



































Plastic repair.

Working recommendation.

Work process	3M™ products	Festool Automotive Systems – tools		
				
		Festool Automotive Systems Compressed Air Eccentric Sander LEX 3 77 / 2.5	Festool Automotive Systems Geared Eccentric Sander RO 90 DX	Festool Automotive Systems Eccentric Sander ETS EC 150
Clean and pre-treat	3M™ General Purpose Adhesive Cleaner, 1L, PN08984, 3M™ Panel Wipes, PN34567 			
Repair area preparation				
Hole		3M 80+/150+ 	3M 80+/150+  ○ Sanding Pad ⊛ Rough Sanding	3M 80+/150+ 
Crack and tab		3M 80+/150+ 	3M 80+/150+  △ \ ○ Sanding Pad ⊛ Rough Sanding	3M 80+/150+ 
Clean and pre-treat	3M™ VHB Surface Cleaner, 1L, PN22779 (SC1), 3M™ Panel Wipes, PN34567 			
Primer	3M™ Polyolefin Adhesion Promoter, 200ml, PN05917 			
Adhesive application Work time: ● Sanding time: ●	3M™ Flexible Parts Repair Material, 50ml, PN05901  7 mins 20 mins 3M™ Structural Plastic Adhesive, 200ml, PN55047  60 sec 15 mins 3M™ Super Fast Repair Adhesive, 50ml, Clear, PN55045  20 sec 5 mins 3M™ Super Fast Repair Adhesive, 50ml, Black, PN04748  20 sec 5 mins 3M™ Crack Seal Tape, PN03020, 3M™ Flexible Plastic Patch Kit, PN05888 			
Intermediate sanding (optional)		3M 80+/150+ 	3M 80+/150+  △ \ ○ Sanding Pad ⊛ Rough Sanding	3M 80+/150+ 
Final sanding		3M 80+/150+ 	3M 80+/150+  △ \ ○ Sanding Pad ⊛ Eccentric Sanding	3M 80+/150+ 
Clean and pre-treat	3M™ VHB Surface Cleaner, 1L, PN22779 (SC1)  3M™ General Purpose Adhesive Cleaner, 1L, PN08984  3M™ Panel Wipes, PN34567 			
Primer	3M™ Polyolefin Adhesion Promoter, 200ml, PN05917 			
Plastic filler Work time: ● Sanding time: ●	3M™ Plastic Filler, 0.5kg, PN51009  3 mins 45 mins 3M™ EZ Sand Flexible Parts Repair, 200ml, PN05887  5-7 mins 15 mins	3M 80+/150+ 	3M 80+/150+  △ \ ○ Sanding Pad ⊛ Eccentric Sanding	3M 80+/150+ 

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