

3M™ Cold Shrink QS-III 3-Conductor In-line Splice Kits, 5797A-MT and 5798A-MT

35 kV for use with Armored and Non-Armored 3/C Cable



Data Sheet

October 2019

Description

3M™ Cold Shrink QS-III 3-Conductor In-line Splice Kits, 5797A-MT and 5798A-MT are designed for splicing 3-conductor, armored and non-armored, shielded power cables. The kits are rated for use on 35 kV cables with conductor sizes from 1/0 AWG to 1000 kcmil (60 to 500 mm²). The kits are designed to be used with 3M™ Scotchlok™ Copper Connectors 10000 Series and 3M™ Scotchlok™ Copper/Aluminum Connectors 20000 Series or other UL listed in-line compression connectors that fit within the dimension limits listed in the Connector Dimensional Requirements Table.

The splice utilizes several technologies to accommodate the various functions of a 3-conductor shielded power cable: 3M™ Cold Shrink Splice Bodies QS-III, Scotch® Tapes for moisture sealing, constant force springs for connecting ground braid jumpers and 3M™ Sheath Wrap for replacing the cable armor and/or jacket. The completed splice is designed for use in cable trays; weather exposed or direct burial locations.

Kit Contents

Each kit contains the following materials:

- 3 3M™ Cold Shrink QS-III Splice Bodies
- 3 3M™ Cold Shrink Adapter Tubes (6 in 5797A-MT)
- 6 Tubes, 3M™ Red Compound P55/R
- 3 Metallic Shield Sleeves
- 6 Constant Force Springs (small)
- 1 Amor to Armor Continuity Braid (6 AWG)
- 2 Constant Force Springs (large) (not include in 5798A-MT Kit)
- 2 Cold Shrink Jacket Tubes (not included in 5798A-MT Kit)
- 1 3M™ Cable Cleaning Preparation Kit CC-2
- 1 Roll, Scotch® Super 33+™ Vinyl Electrical Tape
- Rolls of Scotch® Vinyl Electrical Tape Super 88 (5 in 5797A-MT, 12 in 5798A-MT)
- Rolls of 3M™ Scotch-Seal™ Mastic Tape 2229 (4 in 5797A-MT, 10 in 5798A-MT)
- 1 Roll, Scotch® Electrical Shielding Tape 24
- 1 Roll, Scotch® Rubber Mastic Tape 2228 (not included in 5798A-MT)
- Rolls of 3M™ Sheath Wrap (6 in 5797A-MT, 8 in 5798A-MT)
- 1 Instruction Sheet
- 6 3M™ Copper Foil Tape Strips 1181
- Gloves

Features

- **Cold Shrink Splice Body Design** – for quick and easy installation; excellent for cable size transitions
 - **Production Tested Splice Bodies** – partial discharge and A.C. withstand tests to provide reliability
 - **Silicone Rubber Splice Bodies** – provide excellent high and low temperature performance; flexibility that allows the splice to bend with cable (prior to applying jacket materials)
 - **Complete Kit** – everything included to make one 3-conductor splice (except connectors)
 - **Solderless Ground Braid** – constant force spring connection (no soldering required)
 - **3M™ Sheath Wrap Jacketing** – easy to apply mechanical protection for the splice
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Applications

- To splice 3-conductor shielded power cables:
- For in-line splicing
 - For armored and non-armored cables
 - For 35 kV rated cables
 - For cable conductor size range 1/0 AWG to 1000 kcmil
 - For use with solid dielectric cables: XLP, XLPE, EPR, etc.
 - For indoor and outdoor applications:
 - Cable Tray
 - Cable Rack
 - Cable Hangers
 - Junction Box
 - Aerial
 - Wet or dry locations
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Installation



Caution

Working around energized electrical systems may cause serious injury or death. Installation should be performed by personnel familiar with good safety practice in handling electrical equipment. De-energize and ground all electrical systems before installing product.

Detailed instructions for installing the 3M™ Cold Shrink QS-III 3-Conductor In-line Splice Kits 5797A-MT and 5798A-MT are included with the kit.

1. Prepare the cable according to standard practices.
 2. Slide the cold shrink jacketing tubes onto the cables.
 3. Slide a cold shrink splice body and shield sleeve on each conductor phase.
 4. Install connector.
 5. Apply red compound on the cable insulation and to fill the edge of the cable semi-con. **DO NOT USE SILICONE GREASE.**
 6. Install the splice bodies.
 7. Connect shields using shield sleeves and constant force springs.
 8. Cover splice end with cold shrink jacket tubes.
 9. Seal between the jacket tubes with mastic tape.
 10. Cover entire splice area with Sheath Wrap.
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Typical Properties

3M™ Cold Shrink QS-III 3-Conductor In-line Splice Kits 5797A-MT and 5798A-MT can be used on cables with a rated operating temperature up to 105°C (221°F), and an emergency overload rating of 140°C (284°F). A splice constructed from either of these kits is rated for 35 kV and meets or exceeds the requirements of IEEE Std. 404. The current rating of the splices meets or exceeds the current rating for the cables on which they are installed. BIL rating is 250 kV, which exceeds the normal 200 kV BIL rating for 35 kV voltage class splice.

A. Splice Selection Table

Kit Number	Cable Insulation O.D. Range Inches (mm)	Conductor Size Range AWG or kcmil (mm ²)
5797A-MT	1.07-1.70 (27,2-43,2)	1/0-350 (60-185)
5798A-MT	1.24-2.07 (31,5-52,6)	350-1000 (185-500)

Table 1

B. Connector Dimensional Requirements Table

Kit Number	Minimum O.D. Inches (mm)	Maximum O.D. Inches (mm)	Maximum Length Inches (mm)	
			Aluminum (Al/Cu)	Copper (Cu)
5797A-MT	0.51 (13,0)	1.70 (43,2)	6.00 (152)	6.50 (165)
5798A-MT	0.87 (22,1)	2.07 (52,6)	7.50 (191)	8.25 (210)

Table 2

C. Typical Dimensions (Installed Splice)



Kit Number	Typical Length (L) Inches (cm)	Typical Diameter (D) Inches (mm)
5797A-MT	62 (158)	8.00 (203)
5798A-MT	66 (168)	8.50 (216)

Table 3

**Typical Properties,
Continued**

Not for specifications. Values are typical, not to be considered minimum or maximum. Properties measured at room temperature 73°F (23°C) unless otherwise stated.

Silicone Rubber (Splice Body – Insulation)

Physical Property (Test Method)	Typical Value US units (metric)
Hardness – Shore A (ASTM D-2240)	50
Tensile Strength (ASTM D-412)	1090 psi (7,5 N/mm ²)
Elongation (ASTM D-412)	610%
Modulus @ 100% (ASTM D-412)	340 psi (2,3 N/mm ²)
Permanent Set (3M TM 86) 100%, 212°F (100°C), 22 hrs	5%
Thermal Conductivity (ASTM D-518)	0.24 W/m K

Electrical Property (Test Method)	Typical Value US units (metric)
Dielectric Strength (ASTM D-149)	370 V/mil (14,6 kV/mm)
Dielectric Strength, Wet (ASTM D-149)	340 V/mil (13,4 kV/mm)
Dielectric Constant (ASTM D-150)	3.3
Dielectric Loss (ASTM D-150)	0.005
Volume Resistivity (3M TM 80)	6 x10 ¹⁴ Ohm-cm

Silicone Rubber (Splice Body – Inner Electrode)

Physical Property (Test Method)	Typical Value US units (metric)
Hardness – Shore A (ASTM D-2240)	43
Tensile Strength (ASTM D-412)	880 psi (6,1 N/mm ²)
Elongation (ASTM D-412)	510%
Modulus @ 100% (ASTM D-412)	200 psi (1,4 N/mm ²)
Permanent Set (3M TM 86) 100%, 212°F (100°C), 22 hrs	4%

Electrical Property (Test Method)	Typical Value US units (metric)
Volume Resistivity (3M TM 80)	50 Ohm-cm

**Typical Properties,
Continued**

Not for specifications. Values are typical, not to be considered minimum or maximum. Properties measured at room temperature 73°F (23°C) unless otherwise stated.

Silicone Rubber (Splice Body – Semi-Con Shell)

Physical Property (Test Method)	Typical Value US units (metric)
Hardness – Shore A (ASTM D-2240)	43
Tensile Strength (ASTM D-412)	890 psi (6,1 N/mm ²)
Elongation (ASTM D-412)	520%
Modulus @ 100% (ASTM D-412)	230 psi (1,6 N/mm ²)
Permanent Set (3M TM 86) 100%, 212°F (100°C), 22 hrs	5%

Electrical Property (Test Method)	Typical Value US units (metric)
Volume Resistivity (3M TM 80)	150 Ohm-cm

Ethylene Propylene Rubber (Jacketing Tubes)

Physical Property (Test Method)	Typical Value US units (metric)
Color	Black
Hardness – Shore A (ASTM D-2240)	48
Ultimate Tensile Strength, orig. (ASTM D-412)	1680 psi (11,6 MPa)
Ultimate Elongation, orig. (ASTM D-412)	635%
Modulus @ 100% (ASTM D-412)	170 psi (1,17 MPa)
Fungus Resistance (ASTM G-21) 28 days	No Growth
Permanent Set 250% Strain 5 min. recovery, @ 40°F (4,4°C)	8.8% 14.6%

Electrical Property (Test Method)	Typical Value US units (metric)
Dielectric Strength, orig. (ASTM D-149)	490 V/mil (19,1 kV/mm)
Dielectric Strength, wet ASTM D-149)	465 V/mil (18,1 kV/mm)
Dielectric Constant, orig. (ASTM D-150)	5.0
Dielectric Constant, wet (ASTM D-150)	5.6

NOTE: Data for Scotch® Electrical Shielding Tape 24, Scotch® Rubber Mastic Tape 2228, 3M™ Scotch-Seal™ Mastic Compound 2229, Scotch® Super 33+™ Vinyl Electrical Tape, Scotch® Vinyl Electrical Tape Super 88, and 3M™ Sheath Wrap that are included in the kits are available in separate “Product Data Sheets” from 3M Company.

Performance Tests **A. IEEE Std. 404 35 kV Voltage Rating**

Design Test and Sequence	Test Requirement
Minimum partial discharge (corona) level	30 kV-rms @ < 3 pC
Alternating-current 1 minute withstand	71 kV-rms
Direct-current 15 minute withstand	140kV-dc
Impulse withstand (BIL) at 25°C (77°F)*	±200 kV-crest (250 kV)*
Impulse withstand (BIL) at 140°C (284°F)*	±200 kV-crest (250 kV)*
Cyclic aging (in air and water)	61 kV-rms
Minimum partial discharge (corona) level	30 kV-rms @ < 3 pC
High voltage time: 5 hr. alternating-current withstand 5 min. alternating-current withstand	71 kV-rms 91 kV-rms
Short-time current: ICEA P-32-382 and ANSI/IEEE C37.09	250°C (482°F) conductor temp with no damage
Alternating-current 1 minute withstand	71 kV-rms
Shielding	IEEE Std. 592
Connector thermal and mechanical	ANSI C119.4

*See Notes next page

B. IEEE Std. 404 35 kV Voltage Rating, *continued*

Production Test	Test Requirement
Production splices tested	100%
Minimum partial discharge (corona) level	30 kV-rms @ < 3 pC
Alternating-current 1 minute withstand	69 kV-rms

- *Notes: 1) BIL rating for 3M cold shrink QS-III splices 5797A-MT (5467A splice body) and 5798A-MT (5468A splice body) are upgraded to ±250 kV – crest.
2) Impulse test wave is 1.2 x 50 µsec. (ANSI/IEEE Std. 4).

C. Operating Temperature - Reference: AEIC CS5 and AEIC CS6:

Normal Operation: 105°C (221°F) **Emergency Operation:** 140°C (284°F)

3M™ Cold Shrink QS-III 3-Conductor In-line Splice Kits 5797A-MT and 5798A-MT

Product Specification
(Open Specification)

3M™ Cold Shrink 3-Conductor In-line Splice Kits QS-III 5797A-MT, and 5798A-MT, armored or non-armored, shielded power cable splice shall meet the requirements of ANSI/IEEE Std. 404, for a 35 kV rating, and must be rated by the manufacturer for use on 3-conductor 35 kV class shielded power cable systems. It must be rated for continuous operation at 105°C (221°F), with an emergency overload temperature rating of 140°C (284°F). The splice shall be capable of splicing cables with copper or aluminum conductors sized from 1/0 AWG to 350 kcmil (60 to 185 mm²), and 350 to 1000 kcmil (185 to 500 mm²), or accommodate a conductor size transition within those size ranges. The splice shall be of a cold shrink design, which does not require any additional heat source for installation. The cold shrink splice body must be of a molded design made of silicone rubber. The splice jacketing system shall be comprised of at least two of the following items: cold shrink tubing made of EPDM rubber, mastic sealing tape, and a resin-impregnated fiberglass cloth. The color of the splice body and outer jacket shall be black.

**Engineering/
Architectural**
(Closed Specification)

Splicing of all 35 kV rated, 3-conductor, armored or non-armored shielded power cables, sized from 1/0 AWG to 1000 kcmil (60 to 500 mm²) with copper or aluminum conductors shall be performed in accordance with the 3M Cold Shrink QS-III Splice Kits 5797A-MT and 5798A-MT 35kV.

Maintenance

The installed splices can be field tested using standard cable testing procedures (reference ANSI-IEEE Std. 400, "Guide for Making High-Direct-Voltage Tests on Power Cable Systems in the Field").

Shelf Life & Storage

This product has a 3-year shelf life from date of manufacture when stored in a humidity controlled storage (10°C/50°F to 27°C/80°F and <75% relative humidity).

Availability

Please contact your local distributor; available from 3M.com/electrical [Where to Buy] or call 1-800-245-3573.

3M™ Cold Shrink QS-III 3-Conductor In-line Splice Kits 5797A-MT and 5798A-MT

Connectors for QS-III Splices

The 3M™ Cold Shrink QS-III 3-Conductor In-line Splice Kits 5797A-MT and 5798A-MT are designed to be used with 3M™ Scotchlok™ Copper Connectors 10000 Series, 3M™ Scotchlok™ Copper Connectors 11000 Series, 3M™ Scotchlok™ Copper/Aluminum Connectors 20000 Series, 3M™ Aluminum Connectors CI-Series, or other UL listed in-line compression connectors that fit within the dimension limits listed in the Connector Dimensional Requirements Table 2. In addition, the following transition connectors may be used:

Kit Number	Conductor Sizes (AWG or kcmil)	Homac Connectors	Burndy Connectors	Mac Products	3M Connectors
5797A-MT	1/0 to 2/0				2000T 1/0-2/0 Cu/Al
	1/0 to 3/0	SAC3/OR1/0	YRB27U25	MLCR 3/0-1/0	
	2/0 to 3/0		YRB27U26		
	1/0 to 4/0	SAC4/OR1/0			
	2/0 to 4/0	SAC4/OR2/0	YRB28U26	MLCR 4/0-2/0	2000T 2/0-4/0 Cu/Al
	3/0 to 4/0				CI-T7
	2/0 to 250	SAC250R2/0			
	3/0 to 250	SAC250R3/0		MLCR 250-3/0	
	4/0 to 250	SAC240R4/0	YRB29U28		
	4/0 to 350	SAC350R4/0	YRB31U28	MLCR 350-4/0	
5798A-MT	250 to 350	SAC350R250	YRB31U29		2000T 250-350 Cu/Al
	350 to 500	SAC500R350	YRB34U31		2000T 350-500 Cu/Al
	350 to 750	SAC750R350		MILCR 750-500 plus AAR 500-350	
	500 to 750	SAC750R500	YRB39U34	MLCR 750-500	
	500 to 1000	SAC1000R500		MILCR 1000-750 plus AAR 750-500	
	750 to 1000	SAC1000R750		MLCR 1000-750	

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