

Prime Parts (Aluminium, SMC, FRP, Composite)

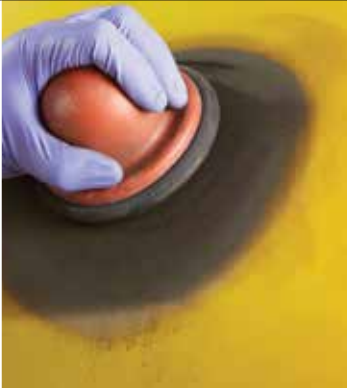
1



Assess and Sand

Assess damaged area for flatness/straightness. Use P240 abrasive, if necessary, on a DA over the entire repaired area to guarantee the surface is ready to prime. Blow off the repair area with clean, dry air and a clean cloth. Then clean with a VOC-compliant wax and grease remover to remove any remaining surface contamination.

2



Apply Primer and Finish Sand

Apply primer to repair area following manufacturers recommendations. Apply 3M™ Dry Guide Coat over the entire repaired area. Sand with P240 abrasive to ensure flatness.

3



Block Sand

Double check flatness of the repair by block sanding it with P240 abrasive.

4



Paint

Paint per manufacturer's recommendation.

Product List

3M™ Cubitron™ II Clean Sanding Hookit™ Disc, 150mm, P240, PN 30277



3M™ Accuspray™ ONE Spray Gun System with PPS™, PN 16578



3M™ Dry Guide Coat, PN 05861



3M™ Hookit™ Purple Clean Sanding Sheet Roll, P240, 70mm x 12M, PN 30707



3M™ Hookit™ Sanding Block Dust Free, 70mm x 127mm, PN 05207



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Face Welding Respirator Kit, PN 6228



3M™ Solus™ 1000 Series Scotchgard™ Anti-fog Eyewear, PN S1201SGAF



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.