

3M[™] Heavy Duty Duct Tape DT11

Technical Data	Sheet Last revision date: February 2019
Product Description	3M™ Heavy Duty Duct Tape DT11 is an 11-mil duct tape with a natural rubber adhesive and water-resistant polyethylene backing. It provides easy tear and good conformability. The natural rubber adhesive makes it a great choice for holding, seaming, sealing and packaging.
Product Features	 Aggressive natural rubber adhesive provides instant adhesion to a wide variety of surfaces including metal, glass, plastic and sealed concrete
	 Woven cloth scrim allows the tape to tear easily by hand and provides ease of application and handling
	Woven scrim provides high tensile strength which is ideal for bundling applications
	Water-resistant polyethylene backing
	Thick backing resists wear and light abrasion
	 Roll sides are not tacky, keeping roll cleaner on the job site

Typical Physical Properties Technical Information Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Property	Values	Method
Colour	Silver, black	N/A
Total tape thickness	0.27 mm (11 mil)	ASTM D3652*
Backing	Polyethylene film over cloth scrim	N/A
Adhesive	Synthetic/natural rubber blend	N/A

Typical Performance Characteristics

Property	Values	Method	Substrate
Peel Adhesion	88 oz/in (96 N/100 mm)	ASTM D3330	Stainless steel
Tensile Strength	29 lb/in (508 N/100 mm)	ASTM D3759	N/A
Elongation at Break	19%	ASTM D3759	N/A

Available Sizes	54.8 m, 22.9 m (60 yd, 25 yd)
Application Ideas	 Holding, bundling, seaming, sealing and packaging applications Polydraping Marking and labelling
Storage and Shelf Life	Store under normal conditions of 60°F to 80°F (16°C to 27°C) and 40 to 60% R.H. in the original carton. To obtain best performance, use this product within 12 months from date of manufacture.

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