

Adapter is not needed. **G** = Tinned Copper Braid w/ Solder Block and Constant Force Spring Braid size is #6 for housing size "O" and #4 for housing sizes "P" and "Q".

The following product sizing information is based on AEIC/ICEA dimensional ranges. The true range of the CSH Series on a particular cable construction may vary. To confirm sizing on non-standard cables, or to check sizing on cables that fall just outside our min or max, contact the factory.

Elbow Size	Voltage	Kit Conductor Range		
Lug Code		Minimum	Maximum	
OR1	15 kV (175 mil)	1/0 AWG <sup>‡</sup>		
	15 kV (220 mil)	#2 AWG <sup>‡</sup>	300 kcmil	
	25 kV (260 mil)	#3 AWG		
OPo	15 kV (175/220 mil)	- 1/0 AWG‡	450 kcmil	
OR2	25 kV (260 mil)		350 kcmil	
DDO	15 kV (175/220 mil)	350 kcmil <sup>‡</sup>	000 []	
PR3	25 kV (260 mil)	4/0 AWG	600 kcmil	
DD 4	15 kV (175/220 mil)	- 350 kcmil <sup>‡</sup>	2E0 komilt	750 komil
PR4	25 kV (260 mil)		750 kcmil	
	15 kV (175 mil)	750 kcmil		
QR4	15 kV (220 mil)	600 kcmil	750 kcmil	
	25 kV (260 mil)	500 kcmil <sup>‡</sup>		
	15 kV (175 mil)	750 kcmil		
QR5	15 kV (220 mil)	600 kcmil	1250 kcmil	
	25 kV (260 mil)			

Range Taking Shear Bolt Lugs are only available in aluminum (Al/Cu rated).

May not fit some compact/compressed cables. See USE RANGE TABLE below.

Elbour Ciro	Voltage Class	Conductor Size		
Elbow Size		Minimum	Maximum	
0	15 kV (175 mil)	1/0 AWG*	F00 losseil	
Minimum Insulation	15 kV (220 mil)	#2 AWG**	- 500 kcmil	
Diameter = 0.725"	25 kV (260 mil)	#4 AWG	350 kcmil	
Р	15 kV (175/220 mil)	350 kcmil***		
Minimum Insulation Diameter = 0.990"	25 kV (260 mil)	4/0 AWG	750 kcmil	
Q	15 kV (175 mil)	750 kcmil		
Minimum Insulation	15 kV (220 mil)	600 kcmil	1500 kcmil	
Diameter = 1.268"	25 kV (260 mil)	500 kcmil ****		

## **3**M

**3M Electrical Markets Division 3M Canada** P.O. Box 5757 London, Ontario N6A 4T1

\*\*\* May not fit some 350 kcmil compact 100% (175 mil) insulated power cables. Check minimum insulation diameter to confirm.

\* May not fit some 1/0 AWG compressed/compact 100% (175mil) insulated power cables. Check minimum insulation diameter to confirm. \*\* May not fit some #2 AWG compact 133% (220 mil) insulated power cables. Check minimum insulation diameter to confirm. \*\*\*\* May not fit some 500 kcmil compact insulated power cables. Check minimum insulation diameter to confirm.

3M Electrical Markets Division is an authorized dealer for



Sample Part Number is a 15/25 kV 600A CSH kit. Kit includes Size "P" CSH (with Test Point), Stud, Insulating Plug, Aluminum Compression Lug for 500 kcmil Strd/Compr, and a PCRK-GA-05 Shield Adapter kit.

*†* For copper P9CU Series Lugs, use code 21 instead.

For use with copper conductors only.

3/0 AWG

4/0 AWG

250 kcmil

300 kcmil

350 kcmil

400 kcmil

450 kcmil

500 kcmil

550 kcmil

600 kcmil

650 kcmil

700 kcmil

750 kcmil

800 kcmil

900 kcmil

1000 kcmil

1100 kcmil

1250 kcmil

1500 kcmil

11

12

13

14

15

16

17

18

20

20

**211**<sup>†</sup>

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23

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285

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30

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11

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13

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15

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17

18 18

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20 **211**<sup>†</sup>

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contact factory

contact factory

contact factory

\*\* Range Taking Shear Bolt Lugs are only available in 600A aluminum (Al/Cu rated).

# **CSH Series** SIZING OPTIONS

Table XRA-CSH - Range Taking Lug Selection<sup>+</sup>

# CSH Series Cold Shrink Hammerhead **PRODUCT GUIDE**

15/25 kV Class







## A proven design. A game-changing transformation.

For over 70 years, Richards has remained dedicated to manufacturing high-guality, innovative products for electrical distribution systems. The Cold Shrink Hammerhead epitomizes this legacy by introducing a truly unique, robust solution for terminating and splicing medium voltage power cable. We've taken our industry-leading 600/900 A Deadbreak Elbow design and given it a cutting-edge transformation.

- All-In-One Solution: The CSH is range-taking and includes an integral jacket seal, providing a complete solution in a simple package. Three separate components have been elegantly combined into a single design.
- **100% EPDM:** Richards Cold Shrink Products are molded from 100% EPDM, a proven material in underground electrical applications for decades. This proprietary formulation of Cold Shrink EPDM is produced in-house. To achieve maximum durability in underground environments, the CSH features a fully-integrated, oil-resistant EPDM jacket that provides outstanding mechanical impact/tear resistance.
- **Easy Installation:** We've optimized our design to minimize installation time, complexity, and overall cost. No more cable adapter and no more separate jacket seal kit. The cold shrink Cable Entrance eliminates problems that arise when sliding traditional interference-fit Deadbreak elbows into position. This ergonomic improvement substantially simplifies positioning/aligning the lug in the CSH housing.
- **Designed, Molded & Tested in the USA:** Our team is intimately involved in everything from material development, product and mold design, and production. This allows us to control every aspect of the design, down to the smallest detail.

### IEEE 386 - Industry Minimum Requirements

For your reference, IEEE ratings are provided below. Many of our products exceed these ratings. For product-specific information, see appropriate Product Data Sheet or contact the factory.

Voltage Ratings					
Voltage Class, Phase-to-Phase	15 kV	25 kV			
Maximum Operating Voltage – (phase-to-ground)	8.3 kV	15.2 kV			
Corona Voltage Level – (partial discharge extinction voltage)	11 kV	19 kV			
AC Withstand – (1 minute)	34 kV	40 kV			
Impulse-Withstand Voltage – (BIL)	95 kV	125 kV			
Continuous Current Ratings					
Aluminum	m 600 A				
Copper 900 A		0 A			
Short-Time Current Ratings					

Short-Time Current Ratings				
Aluminum	25 kA, 10 c. and 10 kA, 3 s.			
Copper	40 kA, 10 c. and 10 kA, 3 s.			

OUR TESTING EXCEEDS INDUSTRY **REQUIREMENTS, IEEE REQUIRES** PARTIAL DISCHARGE PLUS A CHOICE OF AC OR IMPULSE WITHSTAND. **RICHARDS RUNS ALL THREE TO** ENSURE THE HIGHEST QUALITY.

Designed and tested per the following industry standards:

- IEEE Std 386: For Separable Insulated Connector Systems
- IEEE Std 592: For Semiconducting Shields





## 1. Conductor Lugs

The CSH Series is available with a This 600/900A 15/25kV Deadbreak The CSH Series is available with an variety of conductor lugs. We offer a range-taking shear bolt option as 11 components, such as Apparatus enables system operators to utilize This material has well as the traditional 600 or 900 A Bushings, Elbow Tap Plugs, compression connector. One of the Hammerhead Insulating Plugs (HIPs) or install a faulted circuit indicator (FCI). an important trait given the often most impressive improvements of and more. the CSH is the ease with which the housing can be installed onto the prepared cable/installed lug. Without having to overcome any interference-fit (remember, we've obsoleted the cable adapter), positioning the lug properly is incredibly easy.

## 2. IEEE 386 Interface





## **3. Capacitive Test Point**

suitable equipment to test for voltage,

## 4. EPDM Jacket

The entire CSH Series is molded interface accepts IEEE 386 Interface optional capacitive test point. This from a proprietary EPDM formulation. excellent mechanical impact/tear resistance harsh conditions of the underground environment. The bonded outer jacket is semi-conductive, making the CSH fully shielded.

## 5. Cable Entrance

The Cable Entrance of the CSH is This eliminates the performance positioning and makes installation markedly more ergonomic. This cold development engineers created a CSH to cover a range of cable sizes, as to eject, and performs consistently laid out in our Use Range-CSH Table. across a variety of installation With fewer components and range- environments. Once ejected, the Core to reduce inventory.

## 6. Easy-to-Remove Core

Hold-out cores that rely on grease Once the core is removed, a jacket shrinkable, obsoleting the cable adapter. or a ribbon/spiral design can be seal is deployed over sealing mastic, unreliable and messy. Spiral holdouts completing the jacket restoration risk associated with cable adapter can be difficult to remove and may without the need for a separate prematurely collapse. Richards product component. shrink Cable Entrance also allows the compact core design that is easy taking capabilities, customers are able separates into halves which can be recvcled.

## 7. Integral Jacket Seal

