

3M Science.
Applied to Life.™



3M™ NorthStar (NS) Spray Adhesives

**Better adhesive
formulas for better
performance and
efficiency.**

North Star (NS) Series

Proven performance and reliability.

Trusted worldwide for exceptional performance and customer satisfaction by professionals.

Proven performance is just part of what 3M's portfolio of NorthStar (NS) adhesives bring to your manufacturing process. 3M™ Adhesives are designed to meet the stringent requirements of today's regulatory and operating environments. With each hard-to-bond material you tackle, you save time, increase productivity and reduce labor costs.



NS Series adhesives perform like a pro.

With high solids and the ability to bond dissimilar materials, NS Series adhesives are designed for the general industrial, woodworking, display, and store-fixtures markets. NS Series adhesives are easy to apply and available in bulk for spray or roll-on application and cost-effective aerosols. They make application fast, which may reduce your labor costs and improve productivity.

NS Series adhesives contain high solids and the **ability to bond:**

- ▶ Laminates to board substrates
- ▶ Fabric to foam
- ▶ Plastics, steel, glass, fiberglass and wood to each other



Selection Guide

Recreational Vehicle and Woodworking Markets



Applications

High-Pressure Laminate Bonding

Recommended Adhesive

Key Industry Features

NS 910 (CA)

Greenguard, CA compliant

NS 925

High strength, high temperature resistance

NS 920 PLUS

High temperature resistance, economical

NS 925N

High performance, non-flammable

NS HM AA

High performance, formulated for Air Assist

NS W2008

Greenguard, CA compliant, water-Based

NS 938

High strength, spray grade, flammable

NS 970

Bulk, exceptional strength, non-flammable

NS 950+

Bulk, post-formable for high pressure laminates



Adhesive Removal/Cleaning

NS ACR

Citrus-based cleaner

NS Adhesive Remover

Contains acetone, hexane and toluene

NS Acetone Remover

Contains acetone



NS Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk

Product	Description	Color	UPC	3M ID	Container
NS 910 CA	<ul style="list-style-type: none"> • High performance, high temperature industrial adhesive • High initial grab • Pebble spray for low telegraphing • Postformable • CA compliant 	○ Clear	0-00-51131-28476-0	17-0000-2027-5	Large canister
			0-00-51131-28506-4	17-0000-2079-6	Intermediate cylinder
			0-00-51131-28478-4	17-0000-2029-1	Jumbo cylinder
			0-00-51131-28621-4	17-0000-2235-4	5 gallon pail
		● Red	0-00-51131-28614-6	17-0000-2229-7	Intermediate cylinder
			0-00-51131-28622-1	17-0000-2236-2	5 gallon pail
NS W2008	<ul style="list-style-type: none"> • High temperature, high performance • Water-based contact cement • CA compliant 	○ Clear	0-00-76308-86549-8	70-0075-0605-1	5 gallon pail
			0-00-76308-86550-4	70-0075-0606-9	55 gallon drum
NS 909	<ul style="list-style-type: none"> • Industrial strength contact adhesive • Heavy-duty lace spray 	○ Clear	0-00-51131-28613-9	17-0000-2233-9	15 oz. aerosol
NS 909 CA	<ul style="list-style-type: none"> • Heavy-duty lace spray • CA compliant 	○ Clear	0-00-76308-14564-4	70-0075-1391-7	15.7 oz. aerosol

NS Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk



Product	Description	Color	UPC	3M ID	Container
NS 925	<ul style="list-style-type: none"> • Features long open time and fast tack • High temperature, high strength adhesive • Bond withstands high heat and humidity • Low soak-in spray pattern • Reduced overspray 	○ Clear	0-00-51131-28480-7	17-0000-2031-7	Large canister
			0-00-51131-28618-4	17-0000-2231-3	Jumbo cylinder
			0-00-51131-28494-4	17-0000-2047-3	15 oz. aerosol
		● Red	0-00-51131-28481-4	17-0000-2032-5	Large canister
NS HM AA	<ul style="list-style-type: none"> • High performance industrial grade contact adhesive • Air assist • Non flammable 	○ Clear	0-00-76308-87076-8	70-0075-1048-3	Large canister
			0-00-76308-87078-2	70-0075-1050-9	Intermediate cylinder
			0-00-76308-87079-9	70-0075-1051-7	Jumbo cylinder
NS 920 PLUS	<ul style="list-style-type: none"> • High pressure laminate • Withstands high heat • Bonds high pressure laminates • Spray pattern with low soak-in and low overspray • Features long open time and fast tack 	○ Clear	0-00-76308-86773-7	70-0075-0757-0	Large cylinder
			0-00-76308-86774-4	70-0075-0758-8	Intermediate cylinder
			0-00-76308-86775-1	70-0075-0759-6	Jumbo cylinder
		● Red	0-00-76308-86770-6	70-0075-0754-7	Large cylinder
			0-00-76308-86771-3	70-0075-0755-4	Intermediate cylinder
			0-00-76308-86772-0	70-0075-0756-2	Jumbo cylinder



NS Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk

Product	Description	Color	UPC	3M ID	Container
NS 925N	<ul style="list-style-type: none"> • Features longer open time and more aggressive tack • For woodworking and large surface laminations • Temperature resistant to above 220°F (104°C) • Effectively bond metals, wood, rubber, carpet and flooring 	○ Clear	0-00-51131-28513-2	17-0000-2090-3	Intermediate cylinder
		● Red	0-00-51131-28516-3	17-0000-2093-7	Large canister
			0-00-51131-28518-7	17-0000-2095-2	Jumbo cylinder
NS 970	<ul style="list-style-type: none"> • Exceptional strength • No VOCs • Non flammable • High temperature resistant • Effectively bond metals, wood and rigid plastics 	○ Clear	0-00-51131-28507-1	17-0000-2084-6	5 gallon pail
			0-00-51131-28509-5	17-0000-2086-1	55 gallon drum
		● Red	0-00-51131-28508-8	17-0000-2085-3	5 gallon pail
NS 950+	<ul style="list-style-type: none"> • Designed for bonding laminates to particleboard • Easy and uniform coverage • Positionable 	○ Clear	0-00-51131-28626-9	17-0000-2214-9	5 gallon pail
NS 938	<ul style="list-style-type: none"> • Spray Grade adhesive • High strength • Excellent moisture and heat resistance • Bonds sheet metals to numerous substrates • Fast tacking 	○ Clear	0-00-51131-28490-6	17-0000-2042-4	5 gallon pail
			0-00-51131-28492-0	17-0000-2044-0	55 gallon drum
		● Red	0-00-51131-28491-3	17-0000-2043-2	5 gallon pail
			0-00-51131-28493-7	17-0000-2045-7	55 gallon drum

NS Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk



Product	Description	Color	UPC	3M ID	Container
NS ACR	<ul style="list-style-type: none"> • Citrus Cleaner • Safe for use on most equipment • Cleans oil, grease, tar and grime • Works well on over-spray, squeeze-out and cleaning equipment 	○ Clear	0-00-51131-27956-8	17-0000-0025-1	1 gallon pail
			0-00-51131-27957-5	17-0000-0026-9	5 gallon pail
			0-00-51131-28602-3	17-0000-0031-9	55 gallon drum
			0-00-51131-27958-2	17-0000-0027-7	Mini canister
			0-00-51131-27959-9	17-0000-0028-5	14 oz. aerosol
NS Acetone Cleaner	Acetone based cleaner	○ Clear	0-00-51131-28414-2	17-0000-1817-0	Mini canister
NS Adhesive Remover	Adhesive remover	○ Clear	0-00-51131-28502-6	17-0000-2057-2	1 gallon pail
			0-00-51131-28501-9	17-0000-2056-4	5 gallon pail
			0-00-51131-28679-5	17-0000-2228-9	55 gallon drum
			0-00-51131-27960-5	17-0000-0036-8	13 oz. aerosol

NorthStar Adhesives for proven performance and reliability.

The 3M NorthStar line of aerosols, cylinders and bulk adhesives for industrial markets and applications ensure product quality while they save you time, increase your productivity and keep your business humming.

For more information — visit [3M.com/northstarlegacy](https://www.3m.com/northstarlegacy).



Industrial Adhesives and Tapes Division

3M Center, Building 225-3S-06
St. Paul, MN 55144-1000

Phone 1-800-362-1000

Web [3M.com/northstarlegacy](https://www.3m.com/northstarlegacy)

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