
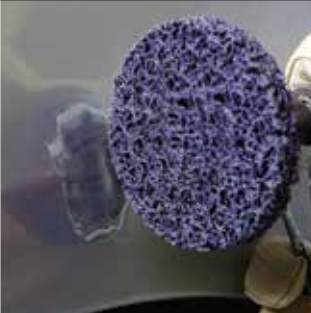





Metal Working		
<b>1</b>		<p><b>Pre-Cleaning</b> Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
<b>2</b>		<p><b>Surface Prep</b> Use a Scotch-Brite™ Clean N Strip disc or a Scotch-Brite™ Belt to remove paint/coating in low points of damage in preparation for dent pulling.</p>
<b>3</b>		<p><b>Dent Pulling</b> Pull low spots of dent using preferred dent pulling method and equipment.</p>
<b>4</b>		<p><b>Final Prep</b> Use a grade 80 Roloc™ grinding disc to remove weld nuggets from dent pulling operation.</p>
<b>5</b>		<p><b>Clean and Inspect</b> Clean with all purpose cleaner and degreaser. Blow off with clean, dry air. Inspect damage area to determine if additional metal straightening is required.</p>

Product List	
<p>3M™ Car Wash Soap Concentrate, 3.7L, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 3.7L, PN 38350</p>	
<p>Scotch-Brite™ Roloc™ Clean N Strip XT Disc CX-DR</p>	
<p>Scotch-Brite™ Roloc™+ Clean N Strip TR Disc, PN 07466</p>	
<p>3M™ Mini File Belt Sander, 330mm, PN 33573</p>	
<p>Scotch-Brite™ Durable Flex Belt, CRS</p>	
<p>3M™ Cubitron™ II Fibre Roloc™ Disc, grade 80+, 75mm, PN 33392</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Face Welding Respirator Kit, PN 6228</p>	
<p>3M™ Secure Fit™ 200 Series Anti-fog Eyewear, Clear Frame, PN 201AF-AS</p>	
<p><b>Not a complete list.</b> Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.</p>	

**Note: It will be necessary to apply cavity wax to back side of panel at heat effected areas to restore corrosion protection.**