






Note: Follow paint company recommended procedures for new raw plastic bumpers.

Refinish Bumper Prep	
1	 <p>Cleaning Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
2_A	 <p>Surface Prep Hand Sand edges and other hard to reach areas using P800–P1000 flexible abrasive sheet until the surface is matte and all sheen has been removed.</p>
2_B	 <p>Surface Prep Machine Sand remaining surfaces using P800–P1000 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.</p>
3	 <p>Re-Clean Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.</p>
4	 <p>Apply Top Coats Seal and paint bumper following paint company recommendations.</p>

Product List

3M™ Car Wash Soap Concentrate, 3.7L, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.7L, PN 38350



3M™ Flexible Abrasive Hookit™ Sheets, P800, PN 34340
P1000, PN 34341



3M™ Flexible Abrasive Hookit™ Foam Pad, PN 34349



3M™ Orbital Sander, 76mm x 101mm, Non-Vacuum, 10,000 RPM, PN 20331



3M™ Accuspray™ ONE Spray Gun System with PPS™, PN 16578



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Face Welding Respirator Kit, PN 6228



3M™ Secure Fit™ 200 Series Anti-fog Eyewear, Clear Frame, PN 201AF-AS



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.