

**Corrosion Protection (Undercoating)**

**1**



**Pre-Cleaning**

Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).

**2**



**Surface Preparation**

Use Scotch-Brite™ Clean N Strip disc to remove loose coatings from the repair area. Use CRS Scotch-Brite™ belt in hard to reach areas.

**3**



**Clean and Inspect**

Blow off area with clean dry compressed air to remove dust and loose surface contaminants. Use a VOC compliant surface cleaner to remove any remaining contaminants. **Note: Coatings must be applied over thoroughly cleaned substrates to maximise corrosion protection.**

**4**



**Coating Application**

Apply appropriate undercoating following local VOC regulations to the area. For maximum corrosion protection apply four medium coats of undercoating allowing flash time between coats.

**Product List**

3M™ Car Wash Soap Concentrate, 3.7L, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.7L, PN 38350



Scotch-Brite™ Roloc™ Clean N Strip XT Disc CX-DR



3M™ Scotch-Brite™ Roloc™+ Clean N Strip TR Disc, PN 07466



3M™ Mini File Belt Sander, 330mm PN 33573



3M™ Scotch-Brite™ Durable Flex Belt, CRS



3M™ Paintable Undercoating Pouch, 163ml, PN 08747



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Face Welding Respirator Kit, PN 6228



3M™ Secure Fit™ 200 Series Anti-fog Eyewear, Clear Frame, PN 201AF-AS



**Not a complete list.** Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.