

Edge Sealing

Why Edge Seal?

1. Protect edges from moisture
2. Prevent corrosion
3. Protect during washing
4. Helps protect against vandalism

IMPORTANT NOTES:

- Edge sealing is **REQUIRED** for ALL metalized exterior film applications or no warranty claim will be accepted.
- Edge sealing is not required for Exterior Prestige or Safety Exterior unless any of the following conditions apply:
 - Edge sealing is **REQUIRED** for ALL exterior film applications – vertical, sloped, or horizontal glazing - where water, snow or ice can accumulate, or no warranty claim will be accepted. (Example: non-vertical glass where there is no drainage around the bottom edge of frame).

How to Edge Seal

1. Use 3M Scotchcal 4150S Edge Sealer.
2. Surfaces must be clean and dry
3. Apply sealant with small foam or bristled paint brush (recommended ¼” brush width) or cotton swab
4. Apply sealant with minimum overlap of 1/8” on film surface and 1/8” on glass surface
5. Avoid sealant running down surface of film



Commercial Solutions Division

3M Center, Building 220-12E-04 St. Paul, MN 55144
3M.com/windowfilm

© 3M 2019. All rights reserved.

3M is a trademark of 3M. Used under license in Canada.

All other trademarks are property of their respective owners. Revision A, January 2019. Please recycle.

