

Blend Panel Sanding Process

<p>1</p>		<p>Clean the Repair Area Clean the repair area with soap and water, followed by a VOC compliant surface cleaner.</p>
<p>2</p>		<p>Hand Sand Edges Scuff hard to reach areas and panel edges by hand with P800–P1000 abrasive disc or flexible abrasive sheet.</p>
<p>3</p>		<p>DA Sand Colour Blend Area DA sand the colour blend area using a grade P800 abrasive disc and a soft interface pad. For best results, sand back into primer surfacer.</p>
<p>4</p>		<p>DA Sand Adjacent Panels DA sand the remainder of the blend panel(s) using a P1000 abrasive disc.</p>
<p>5</p>		<p>Clean and Inspect Clean the repair area with a VOC compliant or paint manufacturer recommended surface cleaner. Blow dry the repair area with clean, dry air. Inspect the repair area and re-sand any shiny spots as necessary.</p>

Product List

3M™ Trizact™
Hookit™ Blending
Disc, 150mm,
P1000, PN 02091



3M™ Flexible Abrasive
Hookit™ Sheet,
140mm x 171mm,
P800, PN 34340



3M™ Purple Clean Sanding
Hookit™ Disc 334U,
150mm, P800 grit,
PN 30760



Think About Your Health

3M™ E-A-R™ Skull Screws™
Ear Plug, PN P1300



3M™ Half Face Welding
Respirator Kit, PN 6228



3M™ Secure Fit™ 200 Series
Anti-fog Eyewear, Clear
Frame, PN 201AF-AS



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.