

Closure and Masking Systems Division

Masking and Duct Tape Quick Reference Guide





Closure and Masking
Systems Solutions

Choosing the best tape to get the job done is now faster and easier.

A stylized icon of a roll of tape, showing the roll and a strip of tape extending outwards.

1

Bundling/Labeling

A stylized icon of a roll of tape, showing the roll and a strip of tape extending outwards.

2

Performance Masking

A stylized icon of a roll of tape, showing the roll and a strip of tape extending outwards.

3










Duct Tapes

1. Bundling/Labeling

Product	3M UPC	Size	Rolls/ Case	Backing/ Adhesive	Temperature Range
3M™ Value Masking Tape 101+					
 <ul style="list-style-type: none">• Ideal for marking, temporary holding, wrapping and sealing• Indoor use• Light-duty applications• Total thickness 5.1 mils (0.13mm)	7100293673	12mm x 55m	12	<div>CP</div> Crepe Paper/ Rubber	 Up to 150°F (66°C)*
	7100293674	18mm x 55m	18		
	7100293675	24mm x 55m	24		
	7100293676	36mm x 55m	36		
	7100293677	48mm x 55m	48		
	7100293678	72mm x 55m	72		
	7100293679	96mm x 55m	96		
3M™ General Use Masking Tape 201+					
 <ul style="list-style-type: none">• Ideal for bundling, labeling and identifying• General indoor use• Light-to-medium duty• Smooth and conformable• Sticks with confidence to a wide variety of surfaces• Easy to handle, apply and remove in one piece• Total thickness 4.4 mils (0.11 mm)	7000124879	12mm x 55m	72	<div>CP</div> Crepe Paper/ Rubber	 Up to 200°F (93°C)*
	7000124880	18mm x 55m	48		
	7000144751	24mm x 55m	36		
	7000124882	36mm x 55m	24		
	7000144752	48mm x 55m	24		
	7000124884	72mm x 55m	12		
	7000124885	96mm x 55m	8		
	7100031484	144mm x 55 mm	8		
3M™ High Performance Flatback Tape 2519					
 <ul style="list-style-type: none">• Can be used on many grades of brown paper and paperboards for general splicing, roll starting, tabbing and roll closure applications• High strength paper backing for surface protection when applying thick-coat paint or caulk• Lower unwind tension and hand tearable• Can be machine dispensed• Total thickness 7.3 mils (0.19mm)	7100243626	18mm x 55m	48	<div>KP</div> Unbleached Kraft Paper/ Rubber	 Up to 200°F (93°C)
	7100243538	24mm x 55m	36		
	7100243697	36mm x 55m	24		
	7100243535	48mm x 55m	24		
	7100243536	72mm x 55m	12		
	7100243539	100mm x 55m	8		

*Up to 30 minutes

2. Performance Masking

Product	3M UPC	Size	Rolls/ Case	Backing/ Adhesive	Temperature Range
3M™ Performance Yellow Masking Tape 301+					
 <ul style="list-style-type: none">• Ideal for industrial paint masking, bundling, holding, marking, color coding and sealing• Good conformability to irregular surfaces• Resists paint bleed-through• Total thickness 6.3 mils (0.16mm)	7000124887	12mm x 55m	72	 Smooth Crepe Paper/Rubber	 Up to 225°F (107°C)*
	7000124888	18mm x 55m	48		
	7000124889	24mm x 55m	36		
	7000124890	36mm x 55m	24		
	7000124891	48mm x 55m	24		
	7000124892	72mm x 55m	12		
	7000124893	96mm x 55m	8		
3M™ High Performance Green Masking Tape 401+					
 <ul style="list-style-type: none">• Ideal for high performance industrial painting, including two-tone color application on trucks, buses, trailers, trains, fire trucks, ambulances and airplanes• Highly conformable to many surfaces• Superior adhesion to metal, rubber, glass and plastic• Removes cleanly in one piece with no residue• Resists paint bleed-through• Creates sharp paint lines• Total thickness 6.7 mils (0.17mm)	7000124894	12mm x 55m	48	 Smooth Crepe Paper Treated with a Heat Resistant Saturant/ Natural Synthetic Rubber Blend	 Up to 250°F (121°C)*
	7000124895	18mm x 55m	48		
	7000124896	24mm x 55m	24		
	7000124897	36mm x 55m	16		
	7000124898	48mm x 55m	12		
	7000124899	72mm x 55m	8		
	7000124900	96mm x 55m	8		
	7100077767	144mm x 55 mm	8		
3M™ Specialty High Temperature Masking Tape 501+					
 <ul style="list-style-type: none">• Ideal for high temperature industrial paint masking applications in aerospace, automotive and specialty vehicle markets• Exceptionally conformable to irregular surfaces• Superior adhesion to metal, rubber, glass and plastic• Creates super-sharp paint lines• Easy unwind reduces fatigue and improves productivity• Purple color ensures you're using the right tape for high temperature masking jobs• Total thickness 7.3 mils (0.185mm)	7100086193	18mm x 55m	48	 Smooth Crepe Paper Treated with a Heat Resistant Saturant/ Rubber	 Up to 300°F (149°C)*
	7100086194	24mm x 55m	36		
	7100086190	36mm x 55m	24		
	7100086764	48mm x 55m	24		
	7100086191	72mm x 55m	12		
	7100088493	100mm x 55m	8		

*Up to 30 minutes

3. Duct Tapes

Product	3M UPC	Size	Rolls/ Case	Backing/ Adhesive
3M™ Performance Plus Duct Tape 8979				
	7000001329	48mm x 22.8m Slate Blue	12	<div>PC</div> Polyethylene film over cloth scrim/Natural and Synthetic Rubber
	7100264116	48mm x 54.8m Slate Blue	8	
	7000124264	144mm x 54.8m Slate Blue	6	
	7000001330	48mm x 54.8m Slate Blue	24	
	7000124263	72mm x 54.8m Slate Blue	12	
	7000049207	96mm x 54.8m Slate Blue	12	
3M™ All Purpose Duct Tape DT8				
	7100174104	48mm x 54.8m Black	24	<div>PC</div> <div>PC</div> Polyethylene over Cloth Scrim/ Synthetic Rubber
	7100158345	48mm x 54.8m Silver	24	
	7100270267	72mm x 54.8m Silver	12	
	7100270263	144mm x 54.8m Silver	6	
3M™ Heavy Duty Duct Tape DT11				
	7100158377	48mm x 54.8m Black	24	<div>PC</div> <div>PC</div> Polyethylene over Cloth Scrim/Natural Rubber
	7100158346	48mm x 54.8m Silver	24	
	7100270254	48mm x 54.8m Silver	12	
	7100270253	48mm x 54.8m Silver	6	
3M™ Super Duty Duct Tape DT17				
	7100158390	48mm x 32m Black	24	<div>PC</div> Polyethylene over Cloth Scrim/Natural Rubber

Don't forget our high quality box sealing tapes and dispensers that will help keep production lines moving, and help ensure that your packages remain sealed on arrival.



Scotch® High Tack Box Sealing Tape 371+

- Adheres to a variety of surfaces, including on corrugated boxes with 100% recycled content
- Once applied, performs well at temperatures as low as 30°F (-1.1°C)
- Tamper-evident, clear tape can be custom printed to promote your brand
- Total thickness 1.9 mils (0.05mm)

3M UPC	Size
7100011547	48mm x 100m
7100139450	72mm x 100m



Scotch® High Performance Box Sealing Tape 375+

- Ideal for tightly sealing over-packed and heavy-weight packages
- Adhesive sticks to a variety of surfaces on contact, including recycled content
- Backing resists nicks, abrasions, moisture and scuffing for lasting hold
- Total thickness 3.1 mils (0.078mm)

3M UPC	Size
7100215092	48mm x 50m
7100215467	72mm x 50m



Scotch® Box Sealing Tape Dispenser HR80/83

- One-hand, pistol-grip design allows for easy application
- Plastic and metal construction creates a rugged and durable tool
- Lightweight dispenser provides a portable solution
- Retractable metal blade provides added safety when not in use

3M UPC	Model
7000124739	HR-80
7000124740	HR-83

For more information, contact your local 3M Representative.
Call **1-800-362-3550** or visit **3M.com/Masking**.

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