

Properly dress and finish welded areas prior to applying direct to metal seam sealer.

Seam Sealer Installation: Direct to Metal

1



Surface Prep

Scuff sealer application areas using a maroon Scotch-Brite™ Hand Pad. Blow off with clean, dry air.

2



Clean

Use a clean cloth or paper towel to clean repair area with all purpose cleaner and degreaser followed by a VOC compliant wax and grease remover. **Note: DO NOT spray or saturate seams with cleaner.**

3



Apply Tight Coat

Apply thin bead of sealer to desired joint. Tool sealer into seam ensuring proper sealing and adhesive qualities.

4



Apply Seam Sealer

Apply seam sealer over the prepared seam. Tool to recreate OEM appearance.

Product List

Scotch-Brite™ Durable Flex Hand Pads, Very Fine grade, 230mm x 115mm, PN 64649



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.7L, PN 38350



Dynatron® Yellow Spreaders, PN 344



3M™ MSP Seam Sealer, PN 08369



3M™ MSP Seam Sealer, PN 08370



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Face Welding Respirator Kit, PN 6228



3M™ Solus™ 1000 Series Scotchgard™ Anti-fog Eyewear, PN S1201SGAF



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.