



Science.  
Applied to Life.™

3M™ StarStuk (SS) Spray Adhesives

**Better adhesive  
formulas for better  
performance and  
efficiency.**

StarStuk (SS) Series

# Better productivity, outstanding results.

## Trusted worldwide for exceptional performance and customer satisfaction by professionals.

Proven performance is just part of what 3M's portfolio of StarStuk (SS) adhesives bring to your manufacturing process. 3M™ Adhesives are designed to meet the stringent requirements of today's regulatory and operating environments. With each hard-to-bond material you tackle, you save time, increase productivity and reduce labor costs.



## SS Series adhesives perform in a wide range of applications.




Improving your efficiency doesn't mean sacrificing quality or stability. With the SS Series, you're in control of the finished product with adhesives that form the perfect bond. Designed specifically for the woodworking, furniture, RV and manufactured-housing industries, SS Series adhesives contain high solids and perform consistently in a wide range of conditions.

SS Series adhesives contain high solids to perform consistently in a wide range of conditions:

- ▶ High temperature resistant
- ▶ Water resistant
- ▶ Fast and extended tack time options
- ▶ Long bonding range
- ▶ Permanent bond on a variety of materials





# Selection Guide

Recreational Vehicle and Woodworking Markets	Applications	Recommended Adhesive	Key Industry Features
	<b>High-Pressure Laminate Bonding</b>	<b>SS HL+</b>	Greenguard, CA Compliant
		<b>SS HM</b>	Fast tack, high strength
		<b>SS HM AA</b>	High performance, formulated for Air Assist
		<b>SS HPLV PLUS</b>	High temperature resistance, economical
		<b>SS HMS</b>	High performance, non-flammable propellant
		<b>SS W2008</b>	Greenguard, CA Compliant, water-based
		<b>SS 38</b>	Postformable, flammable, bulk
		<b>SS 35+</b>	Brush-grade contact cement, bulk
		<b>SS NS50+</b>	Postformable, bulk
<b>SS HT</b>	Non-cholorinated solvent		
	<b>Polystyrene Insulation Bonding</b>	<b>SS 2002</b>	Versatile, fast for lightweight materials
		<b>SS SG</b>	Bonds polystyrene insulation without surface degradation
		<b>SS FRP Panel Bond</b>	Fast drying, lace pattern
	<b>Lightweight Materials/ Fiberglass Insulation Bonding</b>	<b>SS SuperStick</b>	Low soak-in and no overspray
		<b>SS 2002</b>	Versatile and fast tacking
	<b>Adhesive Removal/Cleaning</b>	<b>NS ACR</b>	Citrus-based cleaner
		<b>NS Adhesive Remover</b>	Contains acetone, hexane and toluene
		<b>NS Acetone Remover</b>	Contains acetone



## SS Series Industrial Contact Adhesives: Aerosol, Cylinder, Bulk

Product	Description	Color	UPC	3M ID	Container
<b>SS HL+</b> 	<ul style="list-style-type: none"> <li>• High performance, high temperature industrial adhesive</li> <li>• Pebble spray for low telegraphing</li> <li>• Quick handling strength</li> <li>• Ideal for large surfaces</li> <li>• CA compliant</li> <li>• Helps contribute to LEED® credits</li> </ul>	○ Clear	0-00-51131-28036-6	17-0000-0299-2	Large canister
			0-00-51131-28035-9	17-0000-0296-8	Intermediate cylinder
			0-00-51131-28037-3	17-0000-0300-8	Jumbo cylinder
			0-00-51131-28031-1	17-0000-0290-1	5 gallon pail
			0-00-51131-28032-8	17-0000-0291-9	55 gallon drum
		● Red	0-00-51131-28043-4	17-0000-0314-9	Large canister
0-00-51131-28038-0	17-0000-0307-3		5 gallon pail		
0-00-51131-28039-7	17-0000-0308-1		55 gallon drum		
<b>SS W2008</b> 	<ul style="list-style-type: none"> <li>• High temperature, high performance water-based contact cement</li> <li>• CA compliant</li> <li>• Helps contribute to LEED® credits</li> </ul>	○ Clear	0-00-51131-28279-7	17-0000-1123-3	5 gallon pail
			0-00-51131-28281-0	17-0000-1130-8	55 gallon drum
		● Green	0-00-51131-28280-3	17-0000-1124-1	5 gallon pail
			0-00-51131-28282-7	17-0000-1131-6	55 gallon drum
<b>SS HCA</b>	<ul style="list-style-type: none"> <li>• Industrial strength contact adhesive</li> <li>• Heavy-duty lace spray</li> </ul>	○ Clear	0-00-51131-28014-4	17-0000-0235-6	15 oz. aerosol
<b>SS HCA-C</b>	<ul style="list-style-type: none"> <li>• Heavy-duty lace spray</li> <li>• CA compliant</li> </ul>	○ Clear	0-00-76308-14566-8	70-0075-1393-3	15.7 oz. aerosol

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SS HM	<ul style="list-style-type: none"> <li>• Features long open time and fast tack</li> <li>• Bond withstands high heat and</li> <li>• High temperature, high strength adhesive</li> <li>• Portable container provides a spray pattern with low soak-in</li> <li>• Reduced overspray</li> </ul>	○ Clear	0-00-51131-28050-2	17-0000-0330-5	Large canister
			0-00-51131-28049-6	17-0000-0328-9	Jumbo cylinder
			0-00-51131-28045-8	17-0000-0322-2	5 gallon pail
			0-00-51131-28051-9	17-0000-0332-1	55 gallon drum
			0-00-51131-28046-5	17-0000-0324-8	15 oz. aerosol
		● Red	0-00-51131-28057-1	17-0000-0342-0	Large canister
			0-00-51131-28054-0	17-0000-0339-6	Intermediate cylinder
			0-00-51131-28056-4	17-0000-0341-2	Jumbo cylinder
			0-00-51131-28058-8	17-0000-0344-6	55 gallon drum
			0-00-51131-28053-3	17-0000-0338-8	15 oz. aerosol
SS HM AA	<ul style="list-style-type: none"> <li>• High performance industrial grade contact adhesive</li> <li>• Air assist</li> <li>• Non flammable</li> </ul>	○ Clear	0-00-76308-87047-8	70-0075-1024-4	Large canister
			0-00-76308-87074-4	70-0075-1046-7	Intermediate cylinder
SS HMS	<ul style="list-style-type: none"> <li>• High temperature resistance</li> <li>• Designed for woodworking and large surface laminations</li> <li>• Effectively bond metals, wood, rubber, carpet and flooring</li> <li>• Non flammable</li> </ul>	○ Clear	0-00-51131-28061-8	17-0000-0350-3	Large canister
			0-00-51131-28059-5	17-0000-0348-7	Intermediate cylinder
			0-00-51131-28063-2	17-0000-0352-9	Jumbo cylinder
		● Red	0-00-51131-28062-5	17-0000-0351-1	Large canister
			0-00-51131-28060-1	17-0000-0349-5	Intermediate cylinder



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Product	Description	Color	UPC	3M ID	Container
SS HT	<ul style="list-style-type: none"> <li>• Features longer open time and more aggressive tack</li> <li>• For woodworking and large surface laminations</li> <li>• Temperature resistant to above 220°F (104°C)</li> <li>• Effectively bond metals, wood, rubber, carpet and flooring</li> </ul>	○ Clear	0-00-051131-28067-0	17-0000-0392-5	Large canister
			0-00-51131-28065-6	17-0000-0390-9	Intermediate cylinder
			0-00-51131-28068-7	17-0000-0393-3	Jumbo cylinder
			0-00-51131-28066-3	17-0000-0391-7	15 oz. aerosol
		● Red	0-00-51131-28071-7	17-0000-0398-2	Large canister
			0-00-51131-28069-4	17-0000-0396-6	Intermediate cylinder
			0-00-51131-28072-4	17-0000-0399-0	Jumbo cylinder
			0-00-51131-28070-0	17-0000-0397-4	15 oz. aerosol
SS HF	<ul style="list-style-type: none"> <li>• High temperature, high performance</li> <li>• High tack, versatile contact adhesive</li> </ul>	○ Clear	0-00-51131-28017-5	17-0000-0243-0	Large cylinder
			0-00-51131-28016-8	17-0000-0242-2	Jumbo cylinder
SS HPLV PLUS	<ul style="list-style-type: none"> <li>• Ideal for bonding high pressure laminates in flatwork applications</li> <li>• Withstands high heat and humidity</li> <li>• Features long open time and fast tack</li> <li>• Provides a spray pattern with low soak-in and no overspray</li> </ul>	○ Clear	0-00-76308-86758-4	70-0075-0742-2	Large cylinder
			0-00-76308-86759-1	70-0075-0743-0	Intermediate cylinder
			0-00-76308-86762-1	70-0075-0746-3	Jumbo cylinder
		● Red	0-00-76308-86742-3	70-0075-0732-3	Large cylinder
			0-00-76308-86744-7	70-0075-0734-9	Intermediate cylinder
			0-00-76308-86745-4	70-0075-0735-6	Jumbo cylinder
SS 2002	Versatile fast tacking for temporary and permanent bonds	○ Clear	0-00-51131-27953-7	17-0000-0022-8	Large canister
			0-00-51131-27952-0	17-0000-0020-2	Intermediate cylinder
		● Green	0-00-51131-28438-8	17-0000-1862-6	Jumbo cylinder
		● Red	0-00-51131-28396-1	17-0000-1728-9	Intermediate cylinder
SS SG	<ul style="list-style-type: none"> <li>• Bonds polystyrene with no surface melt or degradation</li> <li>• Extended tack time</li> <li>• Uniform spray pattern provides easy application</li> </ul>	○ Clear	0-00-51131-28240-7	17-0000-1011-0	Jumbo cylinder
		● Green	0-00-51131-28242-1	17-0000-1015-1	Large canister
			0-00-51131-28646-7	17-0000-2252-9	5 gallon pail

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Product	Description	Color	UPC	3M ID	Container
<b>SS FRP Panel</b>	<ul style="list-style-type: none"> <li>• Fast drying, excellent coverage</li> <li>• Designed for bonding polystyrene foam</li> <li>• Spray lace pattern</li> </ul>	● Blue	0-00-51131-28412-8	17-0000-1809-7	Large canister
<b>SS SuperStick</b>	Spray pattern with low soak-in and no overspray	○ Clear	0-00-51131-28267-4	17-0000-1060-7	Large canister
			0-00-51131-28266-7	17-0000-1059-9	Jumbo cylinder
<b>SS 38</b>	<ul style="list-style-type: none"> <li>• Bonds sheet metals to numerous substrates</li> <li>• High strength, postformable adhesive</li> <li>• Excellent moisture and heat resistance</li> <li>• Fast tacking</li> </ul>	○ Clear	0-00-51131-28109-7	17-0000-0570-6	5 gallon pail
			0-00-51131-28111-0	17-0000-0572-2	55 gallon drum
		● Red	0-00-51131-28110-3	17-0000-0571-4	5 gallon pail
			0-00-51131-28113-4	17-0000-0574-8	55 gallon drum
<b>SS NS50+</b>	<ul style="list-style-type: none"> <li>• High temperature, fast drying adhesive</li> <li>• Postformable</li> </ul>	○ Clear	0-00-51131-28645-0	17-0000-2213-1	5 gallon pail
<b>SS 35+</b>	Brush grade high performance contact cement	○ Clear	0-00-51131-28640-5	17-0000-2208-1	1 gallon pail
<b>NS ACR</b>	<ul style="list-style-type: none"> <li>• Citrus Cleaner</li> <li>• Safe for use on most equipment</li> <li>• Cleans oil, grease, tar and grime</li> <li>• Works well on over-spray, squeeze-out and cleaning equipment</li> </ul>	○ Clear	0-00-51131-27956-8	17-0000-0025-1	1 gallon pail
			0-00-51131-27957-5	17-0000-0026-9	5 gallon pail
			0-00-51131-28602-3	17-0000-0031-9	55 gallon drum
			0-00-51131-27958-2	17-0000-0027-7	Mini canister
			0-00-51131-27959-9	17-0000-0028-5	14 oz. aerosol
<b>NS Acetone Cleaner</b>	Acetone based cleaner	○ Clear	0-00-51131-28414-2	17-0000-1817-0	Mini canister
<b>NS Adhesive Remover</b>	Adhesive remover	○ Clear	0-00-51131-28502-6	17-0000-2057-2	1 gallon pail
			0-00-51131-28501-9	17-0000-2056-4	5 gallon pail
			0-00-51131-28679-5	17-0000-2228-9	55 gallon drum
			0-00-51131-27960-5	17-0000-0036-8	13 oz. aerosol

# 3M™ StarStuk (SS) Adhesives for proven performance and reliability.

The 3M™ StarStuk (SS) line of aerosols, cylinders and bulk adhesives for industrial markets and applications ensure product quality while they save you time, increase your productivity and keep your business humming.

**For more information — visit [3M.com/northstarlegacy](http://3M.com/northstarlegacy).**



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