It's a textured world. Design for it.

Expect performance. Spec 3M.

3M™ DOUBLE-SIDED TAPE FOR HARD-TO-BOND TEXTURES
WITH 3M™ ACRYLIC ADHESIVE 300MP
High performance for the world’s toughest environments.

Attach. Seal. Reduce noise. Expand your materials — and your design possibilities. Double-sided tapes engineered with 3M™ Acrylic Adhesive 300MP bond hard-to-bond textures in addition to a range of other materials, even when exposed to UV, humidity and more. It’s tough out there. Make sure your design lasts.

Performance means seamless control

Versatility means luxury without compromise

Durability means repetitive handling won’t wear it down
Daredevil-proof design.

Advanced adhesives keep it together under the harshest of conditions, while you feel the thrill of defying creative limitations.
Make workspaces work well.

Build soundproofing into cubicle walls — and let your attention to detail be known.

Attach fabric to metal with 3M™ Double Coated Tape 9832HL
GENERAL INDUSTRIAL APPLICATION

Strength where it matters most.

Make it stick, no matter what. Design for almost any application and rest assured you’ve got a bond you can count on.

AUTOMOTIVE APPLICATION

Keep passengers cool.

Design with comfort in mind. Anti-lifting adhesives conform firmly to curves on breathable fabrics, making every ride feel like a luxury.

Attach nylon denier to plastic with 3M™ Adhesive Transfer Tape 6035PC

Attach seat foam to polyurethane film with 3M™ Adhesive Transfer Tape 6035PC
**HVAC APPLICATION**

**Support heating and cooling efficiency.**

Enhance any indoor environment — and your design toolkit — with gasket-sealing adhesives that won’t leak or rattle.

Attach closed-cell foam to galvanized steel with 3M™ Double Coated Tape 9832HL

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**MARINE APPLICATION**

**Weather the waves.**

Steer your concept toward success with adhesives that attach protective surfaces — and keep the adventure going strong.

Attach EVA foam boat decking to fiberglass with gelcoat with 3M™ Adhesive Transfer Tape 9775WL
More materials. More design possibilities.

- High-performance versatility
- Excellent adhesion to foam, fabric, felt, nylon, carpet, leather, fiberglass and wood
- Dimensional stability and improved handling
- High shear strength on textured or rough substrates in addition to other materials

- Ease of die-cutting and laminating
- High initial tack
- Perfect for a variety of markets, including general industrial, automotive, marine, medical equipment, specialty vehicle and construction finishing

Hard-to-bond textures

- Polyurethane foam
- Microcellular urethane foam
- Polyethylene foam
- EPDM foam
- Textiles/fabric
- Felt
- Vinyl
- Wood
- Particle board
- Plywood
- Melamine
- Nylon
- Carpet
- Leather
- Fiberglass
The value of the y-axis is related to the amount of foam tear during the peel procedure. The higher the value, the more foam tear.
# 3M™ High Performance Acrylic Adhesive
## Product Selection

with 3M™ Acrylic Adhesive 300MP

### 300MP Double Coated Tapes

<table>
<thead>
<tr>
<th>Product Number</th>
<th>Primary Liner</th>
<th>Adhesive I Caliper</th>
<th>Carrier Type</th>
<th>Adhesive II Caliper</th>
<th>Total Tape Caliper</th>
</tr>
</thead>
<tbody>
<tr>
<td>3M™ Double Coated Tape 9832HL</td>
<td>83# PCK Paper 6.2mil [0.16mm]</td>
<td>2.3mil [0.058mm]</td>
<td>Clear PET Film .5mil [.013mm]</td>
<td>2.0mil [0.051mm]</td>
<td>4.8mil [0.12mm]</td>
</tr>
<tr>
<td>3M™ Double Coated Tape 99786</td>
<td>58# PCK Paper 4.2mil [.106mm]</td>
<td>2.75mil [0.07mm]</td>
<td>Non-woven Scrim</td>
<td>2.75mil [0.07mm]</td>
<td>5.5mil [0.14mm]</td>
</tr>
</tbody>
</table>

### 300MP Adhesive Transfer Tapes

<table>
<thead>
<tr>
<th>Product Number</th>
<th>Primary Liner</th>
<th>Adhesive I Caliper</th>
<th>Total Tape Caliper</th>
</tr>
</thead>
<tbody>
<tr>
<td>3M™ Adhesive Transfer Tape 9772WL</td>
<td>96# PCK Paper 7.0mil [0.18mm]</td>
<td>2.0mil [0.051mm]</td>
<td>2.0mil [0.051mm]</td>
</tr>
<tr>
<td>3M™ Adhesive Transfer Tape 9773WL</td>
<td>96# PCK Paper 7.0mil [0.18mm]</td>
<td>3.0mil [0.076mm]</td>
<td>3.0mil [0.076mm]</td>
</tr>
<tr>
<td>3M™ Adhesive Transfer Tape 9774WL</td>
<td>96# PCK Paper 7.0mil [0.18mm]</td>
<td>4.0mil [0.102mm]</td>
<td>4.0mil [0.102mm]</td>
</tr>
<tr>
<td>3M™ Adhesive Transfer Tape 9775WL</td>
<td>96# PCK Paper 7.0mil [0.18mm]</td>
<td>5.0mil [0.127mm]</td>
<td>5.0mil [0.127mm]</td>
</tr>
<tr>
<td>3M™ Adhesive Transfer Tape 6035PC</td>
<td>58# PCK Paper 4.2mil [.106mm]</td>
<td>5.0mil [0.127mm]</td>
<td>5.0mil [0.127mm]</td>
</tr>
<tr>
<td>3M™ Adhesive Transfer Tape 6038PC</td>
<td>58# PCK Paper 4.2mil [.106mm]</td>
<td>8.0mil [0.203mm]</td>
<td>8.0mil [0.203mm]</td>
</tr>
</tbody>
</table>
Solventless Technology:

3M™ Acrylic Adhesive 300MP is made with a solventless technology.

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