# **ANZ Standard Operating Procedure Sealing and Coating**

## Corrosion Protection (Cavity Wax)



## **Pre-Cleaning**

Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).



#### **Shake Aerosol**

Agitate the aerosol can thoroughly — one minute of shaking is required to mix the components prior to use. Attach the desired accessory extension and actuator if needed to access the areas inside the panel enclosure.



## **Application with Standard Actuator**

If applying to new panels prior to installation use the standard actuator. Spray up to three (3) coats to ensure full coverage and maximize protection.



#### Mark Extension Wand

If using the 360° accessory wand, mark the extension about 25mm from the end as a reference to reduce overspray.



#### **Insert Wand Into Panel Opening**

Insert the wand to the farthest point. Begin spraying as you remove the wand until the reference mark comes into view. Repeat up to three (3) times to ensure complete coverage and maximize corrosion protection.



### Clean Accessory Nozzle

After application, invert the can and clear material from the accessory wand and nozzle by depressing the actuator.



#### Remove Excess Cavity Wax

Re-assemble the associated parts and wipe off any excess using a VOC compliant surface cleaner.

Visit www.3m.co.au/aad or www.3m.co.nz/aad for more SOPs and videos

### **Product List ANZ**

3M™ Car Wash Soap Concentrate, 3.78 litre, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350



3M™ Cavity Wax Plus, 510 g aerosol, PN 08892



3M™ Cavity Wax Plus Applicator Wand Kit, PN 08851



## **Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ half facepiece respirator, PN 07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit SF401AF-AS



Want a product sample or demo, or to speak to a 3M expert? Let us know here:

http://go.3M.com/4AHf