




| General Masking |  |
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| <b>1</b>        |  <p><b>Clean Area</b><br/>Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 16°–26°C.</p>   |
| <b>2</b>        |  <p><b>Critical Edge Masking</b><br/>Mask the areas that require fineline tape first. Mask the rest of the repair and backup the fineline with creped tape. Protect any nearby moldings with trim masking tape.</p>  |
| <b>3</b>        |  <p><b>Overspray Protection</b><br/>Ensure that the car is completely dry prior to applying plastic sheeting. Mask entire vehicle with plastic sheeting. Cut out the repair area with a razor blade. Tape the plastic sheeting directly to critical masking edge.</p> |
| <b>4</b>        |  <p><b>Masking Removal</b><br/>After painting, remove the masking tape at a 90-degree angle to the vehicle's surface.</p>   |

| Product List   |
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| <p>Scotch® Performance Green Masking Tape 233+, 18mm x 50M, 36mm x 50M, 48mm x 50M</p>  |
| <p>3M™ Vinyl Tape 471+, 6.4mm x 33M</p>   |
| <p>3M™ Trim Masking Tape, 50M x 10M, PN 06349</p>                                     |
| <p>3M™ Overspray Protective Sheeting, 14.8M x 106M, PN 06728</p>                      |

| Think About Your Health   |
|---|
| <p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>   |
| <p>3M™ Half Face Welding Respirator Kit, PN 6228</p>   |
| <p>3M™ Secure Fit™ 200 Series Anti-fog Eyewear, Clear Frame, PN 201AF-AS</p>                   |
| <p><b>Not a complete list.</b> Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.</p> |