



3M Science.
Applied to Life.™

3M™ NauticGrip™ Nautical Marine Adhesives

**Better adhesive
formulas for better
performance and
efficiency.**

NauticGrip™ Series

Convenient, reliable and efficient.

3M™ NauticGrip™ Nautical Marine Adhesives

Staying afloat in the competitive marine industry means saving time, but never sacrificing the quality you've built your reputation on. NauticGrip™ Series meets that challenge with aerosol, cylinder and bulk adhesives that reduce labor, increase efficiency, streamline assembly — and maintain strong bonds that stand the tests of time, salt, water and sun.



NauticGrip™ Series adhesives have an aggressive tack that can reduce installation time of:

- ▶ Headliners
- ▶ Carpet
- ▶ Fabric
- ▶ Fiberglass
- ▶ Laminate

Plus many other materials!

Selection Guide

Marine Applications	Recommended Adhesive	Key Industry Features
High-Pressure Laminate Bonding	NG HF	Temperature resistant for use on larger surfaces
	NG HM	High strength for bonding decorative laminates
	NG 3H	Water resistant and temperature resistant for bonding decorative laminates to particleboard
Resin Transfer/Infusion/ Vacuum Moulding	NG IF	Colored green for application accuracy, designed to hold reinforcing fibers in place during resin infusion process
Fiberglass Insulation/Lightweight Materials Bonding	NG TI-50	Delivers high coverage at a low price with good performance on textured substrates
Adhesive Removal/Cleaning	NS ACR	Citrus-based cleaner
	NS Adhesive Remover	Contains acetone, hexane and toluene
	NS Acetone Remover	Contains acetone





3M™ NauticGrip™ Nautical Marine Adhesives: Aerosol, Cylinder, Bulk

Product	Description	Color	UPC	3M ID	Container
NG 3H	<ul style="list-style-type: none"> Bond withstands moisture and temperatures up to 220°F (104°C) High temperature, high strength adhesive Features long open time and fast tack Typically used in marine bonding applications 	○ Clear	0-00-51131-28086-1	17-0000-0520-1	Large canister
			0-00-51131-28085-4	17-0000-0516-9	Intermediate cylinder
			0-00-51131-28552-1	17-0000-2155-4	Jumbo cylinder
NG HF	<ul style="list-style-type: none"> High solids provide high coverage Temperature resistant to above 220°F (104°C) Fast-tack 	○ Clear	0-00-51131-28089-2	17-0000-0526-8	Large canister
			0-00-51131-28344-2	17-0000-1373-4	Intermediate cylinder
			0-00-51131-28088-5	17-0000-0525-0	Jumbo cylinder
NG HM	<ul style="list-style-type: none"> Bond withstands high heat and humidity High temperature, high strength adhesive Features long open time and fast tack Spray pattern with low soak-in and no overspray 	○ Clear	0-00-51131-28096-0	17-0000-0535-9	Large canister
			0-00-51131-28095-3	17-0000-0534-2	Intermediate cylinder
NG IF	<ul style="list-style-type: none"> Safely fuses laminating materials to structural core surfaces Fine mist adhesive with green tracer for application accuracy Used for infusion/vacuum forming composites 	● Green	0-00-51131-28103-5	17-0000-0556-5	Large canister
			0-00-51131-28099-1	17-0000-0552-4	Intermediate cylinder
			0-00-51131-28100-4	17-0000-0553-2	15 oz. can
NG T150	<ul style="list-style-type: none"> Economical adhesive offers a reliable hold Fast-tack adhesive for immediate handling Formulated with high solids to provide high coverage at extra value Offers good performance on textured substrates CA compliant 	○ Clear	0-00-51131-28105-9	17-0000-0561-5	Intermediate cylinder
NS ACR	<ul style="list-style-type: none"> Citrus Cleaner Safe for use on most equipment Cleans oil, grease, tar and grime Works well on over-spray, squeeze-out and cleaning equipment 	○ Clear	0-00-51131-27958-2	17-0000-0027-7	Mini canister
			0-00-51131-27956-8	17-0000-0025-1	1 gallon pail
			0-00-51131-27957-5	17-0000-0026-9	5 gallon pail
			0-00-51131-28602-3	17-0000-0031-9	55 gallon drum
			0-00-51131-27959-9	17-0000-0028-5	14 oz. can
NS Acetone Cleaner	Acetone based cleaner	○ Clear	0-00-51131-28414-2	17-0000-1817-0	Mini canister
NS Adhesive Remover	Adhesive remover	○ Clear	0-00-51131-28502-6	17-0000-2057-2	1 gallon pail
			0-00-51131-28501-9	17-0000-2056-4	5 gallon pail
			0-00-51131-28679-5	17-0000-2228-9	55 gallon drum
			0-00-51131-27960-5	17-0000-0036-8	13 oz. can

3M™ NauticGrip™ Marine Adhesives for proven performance and reliability.

The 3M™ NauticGrip™ line of aerosols, cylinders and bulk adhesives for industrial markets and applications ensure product quality while they save you time, increase your productivity and keep your business humming.

For more information — visit [3M.com/northstarlegacy](https://www.3m.com/northstarlegacy).



Industrial Adhesives and Tapes Division

3M Center, Building 225-3S-06
St. Paul, MN 55144-1000

Phone 1-800-362-1000
Web [3M.com/northstarlegacy](https://www.3m.com/northstarlegacy)

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

3M and NauticGrip are trademarks of 3M. © 3M 2019. All rights reserved.
Please recycle. Printed in U.S.A.

April 2019
78-9236-7805-2