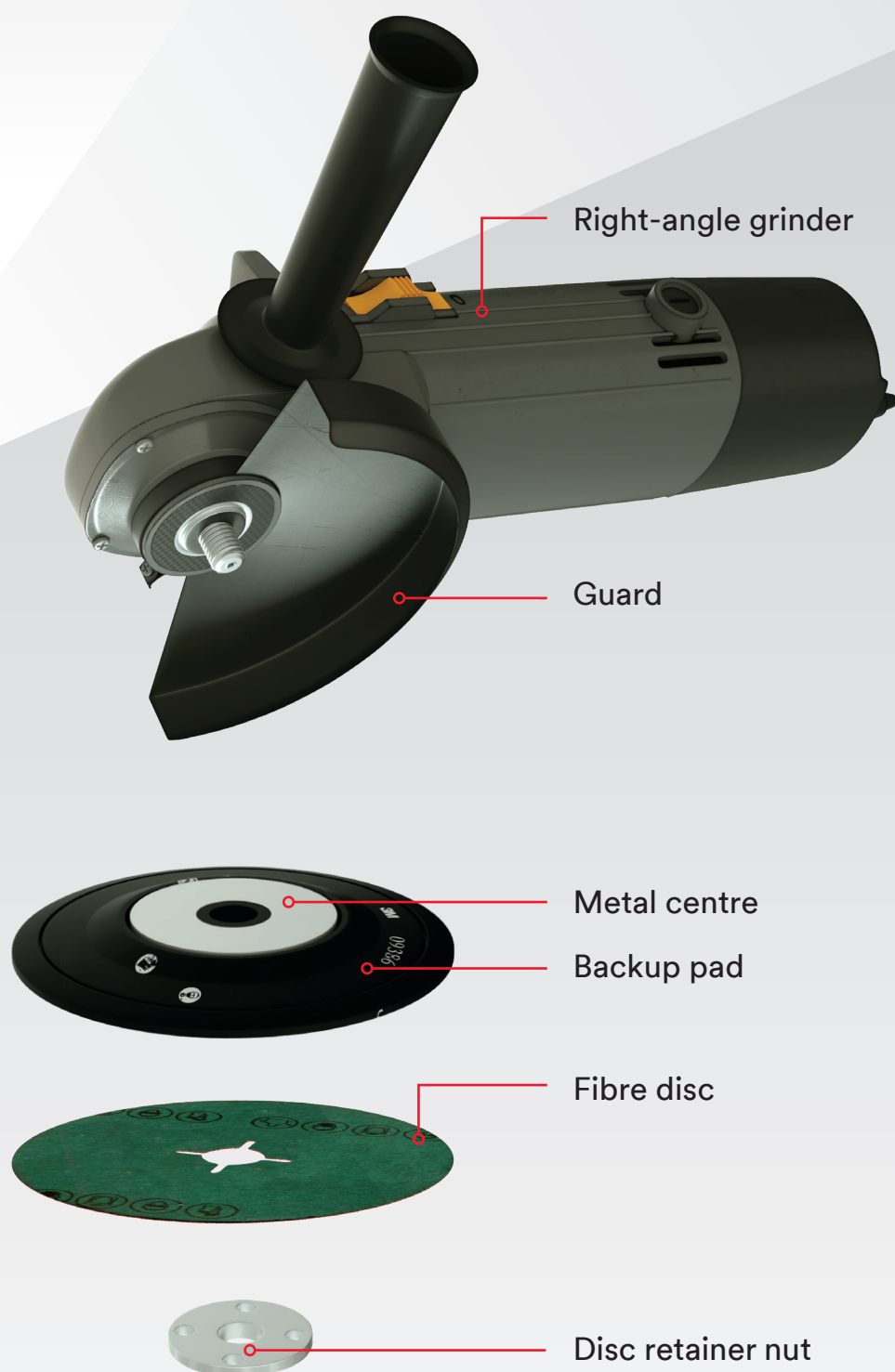
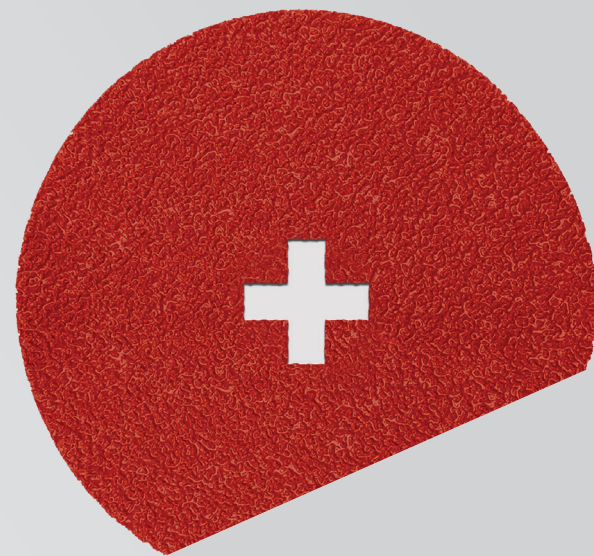


Using abrasives.

How to mount a fibre disc.



- 01.** Remove centring flange used for bonded or flap discs from shaft if present.
- 02.** Check the speed rating of the backup pad and fibre disc is greater than the speed rating of the machine.
- 03.** Inspect backup pad for cracks, nicks or wear and replace if damaged or excessively worn.
- 04.** Check appropriate metal centre is fitted to disc retainer backup pad and select appropriate nut: M14 or 5/8".
- 05.** Mount the appropriate sized backup pad on angle grinder shaft.
- 06.** Ensure the fibre disc has a convex shape.
- 07.** Locate fibre disc on shaft and pad. Secure with the nut using the appropriate locking spanner.
- 08.** Confirm the disc sits below the level of the guard.

Be safety aware.

Do not push or plough the disc into a rough weld or metal edge.

Stop immediately if there is a change in the sound of the tool or excess vibration occurs during use.

Ensure your discs are stored correctly between 10–35°C and 35–50% relative humidity and, if provided, in a sealed bag.

For further information on how to reduce abrasive hazards in the workplace, please contact your 3M sales representative or visit

www.3M.co.uk/safetybuiltin

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