

Mask Openings		
1		<p>Clean Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
2		<p>Back Masking Back mask outer edge of opening using wide width tape, ensuring that half of tape width is exposed to the opening.</p>
3		<p>Overspray Protection Cover opening with overspray masking film. Pull tight and adhere film to exposed edge of back masking.</p>
4		<p>Trim Opening Trim film around inner panel opening.</p>
5		<p>Seal Edge Seal edge of masking film using wide width masking tape.</p>

Product List	
<p>3M™ Car Wash Soap Concentrate, 3.7L, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 3.7L, PN 38350</p>	
<p>Scotch® Performance Green Masking Tape 233+, 36mm x 50M 48mm x 50M</p>	
<p>3M™ Overspray Protective Sheeting, 4.8M x 106M, PN 06728</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Face Welding Respirator Kit, PN 6228</p>	
<p>3M™ Secure Fit™ 200 Series Anti-fog Eyewear, Clear Frame, PN 201AF-AS</p>	
<p>Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.</p>	

Note: All critical edge, jamb masking and general masking should be completed prior to masking openings.