




















	Order codes	Dispensing system	Viscosity low  high	Impression technique	Recommended max. working time (min:sec)	Intra-oral setting time at 37°C (min:sec)
<b>Super Quick Setting Materials</b>						
3M™ Impregum™ Penta™ Super Quick (Heavy Body)	69406			1-step	0:45	2:00
3M™ Impregum™ Penta™ Super Quick (Medium Body)	69385			Monophase or 1-step	0:45	2:00
3M™ Impregum™ Super Quick (Light Body)	69379			1-step	0:45	2:00
<b>Quick Setting Materials</b>						
3M™ Impregum™ Penta™ Soft Quick (Heavy Body)	31769			1-step	1:00	3:00
3M™ Impregum™ Penta™ Soft Quick (Medium Body)	31765			Monophase or 1-step	1:00	3:00
3M™ Impregum™ Soft Quick (Light Body)	31767			1-step	1:00	3:00
<b>Regular Setting Materials*</b>						
3M™ Impregum™ Penta™ H DuoSoft™ (Heavy Body)	31740			1-step	1:45	4:15
3M™ Impregum™ Penta™ Soft (Medium Body)	31730			Monophase or 1-step	1:45	4:15
3M™ Impregum™ Penta™ (Medium Body)	31644			Monophase	1:45	4:15
3M™ Impregum™ Penta™ L DuoSoft™ (Light Body)	31745			1-step	1:45	4:15
3M™ Impregum™ Garant™ L DuoSoft™ (Light Body)	31751			1-step	1:45	4:15

\*Setting time from start of mixing 6:00 min.

Indications	Impression technique	Single-unit crown	Small implant (≤ 2 units)	Inlay/onlay (≤ 2 units)	Small bridge (≤ 3 units)	Veneers	Bridge (> 3 units)	Implant (> 2 units)	Pick-up impression	Functional impression					
<b>Super Quick Setting Materials</b>															
3M™ Impregum™ Penta™ Super Quick (Medium Body)	Monophase or 1-step	✓	✓	✓	✓										
3M™ Impregum™ Penta™ Super Quick (Medium or Heavy Body) 3M™ Impregum™ Super Quick (Light Body)	1-step														
<b>Quick Setting Materials</b>															
3M™ Impregum™ Penta™ Soft Quick (Medium Body)	Monophase or 1-step	✓	✓	✓	✓	✓									
3M™ Impregum™ Penta™ Soft Quick (Heavy Body) 3M™ Impregum™ Soft Quick (Light Body)	1-step														
<b>Regular Setting Materials</b>															
3M™ Impregum™ Penta™ Soft (Medium Body)	Monophase or 1-step														
3M™ Impregum™ Penta™ H DuoSoft™ (Heavy Body) 3M™ Impregum™ Penta™ L DuoSoft™ (Light Body) 3M™ Impregum™ Garant™ L DuoSoft™ (Light Body)	1-step										✓	✓	✓	✓	✓
3M™ Impregum™ Penta™ (Medium Body)	Monophase														