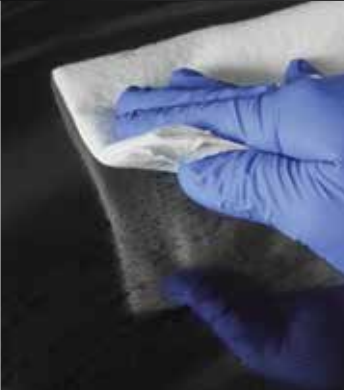


Prep New Parts

1



Clean

Clean parts to be painted with a VOC Compliant wax and grease remover to remove any remaining surface contamination.

2



Scuff

Use a P320 abrasive on a DA equipped with a soft interface pad or a red Scotch-Brite™ Hand Pad to sand the part.

3



Clean

Blow off the repair area with clean, dry air and a clean cloth. Clean parts to be painted with a VOC Compliant wax and grease remover to remove any remaining surface contamination.

4



Apply Top Coats

Seal and paint bumper following paint company recommendations.

Product List

3M™ Purple Clean Sanding Hookit™ Disc 334U, 150mm, P320, PN 01812



Scotch-Brite™ General Purpose Hand Pad, PN 07447



3M™ Accuspray™ ONE Spray Gun Kit, PN 16578

3M™ Accuspray™ ONE Spray Gun System with PPS™, PN 16580



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300

3M™ Half Face Welding Respirator Kit, PN 6228

3M™ Solus™ 1000 Series Scotchgard™ Anti-fog Eyewear, PN S1201SGAF



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.