



PB Super Stick Adhesive

Technical Data

April 2018

Product Description A water resistant, general purpose spray adhesive offering a web or lacy spray pattern. It is mostly used with fabrics, upholstery, foam, fiberglass insulation and other lightweight materials.

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

PB Super Stick Adhesive	
Base	Synthetic Elastomer
Solids Content (by wt.)	40%
Density (lbs/gal)	5.92
Viscosity (cps)	N/A
Colors	Clear
Volatile Organic Compounds (VOC)	360 g/l
Hazardous Air Pollutants (HAPS) % wt (calculated)	≤2%
CARB Compliant	N/A
SCAQMD 1168 Compliant	No
GREENGUARD Indoor Air Quality Certified®	N/A
LEED® Eligible	N/A
Spray Pattern	Web / Lace
Dry Time	3 - 10 minutes
Bonding Range	10 - 30 minutes
Shear Adhesion Failure Test – SAFT ⁽¹⁾	210°F (99°C)
Flammable Solvent	Yes
Flammable Propellant	Yes

(1)SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90°F and ramped 10°F every 10 mn. until complete failure.

Key Features

- Water resistant
- Fast tack, strong bond
- High glue solids
- Bonds to a variety of substrates
- Used in general woodworking applications

PB Super Stick Adhesive

Directions for Use

PB Super Stick Adhesive is a contact spray adhesive designed to be applied to the two surfaces about to be joined. Spray an even coat of adhesive to cover 80% to 100% of the surfaces. Do not wet the surface. Allow to dry 2 to 4 minutes and become tacky. For porous surfaces and crucial areas such as edge bonding, it is recommended to apply a second coat after the first has dried and become tacky. Place the coated surfaces together and apply a uniform pressure for strongest bond. Full adhesive strength will be reached in 24 hours. Please note that adhesive and substrates should be 60°F or higher for best results. Also insure that surfaces are dry and free from dirt.

Available Sizes

Container Size	Clear	
	3M ID	UPC Number
Large Cylinder – 30 lbs.	70-0075-0669-7	0-00-76308-86659-4
Intermediate Cylinder – 140 lbs.	70-0075-0670-5	0-00-76308-86656-3
Jumbo Cylinder – 280 lbs.	70-0075-0671-3	0-00-76308-86660-0

Cylinder Accessories

Accessories	Description	3M ID Number	UPC Number
Applicator	Cylinder Adhesive Applicator w/ 9501 tip	62-9880-9930-5	00-048011-61706-0
Hoses	Cylinder Adhesive 6' Hose	62-9880-0006-3	00-051115-25036-1
	Cylinder Adhesive 12' Hose	62-9880-0012-1	00-048011-61988-0
	Cylinder Adhesive 25' Hose	62-9880-0025-3	00-048011-61989-7
Tips	Cylinder Spray Adhesive 9501 Spray Tip	62-9880-9501-4	00-048011-61707-7
	Cylinder Adhesive 250050 Spray Tip	62-9880-8133-7	00-051115-25780-3
	Cylinder Spray Adhesive 6501 Spray Tip	62-9880-6501-7	00-048011-61991-0

PB Super Stick Adhesive

Storage Conditions	Store product at 60°- 80° F (16°- 27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.
Shelf Life	When stored at the recommended conditions in original, unopened container, this product has a shelf life of 15 months from date of shipment.
Technical Information	The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.
Product Selection and Use	Many factors beyond 3M’s control and uniquely within user’s knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer’s application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.
Warranty, Limited Remedy and Disclaimer	Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M’s option, replacement of the 3M product or refund of the purchase price.
Limitation of Liability	Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.



Industrial Adhesives and Tapes Division
3M Center, Building 225-3S-06
St. Paul, MN 55144-1000
800-362-3550
www.3M.com/northstarlegacy

3M is a trademark of 3M Company.
The GREENGUARD INDOOR AIR QUALITY CERTIFIED Mark is a registered certification mark owned by Air Quality Sciences, Inc. and used under license through the Greenguard Environmental Institute. LEED is a registered trademark of the United States Green Building Council (USGBC).
©3M 2018 (3/18)