Anterior Veneer Preparation:

<table>
<thead>
<tr>
<th>Reductions</th>
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<tbody>
<tr>
<td>1.5 mm incisal reduction</td>
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<tr>
<td>1.5 mm facial reduction</td>
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<tr>
<td>1.0 mm gingival facial reduction</td>
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<tr>
<td>Rounded internal line angles</td>
</tr>
</tbody>
</table>

Premolar Inlay Preparation:

- Butt joint margin
- 1.5–2.0 mm isthmus width
- 1.5 mm minimum depth at bottom of the fissure
- Rounded internal line angles

Molar Onlay Preparation:

- 1.5–2.0 mm isthmus width
- 1.5 mm minimum depth at bottom of the fissure
- Rounded internal line angles
- Butt joint margin
- 1.5–2.0 mm minimum layer thickness for cusp preparation

Full Crown Preparation:

- 1.5–2.0 mm occlusal/incisal reduction
- 1.5 mm axial reduction
- 1.0 mm shoulder reduction with butt joint

To guarantee clinical success, the following minimum material thickness is recommended.

For additional assistance contact the 3M ESPE Technical Hotline: 1-800-634-2249

In Canada, call 1-800-265-1800 x6229