



# Scotch® Heavy Duct Tape 2904

## Product Data Sheet

May 2018

Supersedes: June 2016

### Product Description

3M™ Scotch® Heavy Duct Tape 2904 is a general purpose conformable cloth duct tape made with polyethylene film over cloth scrim and a synthetic rubber adhesive. A good choice for general maintenance, bundling, wrapping, attaching, sealing, protecting, and colour coding.

### Key Features

- Synthetic rubber adhesive provides instant adhesion to a wide variety of surfaces
- Cloth scrim tears straight in both directions.
- Cloth scrim has high tensile strength, ideal for bundling materials
- Conformable and can be applied to irregular surfaces

### Physical Properties

|   |                            |
|---|----------------------------|
| Thickness (AFERA 5006)<br>Tape<br>Liner | 0,19 mm<br>None            |
| Adhesive Type                           | Synthetic rubber and resin |
| Tape Colour                             | Black, White and Silver    |

### Performance Characteristics

|  |               |
|--|---------------|
| Adhesion to Stainless Steel<br>(AFERA 5001 TM A) | 11 N / cm     |
| Tensile Strength<br>(AFERA 5004 MD)              | 110 N / 25 mm |
| Elongation at Break<br>(AFERA 5004 MD)           | 30%           |

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**Storage & Shelf Life**

Store at 16 °C – 25 °C and 40-65 % relative humidity in its original box. The product can be stored up to 12 months after production

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**For Additional Information**

To request additional product information or to arrange for sales assistance, call.....  
Address correspondence to: 3M

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