






Note: Follow paint company recommended procedures for new raw plastic bumpers.

New Primed Bumper Prep		
<b>1</b>		<p><b>Cleaning</b> Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
<b>2<sub>A</sub></b>		<p><b>Surface Prep Hand</b> Sand edges and other hard to reach areas using P400 flexible abrasive sheet until the surface is matte and all sheen has been removed.</p>
<b>2<sub>B</sub></b>		<p><b>Surface Prep Machine</b> Sand remaining surfaces using P400 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.</p>
<b>3</b>		<p><b>Re-clean</b> Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.</p>
<b>4</b>		<p><b>Apply Top Coats</b> Seal and paint bumper following paint company recommendations.</p>

Product List	
<p>3M™ Car Wash Soap Concentrate, 3.7L, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 3.7L, PN 38350</p>	
<p>3M™ Flexible Abrasive Hookit™ Sheet, P400, PN 34337</p>	
<p>3M™ Flexible Abrasive Hookit™ Foam Pad, PN 34349</p>	
<p>3M™ Orbital Sander, 76mm x 101mm, Non-Vacuum, 10,000 RPM, PN 20331</p>	
<p>3M™ Accuspray™ ONE Spray Gun System with PPS™, PN 16578</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Face Welding Respirator Kit, PN 6228</p>	
<p>3M™ Secure Fit™ 200 Series Anti-fog Eyewear, Clear Frame, PN 201AF-AS</p>	
<p><b>Not a complete list.</b> Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.</p>	