

Feather-Prime-Block		
1		<p>Featheredge Blow off repair area. Featheredge the surrounding repair area using P180 abrasive.</p>
2		<p>Final Sand and Inspect Final sand surrounding area using P320 abrasive disc on a DA sander. Blow off with clean, dry air. Clean with wax and grease remover. Inspect the repair for quality.</p>
3		<p>Mask for Primer Mask repair area as necessary. Refer to Primer Masking SOP for 3M specific recommendations.</p>
4		<p>Apply Primer Apply primer to repair area following manufacturers recommendations. Allow to cure.</p>
5		<p>Apply Dry Guide Coat Apply 3M™ Dry Guide Coat over cured primer.</p>
6		<p>Hand Block Repair Hand sand or “check block” sand the repair area using a P320 abrasive sheet on an appropriately sized hand block. Look for imperfections in the repair area highlighted by the dry guide coat. If necessary, re-apply dry guide coat and continue block sanding to repair any defects as required.</p>
7		<p>Re-Apply Dry Guide Coat Re-apply 3M™ Dry Guide Coat over entire repair area.</p>
8		<p>DA Sand Primer DA sand repair area using a P400 disc and a soft interface pad until all 3M™ Dry Guide Coat is removed. Note: Use 3M™ Flexible Abrasive Disc to reduce burning through the primer surface.</p>
9		<p>Clean the Damaged Area Clean the repair area with a VOC compliant surface cleaner.</p>

Product List	
<p>3M™ Cubitron™ II Clean Sanding Hookit™ Disc, 150mm, 180+ grade, PN 31374</p>	
<p>3M™ Purple Clean Sanding Hookit™ Disc, 150mm, P400, PN 01811</p>	
<p>3M™ Dry Guide Coat, 50g applicator kit, PN 05861</p>	
<p>3M™ Purple Clean Sanding Hookit™ Disc 334U, 150mm, P320, PN 01812</p>	
<p>3M™ Accuspray™ ONE Spray Gun System with PPS™, PN 16578</p>	
<p>3M™ Hookit™ Purple Clean Sanding Roll, 70mm x 12M, P320, PN 30705</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Face Welding Respirator Kit, PN 6228</p>	
<p>3M™ Secure Fit™ 200 Series Anti-fog Eyewear, Clear Frame, PN 201AF-AS</p>	
<p>Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.</p>	