning easier.

**2 Quarter-Turn Lid Locking System**  
Comes with every lid. Stays cleaner. Locks faster. Fewer parts to keep track of.

**3 Access Window**  
Allows painter to hold the liner for cleaner, easier lid removal when refilling. Also easier to check paint levels.





**4**

**5**

**6**

3M™ PPS™ Series 2.0 System

Highest performing disposable spray cup system.


3M™ PPS™ Series 2.0 Spray Cup System	UPC	Part #	Size	Filter	Qty/Case	Description		
 <div><b>3M™ PPS™ Series 2.0 Spray Cup System Kit</b></div> <div>Kit</div>	00051131260245	26024	Large (28 oz., 850mL)	200 Micron	1 Kit/Case	Highest performing disposable spray cup system for mixing/measuring, filtering, spraying in any direction (360° spray rotation) and protecting coatings not in use.  <u>Kit contains:</u> 50 lids and liners, 32 sealing plugs, 1 reusable hard cup.		
	00051131260009	26000	Standard (22 oz., 650mL)					
	00051131261129	26112	Midi (13.5 oz., 400mL)					
	00051131261143	26114	Mini (6.8 oz., 200mL)					
	00051131260283	26028	Micro (3 fl. oz., 90mL)	125 Micron				
	00051131263253	26325	Large (28 oz., 850mL)					
	00051131263017	26301	Standard (22 oz., 650mL)					
	00051131263123	26312	Midi (13.5 oz., 400mL)					
	00051131263147	26314	Mini (6.8 oz., 200mL)					
	00051131260283	26328	Micro (3 fl. oz., 90mL)					
 <div><b>3M™ PPS™ Series 2.0 Spray Cup System UV Kit</b></div> <div>UV Kit</div>	4054596313415	26710	Standard (22 oz., 650mL)	200 Micron	1 Kit/Case	Protects daylight sensitive materials — like UV-curing primers, sealers, base and clear coats — and helps you measure, mix, filter and spray with ease.  <u>UV Kit contains:</u> 50 black lids and liners, 32 black sealing plugs, 1 reusable hard cup.		
	4054596313439	20730	Standard (22 oz., 650mL)	125 Micron				
 <div><b>3M™ PPS™ Series 2.0 Spray Cup System Starter Kit</b></div> <div>Starter Kit</div>	00051131261723	26172	Standard (22 oz., 650mL)	200 Micron	2 Kits/Case	Convenient way to get started with our 3M™ PPS™ Series 2.0 Spray Cup System. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs.  <u>Starter Kit contains:</u> 6 lids and liners, 16 sealing plugs, 1 reusable hard cup.		
	00051131261709	26170	Midi (13.5 oz., 400mL)					
 <div><b>3M™ PPS™ Series 2.0 Spray Cup System 12-Pack Refill Kit</b></div> <div>Refill Kit</div>	00051131261730	26173	Standard (22 oz., 650mL)	200 Micron	2 Kits/Case	Simple, cost-effective way to keep our 3M™ PPS™ Series 2.0 Spray Cup System stocked and ready. Kits are available in Midi and Standard sizes, excellent for most mid-range repairs.  <u>Refill Kit contains:</u> 12 lids and liners, 16 sealing plugs.		
	00051131261716	26171	Midi (13.5 oz., 400mL)					

For Industrial/Occupational use only.



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3M™ PPS™ Series 2.0 Spray Cup System	UPC	Part #	Size	Filter	Qty/Case	Description
 <b>3M™ PPS™ Series 2.0 Lid</b>	00051131262003	26200	Large/Standard	200 Micron	25/Case	Features quarter-turn lid locking system, helping eliminate cross-threading and paint build-up. Full-diameter filters built into every lid maximize filtration and fluid flow. Domed design and wide spout allow up to 3 fl. oz. (90mL) to be held below the filter, reducing inconsistent spray due to air-entrapment and sputter.
	00051131262041	26204	Midi/Mini/Micro			
	00051131261990	26199	Large/Standard	125 Micron		
	00051131262058	26205	Midi/Mini/Micro			
	00051131261501	26150	Large/Standard Type H/O Pressure Lid	200 Micron		
 <b>3M™ PPS™ Series 2.0 Cup</b>	00051131260238	26023	Large (28 oz., 850mL)	—	8 Cups/Box	Hard cups designed specifically for 3M™ PPS™ Series 2.0. Mix ratios built into every hard cup — no need for separate inserts. ‘Max Fill’ notation allows users to fit maximum amount of fluid in cup.
	00051131260016	26001	Standard (22 oz., 650mL)			
	00051131261228	26122	Midi (13.5 oz., 400mL)			
	00051131261150	26115	Mini (6.8 oz., 200mL)			
 <b>3M™ PPS™ Series 2.0 Universal Shaker Core</b>	0005113126458	26458	Fits all lid sizes of 3M™ PPS™ Series 2.0	—	12/Case	Fits on top of the domed lid and fits into the 1/4-turn lid locking system, creating a stable, durable and even surface for clamping cup tightly into paint shakers.
 <b>3M™ PPS™ Series 2.0 Shaker Core and Support Cup Kit</b>	00051131264595	26459	Fits standard and large sizes of 3M™ PPS™ Series 2.0	—	1/Case	Kit creates stable, durable and even surfaces for clamping 3M™ PPS™ Series 2.0 hard cups tightly into paint shakers. The support cup prevents bending or crushing of the hard cup when shaking by redirecting the force of the shaker clamp onto the support cup.
 <b>3M™ PPS™ Series 2.0 Sealing Plug</b>	00021200063084	26432	Fits all lid sizes of 3M™ PPS™ Series 2.0	—	576/Case	Wide, flat design makes a stable base when cups are turned upside down. Excellent for temporary sealing and protection of coatings. Keep filters wet for longer life, fewer lid replacements. Use to seal lid while mixing in paint shakers.

For Industrial/Occupational use only.

3M™ PPS™ Series 2.0 Spray Cup System	UPC	Part #	Size / Description	Qty/Case	Description
 <b>3M™ PPS™ Lid and Liner Dispenser</b>	00051131162198	16219	Lid Dispenser Fits all sizes 3M™ PPS™ Series 2.0	1/Case	Dispenses all available liner sizes for 3M™ PPS™ Series 2.0. Offers exceptional convenience to access 3M™ PPS™ liners. Keeps liners clean, neat, organized and free from contamination. Top-loading access for reloading 3M™ PPS™ liners. Wall mountable.
	00051131162990	16299	Liner Dispenser Fits all sizes 3M™ PPS™ Series 2.0		
 <b>3M™ PPS™ Series 2.0 and 3M™ PPS™ Adapters</b> <div>Most Popular Sizes</div>	00051131260030	26003	Type 2   #S2 3M™ PPS™ 1.0 Legacy Part # 16003	4/Case	Specifically designed adapters allows painters to use the 3M™ PPS™ Series 2.0 with virtually any spray gun. Stainless steel adapter offers exceptional durability. Threaded adapter is easy to install. <div>Need a new 3M™ PPS™ Series 2.0 or 3M™ PPS™ Adapter for your spray gun? Find a complete list of adapters at <a href="https://3MCollision.com/PPSadapters">3MCollision.com/PPSadapters</a></div>
	00051131260160	26016	Type 9   #S9 3M™ PPS™ 1.0 Legacy Part # 16016		
	00051131260467	26046	Type 15   #S15 3M™ PPS™ 1.0 Legacy Part # 160046		
	00051131261358	26135	Type 40   #S40 3M™ PPS™ 1.0 Legacy Part # 16135		
	00051131261396	26139	Type 43   #S43 3M™ PPS™ 1.0 Legacy Part # 16139		

## Accessories

Accessories	UPC	Part #	Size / Description	Qty/Case	Description
 <b>3M™ High Power Spray Gun Cleaner</b> <div>Low VOC</div>	00051131266896	26689	15 oz. (426g) Aerosol Can	6/Case	Specifically formulated for removing waterborne and solvent-based coatings from metals, plastic and composite surfaces. This low VOC spray gun cleaner meets the requirements of SCAQMD Rule 1171.
 <b>3M™ SUN GUN™ II Light Kit</b>	00051131165502	16550	<u>Kit includes:</u> 3M™ SUN GUN™ light with 50 watt bulb, rechargeable battery and charger with power supply	1/Case	Replicate natural sunlight to better match automotive and industrial paint colors. Evaluate damage for better estimates of cost of repair. Locate defects prior to painting vehicle or substrate. Identify imperfections in paint quality. Improve the professionalism of automotive and industrial paint jobs.



# Paint Finishing

3M products designed to work together for buffing, polishing, and repairing post-paint defects such as dirt nibs, sand scratches and swirl marks. The result: better paint finishes in less time.

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Choose the paint finishing system that's right for you.

1


### Paint Defect Removal

Remove dirt nibs and level excess surface texture over large or small areas.



3M™ Hookit™ Purple Finishing Film Abrasive Disc

P1200 / P1500 / P2000



3M™ Trizact™ Hookit™ Clear Coat Sanding Disc

1500



3M™ Paint Defect Removal Abrasive Circle Sheet


1000 / 1500 / 2000 / 2500 / 3000

2

### Scratch Refinement

Further refine the scratches left after defect removal to help reduce compounding time.

START HERE



3M™ Trizact™ Hookit™ Foam Discs

3000

NEXT STEP



3M™ Trizact™ Hookit™ Foam Discs

5000 / 6000

OR



3M™ Trizact™ Hookit™ Foam Discs

8000

3

### Compounding

Helps remove previous sand scratches.



3M™ Perfect-It™ EX AC Compound

Skip Rubbing Compound Step

### Polishing

Helps remove compound swirl marks.



3M™ Perfect-It™ EX Machine Polish

### Swirl Elimination

Helps eliminate fine swirl marks, especially those that show up on dark colored vehicles.





3M™ Perfect-It™ EX Ultrafine Machine Polish









3M™ Perfect-It™ 1-Step Finishing System

# Paint Defect Removal and Scratch Refinement

## 600 grit and finer

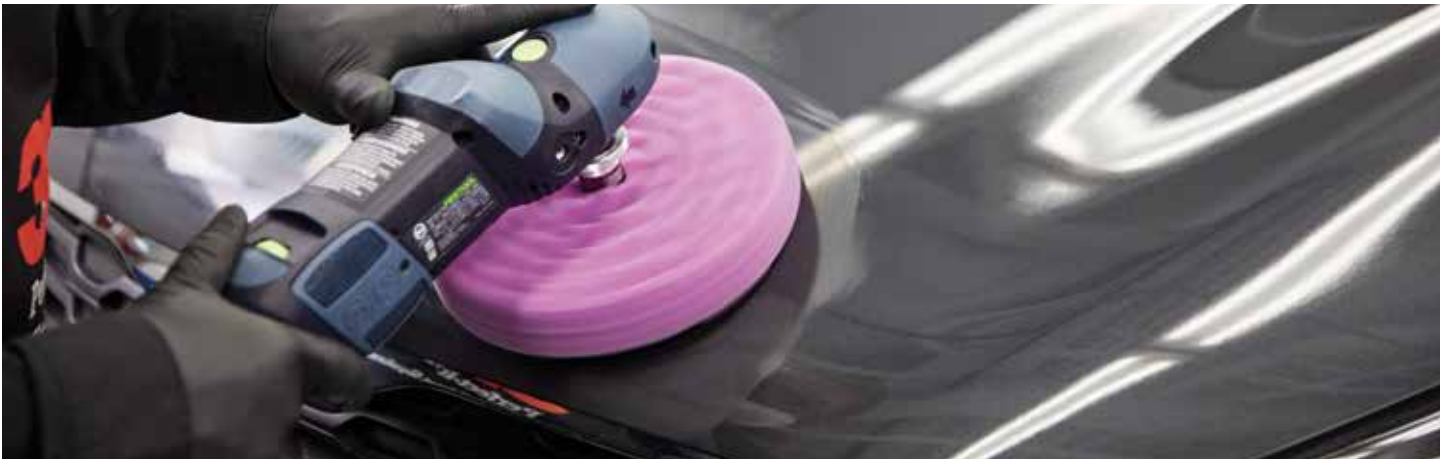
Fine Abrasive Discs				UPC	Part #	Grade	Size	Qty/Case	Description
 <b>3M™ Hookit™ Purple Finishing Film Abrasive Disc</b>	00051131306714	30671	P600	6"	200 Discs/Case	Features an updated coating that levels surface defects on clear coat and greatly reduces pigtails. Aluminum oxide abrasive cuts fast, lasts a long time, resists loading with or without hole pattern designs and leaves a consistent, easy-to-polish finish. Our 3M™ Hookit™ attachment system makes disc change-outs fast and easy.			
	00051131306707	30670	P800						
	00051131306691	30669	P1000						
	00051131306684	30668	P1200						
	00051131306677	30667	P1500						
	00051131306660	30666	P2000						
	00051131305717	30571	P600	5"					
	00051131305700	30570	P800						
	00051131305694	30569	P1000						
	00051131305687	30568	P1200						
	00051131305670	30567	P1500						
	00051131305663	30566	P2000						
	00051131303713	30371	P600	3"					
	00051131303706	30370	P800						
	00051131303690	30369	P1000						
00051131303683	30368	P1200							
00051131303676	30367	P1500							
00051131303669	30366	P2000							
 <b>3M™ Hookit™ Purple Finishing Film Disc</b> <div>Dust Free</div>	00051131307711	30771	P600	6" 7-Hole	200 Discs/Case	Premium dust-free finishing discs available in 7 hole, and 17 hole patterns designed to meet your dust extraction needs. Specially formulated coating reduces pigtails and boosts abrasive life. Flexible, durable film backing increases conformability. 3M™ Hookit™ attachment system makes for fast, efficient disc change-outs.			
	00051131307704	30770	P800						
	00051131307698	30769	P1000						
	00051131307681	30768	P1200						
	00051131307674	30767	P1500						
	00051131307667	30766	P2000						
	00051131347809	34780	P600	6" 17-Hole					
	00051131347816	34781	P800						
	00051131347823	34782	P1000						
	00051131347830	34783	P1200						
	00051131347847	34784	P1500						
	00051131347854	34785	P2000						

See page 38 for Tools and Accessories.

Fine Abrasive Discs		UPC	Part #	Grade	Size	Qty/Case	Description
	<b>3M™ Trizact™ Hookit™ Blending Disc</b>	00051131020900	02090	P1000	6"	60 Discs/Case	Ideal for scuff sanding and blending panels. Foam backing adds control, preserves orange peel for better texture matching. Recommended to be used damp to limit loading and extend disc life.
	<b>P1000</b>	00051131020917	02091	P1000	3"		
	<b>3M™ Trizact™ Hookit™ Clear Coat Sanding Disc</b>	00051131020887	02088	P1500	6"	100 Discs/Case	<b>Part of the 3M™ Perfect-It™ Paint Finishing System for high gloss, deep color finishes.</b>  Ideal for spot repairs, including leveling dust nibs and orange peel, before sand scratch removal.
	<b>P1500</b>	04046719907366	02095	P1500	5"		
		04046719907434	02094	P1500	3"		
 	<b>3M™ Trizact™ Hookit™ Foam Abrasive Disc</b>  <b>P3000 and finer</b>	00051131020856	02085	P3000	6"	60 Discs/Case	<b>Part of the 3M™ Perfect-It™ Paint Finishing System for high gloss, deep color finishes.</b>  Foam abrasive discs for scuff sanding, blending and removing fine grade sand scratches prior to compounding on spot and large panel repairs. Long lasting, even-wearing abrasive can help reduce or eliminate extra materials and even full stages of the paint finishing process in specific cases.
		00051131306622	30662	P5000			
		00051131308060	30806	P8000			
		00051131020962	02096	P3000	5"		
		00051131305625	30562	P5000			
		00051131308053	30805	P8000			
		00051131020870	02087	P3000	3"		
		00051131303621	30362	P5000			
		00051131308046	30804	P8000			
	<b>3M™ Trizact™ Hookit™ Foam Sheets</b>	04054596019737	30290	P3000		60 Sheets/Case	Ideal for painted surfaces where hand sanding is preferred and for hard-to-reach areas. Foam abrasive sheet for scuff sanding, blending and removing fine grade sand scratches prior to compounding.
	<b>P3000 and finer</b>	00051131302891	30289	P5000		50 Sheets/Case	
		00051131308039	30803	P8000			
	<b>3M™ Paint Defect Removal Abrasive Circle Sheet</b>  <b>P1000 – P3000</b>	00051131338890	33889	P1000	32mm	100 Sheets/Case	Small circular abrasive minimizes repair area — attaches to small handheld cylinder for cutting out nibs by hand. Durable film backing holds up during dry or wet sanding. Coated aluminum oxide abrasive is optimized for sanding small areas. 3M™ Stikit™ attachment.
		00051131338920	33892	P1500			
		00051131338951	33895	P2000			
		00051131338982	33898	P2500			
		00051131339019	33901	P3000			
	00051131339095	33909	—	30mm x 29mm	10/Case	Handheld sanding cylinder. May be used both dry and wet.	



See page 38 for Tools and Accessories.





## 3M™ Perfect-It™ 1-Step Paint Finishing System without Rubbing Compound

When it comes to paint finishing, having the right tools and products can make all the difference. As part of this system, compounding can be eliminated by sanding with 3M™ Trizact™ 8000, our incredibly fine abrasive grade. Follow up with our 3M™ Perfect-It™ 1-Step Finishing Material and corresponding purple 3M™ Perfect-It™ 1-Step Foam Finishing Pad to help achieve a finish you desire.



3M™ Perfect-It™ 1-Step System		UPC	Part #	Size	Qty/Case	Description
	<b>3M™ Trizact™ Hookit™ Foam Disc Kit</b>	00051131308084	30808	6"	40 Kits/Case	Follow the 3000 grade 3M™ Trizact™ Abrasive step by refining the sanded finish with the 8000 grade 3M™ Trizact™ Abrasive before polishing.  Multi-grade kit: 3000 and 8000. See page 31 for other grades and sizes.
		00051131308022	30802	6"		
		00051131308077	30807	3"		
	<b>3M™ Perfect-It™ 1-Step Finishing Material</b>	00051131330443	33044	1 Pint (16 fl. oz.)	6/Case	Fast cutting finishing material designed to help remove 3000 and 8000 grade 3M™ Trizact™ Abrasives scratches. Helps eliminate the use of traditional rubbing compounds and can leave a high-gloss finish with minimum swirl marks. Use with purple foam finishing pad.
		00051131330399	33039	1 Quart (32 fl. oz.)	6/Case	
		00051131330405	33040	1 Gallon (128 fl. oz.)	4/Case	
	<b>3M™ Perfect-It™ 1-Step Foam Finishing Pad</b>	00051131330337	33033	4"	12/Case	Purple foam pad can help compound and polish in one step — you can achieve a high-gloss finish without the time and expense of traditional compounding. Also available in single-sided pads with 3M™ Hookit™ attachment for quick change-outs.
		00051131330344	33034	6"	6/Case	
		00051131330351	33035	8"		

See page 38 for Tools and Accessories.







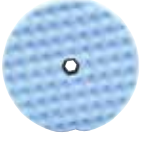

## Classic 3M™ Perfect-It™ Paint Finishing System with Rubbing Compound

For those who prefer to compound, our classic 3M™ Perfect-It™ Paint Finishing System offers products for every stage of the paint finishing process. The EX platform helps deliver fast cut and long working time, with minimal sling for easy cleanup. From compounding to swirl removal, our classic system can leave a refined finish on a variety of painted surfaces.

Compound and Polishes	UPC	Part #	Size	Qty/Case	Description
 <b>3M™ Perfect-It™ EX AC Rubbing Compound</b>	00051131360570	36057	1 Pint (16 fl. oz.)	6/Case	Our best-performing rubbing compound for removing P1200+ sand scratches and surface defects before polishing, even on the latest clear coats. It is formulated to perform in all conditions, including high heat and humidity, without sticking to panels or leaving film residue. It delivers a longer working time, yet still reduces sling for easier cleanup.
	00051131360600	36060	1 Quart (32 fl. oz.)	6/Case	
	00051131360617	36061	1 Gallon (128 fl. oz.)	4/Case	
 <b>3M™ Perfect-It™ EX Machine Polish</b>	00051131360938	36093	1 Pint (16 fl. oz.)	6/Case	We've combined innovative ingredients with our high-performance liquid mineral technology to create a machine polish that cuts, handles, and cleans up better. Helps deliver long working time, with minimal sling for easy cleanup.
	00051131060944	06094	1 Quart (32 fl. oz.)	6/Case	
	00051131060951	06095	1 Gallon (128 fl. oz.)	4/Case	
 <b>3M™ Perfect-It™ EX Ultrafine Machine Polish</b>	00051131390621	39062	1 Pint (16 fl. oz.)	6/Case	Our high-performance ultrafine machine polish has a unique formula to quickly and effectively eliminate swirl marks. It produces a high gloss finish, even on the most difficult dark-colored vehicles. It has good handling and easy cleanup allowing you to use less.
	00051131060685	06068	1 Quart (32 fl. oz.)	6/Case	
	00051131060692	06069	1 Gallon (128 fl. oz.)	4/Case	



# Achieve a showroom-grade paint finish with specially engineered wool and foam pads.

Wool and Foam Pads		UPC	Part #	Color	Size	Qty/Case	Description
	<b>3M™ Perfect-It™ Wool Compounding Pad</b>	00051131332874	33287	O White Wool	6"	6/Case	100% Wool. Fastest cut and less heat.
		00051131057548	05753		9"		
		00051131332805	33288	Low Lint O White Wool	6"	6/Case	Low Lint 100% Wool. Reduces lint, better finish.
		00051131332799	33279		9"		
	<b>3M™ Perfect-It™ Wool Polishing Pad</b>	00051131057531	05754	● Yellow Wool	9"	6/Case	Wool blend. Removes compound swirl marks and fine paint surface defects.
	<b>3M™ Perfect-It™ Foam Compounding Pad</b>	00051131300415	30041	O White Foam	4"	12/Case	Eliminate lint, finest finish. Our highest-performing foam compounding pads for refining sand scratches, slow-speed polishing, denibbing and more. Foam face pattern provides more surface contact, holds compound better and reduces slinging.
		00051131332843	33284		6"	6/Case	
		00051131057067	05706		8"		
	<b>3M™ Perfect-It™ Foam Polishing Pad</b>	00051131300422	30042	● Gray Foam	4"	12/Case	Soft foam buffing pad used to buff out fine scratches created from compounding steps. Waffle face gives you greater surface contact area over contoured surfaces, minimizes heat buildup and helps eliminates swirl marks, hold the polish and reduce slinging.
		00051131332850	33285		6"	6/Case	
		00051131057074	05707		8"		
	<b>3M™ Perfect-It™ Foam Ultrafine Polishing Pad</b>	00051131300439	30043	● Blue Foam	4"	12/Case	Helps to eliminate swirl marks on painted surfaces, even on difficult dark colored cars. Waffle face design holds liquid polish. Applies polish evenly without releasing excess polish that may cause ripples in the finish.
		00051131332867	33286		6"	6/Case	
		00051131057081	05708		8"		
	<b>3M™ Perfect-It™ Quick Connect Adaptor</b>	00051131057524	05752	Silver / Purple	5/8-11"	10/Case	Quick Connect system makes it easy to quickly lock, center and changeout the pads to a large range of standard rotary polishers.

See page 38 for Tools and Accessories.




# Detailing Products




For any automotive surface you need to look great — chrome, metal, rubber, SRC, paint and more — 3M has a solution. Each of our detailing products is scientifically formulated for removing contaminants and bringing out the luster where it matters most.





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Tire and Wheel Cleaners	37
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## Deliver clean, shiny repairs. Products designed by professionals, for professionals.

Glass and Surface Cleaners		UPC	Part #	Size	Qty/Case	Description
	<b>Meguiar's® Citrus Power Cleaner Plus</b>	00070382013578	D10705	5 Gallon Drum	1/Case	Fast and effective for both interior and exterior cleaning across many surfaces. Advanced formula is solvent-free and low foaming for safe and effective cleaning. Safe on carpet, upholstery, leather, plastics, engines, wheel wells, and more. Ideal for use in hot or cold extractors, air-powered tools and via spray bottle.
		00070382013561	D10701	1 Gallon Container	4/Case	
		00070382010256	D20107PK12	32 oz. Bottle	12/Case	
	<b>Meguiar's® Super Degreaser</b>	00070382208059	D10805	5 Gallon Drum	1/Case	Strong and fast acting for the toughest jobs. Residue-free performance. Pleasant fragrance.
		00070382208011	D10801	1 Gallon Container	4/Case	
		00070382008727	D20108	32 oz. Bottle	12/Case	
	<b>Meguiar's® Glass Cleaner Concentrate</b>	00070382120054	D12005	5 Gallon Drum	1/Case	Glass cleaner concentrate easily and consistently removes tough vinyl fog residue and smoker's film. Removes road grime, dirt and bug splatter leaving crystal clear, streak-free glass. Ease and convenience of a spray-on, wipe-off product saves on time.
		00070382120016	D12001	1 Gallon Container	4/Case	
		00070382008734	D20120	32 oz. Bottle	12/Case	

Wax and Glaze Cleaners		UPC	Part #	Size	Qty/Case	Description
	<b>Meguiar's® Citrus Blast Wash &amp; Wax</b>	00070382013592	D11305	5 Gallon Drum	1/Case	Citrus Blast scent and high lubricity cleaners are sure to make this a new favorite bucket wash among pros and enthusiasts. Specially formulated to clean all exterior vehicles surfaces using less time and water. Premium carnauba wax protection offers noticeable pop and gloss. Unique formula allows foam to quickly break and saves precious water during rinse step.
		00070382013585	D11301	1 Gallon Container	4/Case	
	<b>Meguiar's® Mirror Glaze® Professional Detailing Clay</b>	00070382720001	C2000 Mild	200g Tub	12/Case	Quickly and easily removes bonded surface contaminants. Restores a "smooth as glass" finish. Completely non-abrasive and safe on clear coat and single stage paint.
		00070382721008	C2100 Aggressive			
	<b>Meguiar's® Mirror Glaze® Final Inspection</b>	00070382134013	M3401	1 Gallon Container	4/Case	Quick and easy to use mist-on and wipe-off formula that will safely remove fresh and light contaminants while maintaining an amazing shine. Use to evaluate paint repairs or look for surface defects. Spray and wipe for quick clean-up of compound, polish, and residue. Safe and effective on all paint finishes including clear coats.
		00070382134167	M3416	16 oz. Bottle	6/Case	

Upholstery and Leather Cleaners		UPC	Part #	Size	Qty/Case	Description
	<b>Meguiar's® Pro Fiber Rinse &amp; Tannin Stain Remover</b>	00070382009410	D10601	1 Gallon Container	4/Case	Fast tannin stain remover (Coffee, tea, wine, etc.). Carpet and cloth seats pH neutralizer. Minimizes re-soiling.
	<b>Meguiar's® Pro Protein Stain Remover</b>	00070382010096	D11601	1 Gallon Container	4/Case	Fast protein based stain remover (Milk, food, and organic matter). Effective on microfiber interiors. Concentrated formula.
	<b>Meguiar's® Leather Cleaner &amp; Conditioner</b>	00070382180027	D18001	1 Gallon Container	4/Case	Formulated to enhance the appearance of interior leather and vinyl surfaces. Thick, rich lotion that leaves a non-oily, natural, soft, supple finish. Gentle and specialized cleaners coupled with conditioning agents.
	<b>Meguiar's® Odor Eliminator</b>	00070382002350	G2316	16 oz. Bottle	6/Case	Makes your vehicle smell fresh and clean anytime. Removes even the toughest odors — like smoke, spoiled food, pet accidents, and more — while instantly freshening automotive interiors. Easy to use and convenient trigger spray, just spray and the odors will permanently go away.

Tire and Wheel Cleaners		UPC	Part #	Size	Qty/Case	Description
	<b>Meguiar's® Wheel Brightener</b>	00070382240059	D14005	5 Gallon Drum	1/Case	Safe and effective on clear-coated, factory painted, and chrome wheels. Quickly and easily removes tough and stubborn brake dust. Effective at removing tar, dirt, and grime with little or no scrubbing. Spray-on, hose-off with water, wipe. Concentrate can be diluted up to 4:1.
		00070382240011	D14001	1 Gallon Container	4/Case	
		00070382008765	D20140	32 oz. Bottle	12/Case	
	<b>Meguiar's® Non-Acid Wheel and Tire Cleaner</b>	00070382008628	D14305	5 Gallon Drum	1/Case	Effective and easy cleaning on wheels and tires. Quickly removes brake dust, road grime, light grease and dirt. Spray on, lightly agitate, hose off.
		00070382008611	D14301	1 Gallon Container	4/Case	
		00070382009472	D20143	32 oz. Bottle	12/Case	
	<b>Meguiar's® Silicone Free Dressing</b>	00070382261054	D16105	5 Gallon Drum	1/Case	High-performance dressing that can be used in any silicone-sensitive environment. Produces an incredibly deep, rich glossy shine on all exterior rubber and plastic surfaces. VOC-compliant formula.
		00070382261016	D16101	1 Gallon Container	4/Case	
		00070382008833	D20161PK12	32 oz. Bottle	12/Case	
	<b>Meguiar's® Wheel &amp; Paint Iron DECON</b>	00070382013929	D180105	5 Gallon Drum	1/Case	Highly effective pro-strength iron remover engineered for both wheels and paint. Rapidly removes iron and changes colors. Gentle pH neutral formula is safe on all wheels and painted brake components. Gel formula clings to wheels to remove road grime, grease and iron. Safely and effectively removes iron particles from body panels, too.
		00070382013912	D180101	1 Gallon Container	4/Case	
		00070382014117	D201801PK12	32 oz. Bottle	12/Case	

Detailing Cloth		UPC	Part #	Color	Size	Qty/Case	Description
	<b>3M™ Perfect-It™ Detailing Cloths</b>	00051131060166	06016	Yellow	12" x 14"	6/Pack	Cloth removes oily or filmy residue including waxes, polishes, glazes and fingerprints and is ideal for paint, chrome, glass, dashboards and more. Paint shop safe.
		50051131060208	06020	Light Blue			



# Tools and Accessories

Choosing the right abrasives for your paint finishing and automotive repair project is critical — and so is using the right tool. 3M offers full systems of high-quality metal grinding and sanding tools, disc backup pads and accessories to optimize abrasive performance and maximize productivity. Whether your job calls for an angle grinder, a sanding tool or a buffer, 3M has you covered with the power tools, accessories and service you need.

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## A compact system with sweeping benefits.

3M and Festool together, bringing you one of the most effective and comprehensive surface preparation and finishing systems in the collision repair industry.



### Profitability + Efficiency

Helps reduce the amount of dust in the air from sanding, which can lead to less rework, helping drive improved cycle time and process efficiency.

- Helps reduce cleanup time
- Can enhance workplace efficiency by reducing time spent searching for tools and materials
- Workcenter helps enable the use of abrasives to end of life, which can lead to reduced material spend
- Increased technician mobility

### Health + Safety

Designed with the technician's safety in mind.

- Integrated dust extraction system helps reduce dust
- IAS anti-static hose
- Ergonomic, non-slip tool design
- Pad brake means less tool free spin
- Helps improve shop cleanliness

For Industrial/Occupational use only.







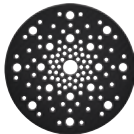
# Festool Automotive Systems





## Build the system that’s right for you.







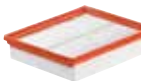
Festool Power Tools		UPC	Part #	Description	Size	Stroke Rate	Qty/Case	Description
Rotary and Orbit Sanders								
	<b>Festool Automotive Systems Compressed Air Eccentric Sander LEX 3</b>	04014549286548	29951	LEX 3 150/3	6"	3mm	1/Case	Contains: Operation tool, sanding pad, bottle of cleaning and lubricating oil.
		04014549286197	29950	LEX 3 150/5		5mm		
		04014549286241	29952	LEX 3 150/7		7mm		
	<b>Festool Automotive Systems Compressed Air Eccentric Sander LEX 3 77/2.5</b>	04014549277935	29949	LEX 3 77/2.5	3"	2.5mm	1/Case	Contains: Operation tool, sanding pad, bottle of cleaning and lubricating oil.
	<b>Festool Automotive Systems Random Orbit Sanders ETS EC</b>	04014549286012	29943	ETS EC 150/3 EQ	6"	3mm	1/Case	Low profile.
		04014549286159	29945	ETS EC 150/5 EQ		5mm		Contains: Operation tool, sanding pad.
	<b>Festool Automotive Systems Geared Eccentric Sander RO 150 FEQ-Plus</b>	04014549286487	29941	RO 150 FEQ-Plus	6"	5mm	1/Case	Contains: Operation tool, sanding pad, Systainer SYS 3 T-LOC.
Polisher								
	<b>Festool Automotive Systems Rotary Polisher SHINEX RAP 150-14-FE</b>	04014549277850	29940	SHINEX RAP 150-14 FE	6"	—	1/Case	Contains: Operation tool, polishing pad, additional side-mounted hand grip.
		00051131057524	05752	3M™ Quick Connect Adaptor	14mm	—	10/Case	Allows quick changes of buffing pads.
		00051131336605	33660	3M™ Screw On Buffing Pad Adaptor	14mm	—		Attaches buffing pads or backup pads to polishers.







Sanding Blocks		UPC	Part #	Size	Qty/Case	Description
	<b>3M™ Hookit™ Sanding Block Dust Free</b>	00051131052161	05216	4.5" x 11.5"	3/Case	Has small holes for use with a vacuum system to limit dust and loading. Helps reduce hand fatigue and make sanding challenging locations easier. Sanding blocks deliver more consistent and effective hand sanding results.
		00051131052093	05209	2.75" x 15.59"	1/Case	
		00051131052086	05208	2.75" x 7.5"	5/Case	
		00051131052079	05207	2.75" x 5"		
	<b>Festool Automotive Systems Sanding Blocks HSK-A</b>	04014549278475	29911	3.15" x 15.75"	1/Case	Sanding block vacuums while you sand and is easy to handle and control. Versatile system is perfect for everything from flat surfaces to contours. Abrasive changes are quick and easy to save time.
		04014549278482	29912	3.15" x 7.88"		
		04014549278451	29909	3.15" x 5.12"		



Festool Sanding and Interface Pads		UPC	Part #	Size	Description	Case/Qty	Description
    	Festool Sanding Pads ST-STF						
	04014549289129	30002	7.25"	Soft	5/Case	Pad offers high performance sanding. Backing Pads come in ultra soft, soft and hard options. MULTI-JETSTREAM 2 Technology increases airflow. Compatible with all LEX 3 and ETS EC sanders sanding.	
	04014549332412	30063	6"	Medium			
	04014549332429	30064		Soft			
	04014549332474	30068		Hard			
	04014549278673	29956	3"	Hard			
	Festool Interface Pads						
	04014549332498	30093	6"	15mm thick	10/Case	Pad offers optimal thickness for sanding curved components. Increased airflow results in cooler running. The hook and loop design offers quick abrasive changes.	
	04014549332481	30092		5mm thick			
	04014549278628	29930	3"	10mm thick			
	Festool Protection Pads						
	04014549362396	30089	6"	—	2 Pads/Pack, 10 Packs/Case (20/Case)	Pad helps prolong the life of the backup pad and maintain consistent attachment of net abrasive discs.	

Festool Mobile Dust Extractor		UPC	Part #	Size	Qty/Case	Description
	<b>Festool Automotive Systems Mobile Dust Extractor CT 36</b>	04014549282946	29947	9.5 Gallon Dimensions: 24.8" x 14.4" x 23.5"	1/Case	Contains: SELFCLEAN filter bag, suction hose, hose holder, Sys doc, cable holder, in a carton.
	<b>Festool Automotive Systems CT Suction Hose Plug-It</b>	04014549278079	29889	16.4 ft.	1/Case	Suction hose is suitable for sanding application. Resists temperatures to 158°F (70°C). Comes complete with rotating adapter and reducing sleeve with bayonet fitting.
		04014549278086	29890	32.8 ft.		
		04014549305065	30006	5m, Anti-static, Smooth		
	<b>Festool Automotive Systems Suction Hose</b>	04014549278376	29899	16.4 ft.	1/Case	Pliable 27mm hose resists kinking and tearing. Includes rotating connector — compatible with wide range of Festool equipment. Prevents clogging inside the hose for efficient work time.
	<b>Festool Automotive Systems IAS 3-Light AS Hose</b>	04014549278536	29916	16.4 ft.	1/Case	2-in-1 hose and IAS interface are easy to use and save time when changing tools. Rotating adapter ensures smooth, rapid working progress and saves time.
		04014549288085	30005	32.8 ft.		
		04014549278581	29924	24 ft.		

Festool Accessories		UPC	Part #	Size	Qty/Case	Description
	<b>Festool Automotive Systems Hose Adaptors</b>	04014549278093	29892	—	5/Case	Festool Y Piece Adapter, Anti-static
		00051131386006	29895	—		Festool Adapter AD IAS
		04014549278239	29920	—	1/Case	Festool IAS Double Adapter
		04014549278345	29959	—	5/Case	Festool Extraction Adapter
	<b>Festool Automotive Systems IAS Adapter 3-SD Non VAC Airline</b>	04014549278543	29917	90mm	1/Case	Use for connecting compatible Festool compressed air sanders directly to hoses. Works with Festool IAS 3 interface sanders.
	<b>Festool Automotive Systems Compressed Air Module</b>	04014549278178	29901	Festool CT 26/36 dust extractors	1/Case	Ideal for high production environments. Air module drives pneumatic sanders with tool triggered activation. Required accessory for use with all Festool pneumatic tools.
	<b>Festool Automotive Systems Sortainer Sys 4 TL SORT/3</b>	04014549278314	29964	15.6" x 11.7" x 12.7"	1/Case	Contains three large drawers for convenient storage and transport. Drawers lock in place, preventing equipment loss during transport. Flush construction — drawers won't jam even if equipment shifts.
	<b>Festool Automotive Systems Workcenter WCR 1000</b>	04014549278185	29921	41.3" x 14.3" x 21.5 – 30.9"	1/Case	Connects without tools to nearly any Festool mobile dust extractor. Adjustable height columns help keep equipment within easy reach, allow for Systainer storage.
	<b>Festool Automotive Systems Toolcenter TC3000/2</b>	04014549278697	29948	37.8" x 18.5" x 42.1" 3kg / 94.8 lbs	1/Case	Durable, mobile storage and transport of machines and tools. Lockable cabinet provides secure storage. Lower dock is designed for attaching and storing Festool dust extractors. Includes hose holder hook; additional accessories available.
	<b>Festool Automotive Systems Main Filter</b>	04014549278222	29938	HEPA-HF-CT, 26/36/48	1/Case	Certified filtering system. Design allows full use of canister and filter bag volume. Reduces dust in a shop environment and is compliant with EPA RRP guidelines.


Festool Accessories		UPC	Part #	Dimensions	Qty/Case	Description
	<b>Festool Automotive Systems Self Cleaning Filter Bags</b>	04014549278420	29905	CLEANTEC 26 and CLEANTEC 36	5/Case	High-quality cloth filter bag works with mobile dust extractors Self-cleaning feature cleans dust deposits inside the filter bag automatically.
	<b>Festool Automotive Systems Cleaning and Lubricating Oil</b>	04014549278321	29894	50mL bottle	10/Case	Formula is suitable for LEX and LRS models. Cleaning properties keep residue from building up. Lubricating properties allow gears to operate smoothly.
	<b>Festool Automotive Systems Replacement Air Inlet LEX 3</b>	04014549278260	29931	LEX 3/77	5/Case	Genuine Festool replace part offers compatibility to the system that is designed to exchange a damaged air connection piece. Replacement piece is designed to maintain optimal performance.
		04014549278277	29932	LEX 3/150		
	<b>Festool Automotive Systems O-Rings</b>	04014549278284	29954	Universal	20/Case	Replacement for Festool sanders including LEX 3 and LRS. Airtight seal helps ensure peak performance of sanding and dust extraction equipment.

3M™ Power Tools



3M Orbital Sanders		UPC	Part #	Size	Max RPM	Motor HP (W)	Qty/Case	Description	
	<b>3M™ Non-Vacuum Orbital Sander — Original Series</b>	00051141203317	20331	3" x 4" 1/8" Orbit	10,000	0.24 (179)	1/Case	Ideal for sanding in tight areas or on vertical surfaces.	Non-Vac 3M™ Hookit™ 20433
	<b>3M™ Orbital Sanders — Elite Series</b>	00051141285276	28527	2-3/4" x 7-3/4" 1/8" Orbit	10,000	0.28 (209)	1/Case	Ideal for sanding in tight areas or on vertical surfaces.	Non-Vac 3M™ Hookit™ 28531
		00051141285283	28528						Central Vac 3M™ Hookit™ 28531
		00051141285290	28529						Self-Gen Vac* 3M™ Hookit™ 28531



\*One (1) each of the following included: 3M™ Clean Sanding Filter Bag, Filter Bag Adapter, Hose Seal.

Sanding Accessories





Sanding Disc Pads and Blocks		UPC	Part #	Size	Qty/Case	Description
	<b>3M™ Hookit™ Clean Sanding Low Profile Finishing Disc Pad</b>	00051141204253	20425	6" Diameter 11/16" Thick	10/Case	Multi-hole pattern maximizes dust extraction. Soft density foam provides flexibility for reduced edge cutting and increased conformability. Loading is significantly reduced to prolong life of abrasive. 3M™ Hookit™ for quick disc changeouts. 10 degree blunt tapered edge.
		00051141202907	20290	5" Diameter 11/16" Thick		
	<b>3M™ Hookit™ Clean Sanding Low Profile Disc Pad</b>	00051141204659	20465	6" Diameter 3/8" Thick	10/Case	Constructed of soft density foam with a 10 degree blunt tapered edge and is recommended for finishing applications on flat or contoured surfaces where dust evacuation is needed.
	<b>3M™ Hookit™ Soft Interface Pad</b>	00051131057777	05777	6" Diameter 1/2" Thick	10/Case	Adds support to disc pad for improved abrasive cut and closer edge sanding. Soft foam construction conforms to contours for a finer finish. Hole configurations help clear dust from the work surface. Reduces vibration from orbital sanding tool. 3M™ Hookit™ for quick disc changeouts.
		00051131057715	05771	3" Diameter 1/2" Thick		
	<b>3M™ Hookit™ Flexible Abrasive Interface Foam Pad</b>	00051131343504	34350	3" x 5"	10/Case	Interface foam pad provides flexibility to sand curves and contours and hard-to-reach locations. Use for sanding primer, blending and paint finishing. Use with 3M™ Orbital Sander, PN 20331 and 3M™ Hookit™ Flexible Abrasive Hand Sheets.
	<b>3M™ Hookit™ Dust Extraction Flexible Sanding Block</b>	00051131358256	35825	133mm x 67mm	24/Case	These 3M™ Hookit™ blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of rigid dust-free sanding blocks. They feature a convex face which can help you easily restore contours and bodylines, while still providing a firm backing for abrasives. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.
		00051131358263	35826	178mm x 67mm		
		00051131358270	35827	273mm x 67mm	12/Case	
		00051131358287	35828	406mm x 67mm	8/Case	
		00051131358294	35289	Kit — 4 sizes	10/Case	
	<b>3M™ Hookit™ Dust Extraction Flexible Radius Sanding Block</b>	00051131358300	35830	133mm x 67mm	24/Case	These blocks combine the lightweight flexibility of traditional foam blocks with the dust extraction power and control of dust-free sanding blocks. The blocks flex to help easily restore contours and bodylines, while providing a firm backing for abrasives. Features 3M™ Hookit™ attachment system. They include a vacuum regulator that lets the operator adjust suction for easier block control when sanding.
		00051131358317	35831	178mm x 67mm		
		00051131358324	35832	273mm x 67mm	12/Case	
		00051131358331	35833	Kit – 3 sizes	10/Case	



Back-Up Pads		UPC	Part #	Density	Size	Qty/Case	Description
	3M™ Hookit™ Disc Pad	00051131057791	05779	Medium	8"	1/Case	Medium density foam construction provides support and flexibility for finer finishing and longer pad life.
		00051144055760	05576	Medium or Firm	6"	5/Case	Medium or firm densities provide versatility for light to aggressive sanding. Durable foam body provides yield for consistent abrasive contact, increases pad life.
	3M™ Stikit™ Disc Pad	00051144055791	05579		8"	1/Case	

Hand Sanding		UPC	Part #	Size	Qty/Case	Description
	3M™ Hookit™ Hand Sanding Blocks	00051131056886	05688	Rectangle 1-1/2" x 2-5/8" x 16"	8/Case	Helps make sanding more comfortable and more productive in hard-to-sand locations. Range of sizes increases capabilities for precision hand sanding. Bright yellow design helps to stand out in dusty shop conditions.
		00051131056879	05687	Rectangle 1-1/2" x 2-5/8" x 10-3/4"	12/Case	
		00051131056862	05686	Rectangle 1-1/2" x 2-5/8" x 5-1/4"	24/Case	
		00051131056855	05685	Rectangle 7/8" x 1-3/8" x 10-3/4"		
		00051131056909	05690	Rectangle 5/8" x 2-1/2" x 5-3/8"		
		00051131056893	05689	Round 1-1/4" x 10-3/4"		
		00051131056916	05691	Teardrop 2-1/8" x 10-3/4"	12/Case	
		00051131056848	05684	Various Shapes 6 Block Sizes	6 Kits/Case	
	3M™ Stikit™ Hand Sanding Blocks	00051131056718	05671	Stick (3 sizes) 10-3/4", 8", 5-1/4"	10 Kits/Case	
		00051131056923	05692	Various Shapes 6 Block Sizes	6 Kits/Case	

## Paint Shop Accessories

Paint Shop Accessories		UPC	Part #	Size	Qty/Case	Description
	3M™ P.A.R.T.S. Holding Rack	50051131025146	02514	30-1/2" x 36" x 34-1/4" Tabletop Form	1/Case	16-gauge steel construction provides durability and long product life. Adjustable to 4 positions for optimal paint coverage. Tubular construction, rounded corners and pads protect panels from scratches and dings. Holds up to 200 lbs. in flat tabletop position to support a full range of parts and panels. Folds for easy, efficient storage.
	3M™ S.M.A.R.T. Bumper Stand	00051131025042	02504	66" x 55" Weighs 37 lbs	1/Case	Stand positions bumper fascias and bumper covers at optimal height for painting and repair. System rotates 90° and locks in five positions. Locking positions hold bumper fascias and covers securely in place. Caster wheels allow for easy mobility in the shop. Accessory makes the job easier for automotive technicians.
	3M™ C.A.R.T.S.	00051131025103	02510	19-3/4" x 29-1/2" x 32"	1/Case	Three large storage shelves help organize tools and supplies. Sturdy metal construction provides durability. Rubber caster wheels allow technicians to keep cart within easy reach. Epoxy powder coating offers corrosion protection.
	3M™ Abrasive Organizer	00051131025004	02500	33" x 12-1/8" x 31"	1/Case	Powerfully displays affiliation with trusted 3M brand. Fits in anywhere in the shop — suitable for hanging on walls or placement on shelves. 24-gauge steel construction resists dents and dings. Includes locking clasp for padlock so users can keep products secure. Keeps 3M abrasive products and sanding supplies organized.

# Personal Safety Equipment

Providing PPE to help protect the health of your technicians helps protect the whole business. 3M's personal protective products can help you protect workers: A paint shop's most valuable resource!


Respirators	50
Hearing Protection	52
Eye and Face Protection	53
Coveralls	53

Not a complete list. Please choose the right products for each application and exposure assessment.


Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.

## Enhanced comfort. Versatile protection.


### Intrinsically safe PAPR Motor/Blower for respiratory protection in the paint booth.




Gas, Particulate, Vapor Protection




Loose Fitting Headgear



Visual and Audible Alarms



Ready-to-use Kit











Airflow Control

3M™ Versaflo™ Powered Air Purifying Respirator Painter's Kit shown with 3M™ Disposable Coveralls (sold separately)




Respirators

Powered Air Purifying Respirator (PAPR)		UPC	Part #	Qty/Case
	<b>3M™ Versaflo™ Powered Air Purifying Respirator Painter's Kit TR-800-PSK</b>  <small>Painter's Kit Includes: TR-830 Intrinsically Safe Battery M-206 Respiratory Faceshield Assembly BT-20L Breathing Tube TR-6510N (OV/HE) Cartridge TR-641N Single Station Battery Charger BT-922 Breathing Tube Cover TR-802N Intrinsically Safe PAPR Unit TR-838 Battery Attachment Tool TR-627 Easy Clean Belt TR-6500 Filter Cover TR-971 Airflow Indicator TR-653 Storage and Cleaning Kit</small>  <small>UL-certified with an intrinsically safe (IS) rating of Division 1: IS Class I, II, III; Division 1 (includes Division 2) Groups C, D, E, F, G; T4, under the most current standard (UL 60079, 6th Edition, 2013).</small>	00076308942489	94248	1/Case
	<b>3M™ Versaflo™ Organic Vapor/HEPA Cartridge TR-6510N for TR-600/800 PAPR</b>	50051131373612	37361	5/Case
	<b>3M™ Versaflo™ Filter Cover TR-6500FC for R-6500 Series Cartridges</b>	00051131373815	37381	1/Case
	<b>3M™ Versaflo™ Respiratory Faceshield Assembly M-206 with Comfort Faceseal</b>	00051131372993	37299	1/Case
	<b>3M™ Versaflo™ Standard Visor M-925</b>	00051131373235	37323	5/Case
	<b>3M™ Versaflo™ Length Adjusting Breathing Tube BT-30</b>	00051131173798	17379	1/Case
	<b>3M™ Versaflo™ Back Pack Adaptor TR-655 for TR-600/800 PAPR</b>	00051131373853	37385	1/Case
	<b>3M™ Versaflo™ Back Pack BPK-01 for TR-600/800 PAPR</b>	00051131173583	17358	1/Case

**⚠ WARNING: RESPIRATORS**

These respirators help protect against certain airborne contaminants. Before use, the wearer must read and understand the *User Instructions* provided as a part of the product packaging. A written respiratory protection program must be implemented meeting all the requirements of OSHA 29 CFR 1910.134 including training, fit testing and medical evaluation. In Canada, CSA standards Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate. **Misuse may result in sickness or death.** For correct use, consult supervisor and the products *User Instructions*, or call 3M Technical Service in U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.











Respirators and Filters		SKU	UPC	Product #	Size	Qty/Case
	3M™ Particulate Respirator, N95	70070757557	50051138543438	8511/54343(AAD)	—	80/Case
	3M™ Particulate Welding Respirator, N95	50051131071891	50051131071891	8515/07189(AAD)	—	80/Case
	3M™ Ultimate FX Full Face Respirator	70071510807	50051135894212	FF-402/89421(AAD)	M	4/Case
	3M™ 6000 Series Full Facepiece Reusable Respirator	70070709053	50051138541465	6800/54146(AAD)	M	4/Case
	3M™ 5000 Series Half Facepiece Disposable Respirator, Organic Vapor, P95	70070797173	50051138660685	51P71/07191(AAD)	S	12/Case
		70070797181	50051138660692	52P71/07192(AAD)	M	
		70070797199	50051138660708	53P71/07193(AAD)	L	
	3M™ 7500 Series Half Facepiece Reusable Respirator	70071042785	50051131370826	7502/37082(AAD)	M	10/Case
		70071042793	50051131370833	7503/37083(AAD)	L	
	3M™ 6000 Series Half Facepiece Reusable Respirator	70070797777	00051131071810	07181	S	20/Case
		70070797785	00051131071827	07182	M	
		70070797793	00051131071834	07183	L	
	3M™ Particulate Filter 2091, P100	70070614410	50051131070009	2091/07000(AAD)	—	100/Case
	3M™ Particulate Filter, P95	70070757417	50051131071945	5P71/07194(AAD)	—	
	3M™ Organic Vapor Cartridge, 6001	70070316776	50051138216745	6001/07046(AAD)	—	60/Case

Not a complete list. Please choose the right products for each application and exposure assessment. Visit **3M.com/ppesafety** for more information.

See Respirator Warning on Page 50



Hearing Protection




Earmuffs and Earplugs	SKU	UPC / Part #	Product #	Qty/Case
 <b>3M™ PELTOR™ Optime™ 105 Earmuffs H10A, Over-the-Head</b>	XH001651187	10093045081018	H10A	10/Case
 <b>3M™ PELTOR™ X Series X4A Over-the Head, Light Green</b>	XA007707863	10093045937261	X4A	10/Case
 <b>3M™ PELTOR™ Optime™ 95 Earmuffs, Behind-the-Head H6B/V</b>	XH001651211	10093045080622	08062	10/Case
 <b>3M™ Foam Earplugs 1100, Uncorded</b>	HC000664637	50051138290080	29008(AAD)	1000 Pair/Case
 <b>3M™ Foam Earplugs 1110, Corded</b>	HC000664934	50051138290097	29009(AAD)	500 Pair/Case
 <b>3M™ E-A-R™ UltraFit™ Corded Earplugs in Poly Bag</b>	70071515772	10080529400038	340-4004	400 Pair/Case
 <b>3M™ E-A-R™ Push-Ins™ Corded Earplugs in Poly Bag</b>	70071520947	10080529180015	318-1001	400 Pair/Case
 <b>3M™ E-A-R™ Earplugs P1401, Corded</b>	70071561495	0093045934024	93402	400 Pair/Case

Not a complete list. Please choose the right products for each application and exposure assessment. Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.



**⚠ WARNING: HEARING PROTECTION**

These hearing protectors help reduce exposure to hazardous noise and other loud sounds. **Misuse or failure to wear hearing protectors at all times that you are exposed to noise may result in hearing loss or injury.** For correct use, consult supervisor and the products User Instructions, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414. If there is any drainage from your ear or you have an ear infection, consult with your physician before wearing ear plugs. Failure to do so may result in hearing loss or injury.

Eye and Face Protection

Safety Glasses and Faceshield	SKU	UPC / Part #	Product #	Color	Qty/Case
 <b>3M™ SecureFit™ Protective Eyewear, Anti-fog Lens,</b>	70071676251	10078371657175	SF201AF	Ø Clear	20/Case
	70071647674	10078371657199	SF203AF	● Amber	
 <b>3M™ Virtua™ Protective Eyewear</b>	70071695087	10078371620995	62099	Ø Clear	20/Case
 <b>3M™ Ratchet Headgear H8A with 3M™ Clear Polycarbonate Faceshield WP96</b>	70071522265	10078371827837	82783	Ø Transparent	5/Case

Coveralls

Coveralls	SKU	UPC	Product #	Size	Qty/Case
 <b>3M™ Disposable Chemical Protective Coveralls</b>	7100213270	00076308945657	4540+-M	M	25/Case
	7100213271	00076308945664	4540+-L	L	
	7100213268	00076308945671	4540+-XL	XL	
	7100213262	00076308945688	4540+-XXL	XXL	
	7100213296	00076308945695	4540+-3XL	3XL	
 <b>3M™ Disposable Protective Coveralls</b>	7000088986	04046719632640	4520-BLK-L	M	25/Case
	7000088988	04046719632664	4520-BLK-XL	XL	
	7000088986	04046719632671	4520-BLK-XXL	XXL	
	7000088990	04046719632688	4520-BLK-3XL	3XL	

Not a complete list. Please choose the right products for each application and exposure assessment. Visit [3M.com/ppesafety](https://www.3m.com/ppesafety) for more information.


**⚠ WARNING: PROTECTIVE EYEWEAR**

These eye and face protection products help provide limited eye and face protection. **Misuse or failure to follow warnings and instructions may result in serious potential injury, including blindness or death.** For correct use, selection, and applications against flying particles, optical radiation and/or splash consult supervisor, and the products and WARNINGS on the package, or call 3M Technical Service in the U.S.A. at 1-800-243-4630. In Canada, call 1-800-267-4414.

# 3M™ PPS™ Series 2.0 Spray Cup System

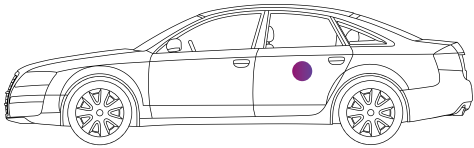
## Choose the cup that fits the job.


Five sizes. Two filter options. H/O pressure cups for high viscosity materials. And opaque kits for UV coatings. You can have an unrivaled selection at your fingertips. And with 3M™ PPS™ Series 2.0 Adapters, they're compatible with nearly every spray gun on the market.



### Spot Repairs

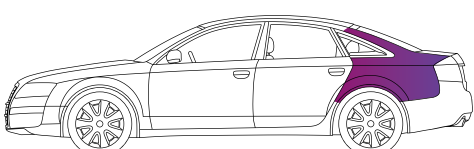
**Micro Cups** — Ideal for areas requiring 3 fl. oz. (90mL) or less of material. EPA 6H compliant.






### 1-Panel Repairs

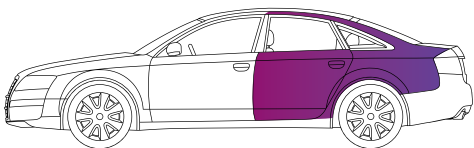
**Mini Cups** — Ideal for areas requiring 6.8 fl. oz. (200mL) or less of material.






### 2-Panel Repairs

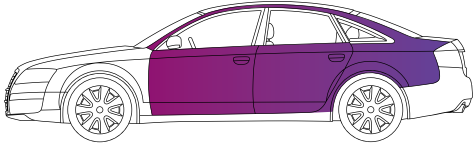
**Midi Cups** — Ideal for areas requiring 13.5 fl. oz. (400mL) or less of material, such as bumpers.






### 3-Panel Repairs

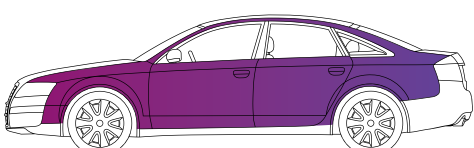
**Standard Cups** — Ideal for areas requiring 22 fl. oz. (650mL) or less of material.





### 4-Panel Repairs

**Large Cups** — Ideal for areas requiring 28 fl. oz. (850mL) or less of material, including large, clear coat batches.



# 3M Standard Operating Procedures (SOPs)

For truly spectacular results coming out of your paint shop, discover the best practices, processes and procedures to bring into it.

In our SOPs you will find step-by-step procedures from start to finish, including how to mask a vehicle, feather prime block, preparing bumpers and e-coat panels and mixing and spraying using disposable paint cups. These SOPs are recommended for helping ensure you create the most suitable panels for car paint application.



Click or Scan QR CODE to link directly to the Automotive SOPs.  
Or visit 3MCollision.com to download a guide specific to your needs.





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Automotive Aftermarket Division  
3M Center, Building 223-6S-07  
St. Paul, MN 55144-1000

Phone 1-877-666-2277  
Web 3MCollision.com

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