

A man in a grey t-shirt and safety glasses is applying a roll of blue tape to a large, white, cylindrical roll of paper. The roll is mounted on a metal frame. In the background, there are other rolls of paper and industrial equipment. The 3M logo is in the top left corner.

3M Science.
Applied to Life.™

For when you
need to splice it up.

3M Splicing and Repulpable Tapes Selector

U.S. ▶

May/2018

▶ U.S.

Paper ▶

Film ▶

Tissue ▶

► U.S. ► Paper

Manufacturing ►

**Finishing and
Converting ►**

Printing ►

► U.S. ► Paper ► Manufacturing



**Flying
Splice**



**Permanent Splices:
Uncoated Papers**



**Overlap
Splice**



**Permanent Splices:
Coated Papers**



**Core/
Tail Fluff**





**Permanent Splices:
Paperboard**



**Core Start/
Roll Close**


► U.S. ► Paper ► Manufacturing ► Flying Splice

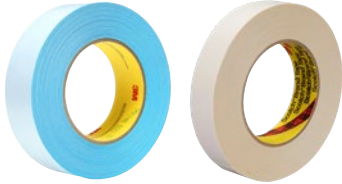
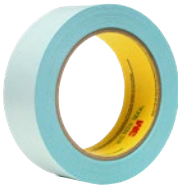
★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R3379	3M™ Repulpable Splittable Flying Splice Tape¹ Used for high speed splicing conditions when high tack is required and to compensate for roll profile issues.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	R3389B	3M™ Repulpable Splittable Flying Splice Tape¹ Used for heavy weight papers in manual and automatic splicing equipment for high speed splicing conditions when high tack is required and to compensate for roll profile issues. Additional blue color on the backside.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

► U.S. ► Paper ► Manufacturing ► **Overlap Splice**

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R3227	3M™ Repulpable Double Coated Tape^{1,2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	

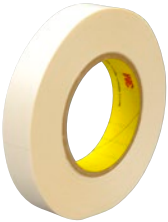

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	
	2nd Choice			
	900	3M™ Repulpable Double Coated Splicing Tape^{1,2} The combination of high initial adhesion and very good heat resistance works perfect for LWC (lightweight coated) papers, especially coated rotogravure and offset papers.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.



² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

U.S. Paper Manufacturing Core/Tail Fluff

Top Recommended

Number	Description	Heat resistance °C (°F)	
R3257	3M™ Repulpable Double Coated Tape ^{1, 2} Thin tissue, very high tack.	204 (400)	
R3177	3M™ Repulpable Single Coated Tape ^{1, 2} Heavy duty, extensible repulpable backing.	204 (400)	

Alternate Choice



Number	Description	Heat resistance °C (°F)	
1st Choice			
R3287	3M™ Repulpable Heavy Duty Double Coated Tape ^{1, 2} Heavy tissue backed, double sided tape. It features a high tack repulpable adhesive provided on a repulpable easy-release paper liner.	204 (400)	
2nd Choice			
R3187	3M™ Repulpable Single Coated Splicing Tape ^{1, 2} General purpose, strong repulpable backing.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.



² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

► U.S. ► Paper ► Manufacturing ► Core Start/Roll Close

★ Top Recommended

Number	Description	Heat resistance °C (°F)	
R3187	3M™ Repulpable Single Coated Splicing Tape^{1, 2} General purpose, strong repulpable backing.	204 (400)	
R3287	3M™ Repulpable Heavy Duty Double Coated Tape^{1, 2} Heavy tissue backed, double sided tape. It features a high tack repulpable adhesive provided on a repulpable easy-release paper liner.	204 (400)	

Alternate Choice


Number	Description	Heat resistance °C (°F)	
1st Choice			
R3227	3M™ Repulpable Double Coated Tape^{1, 2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	
2nd Choice			
R3127	3M™ Repulpable Single Coated Tape^{1, 2} Single-sided paper tapes coated with a patented, high tack transparent repulpable adhesive on one side and an easy release coating on the backside for smooth unwind.	204 (400)	


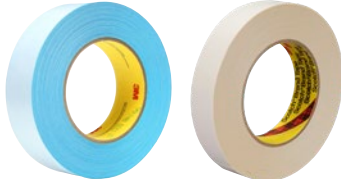
¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

3M Splicing and Repulpable Tape Selector — U.S.

► U.S. ► Paper ► Manufacturing ► Permanent Splices: Uncoated Papers


★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	405	3M™ Repulpable Double Coated Splicing Tape¹ Excellent for raw and starch-treated papers.	204 (400)	

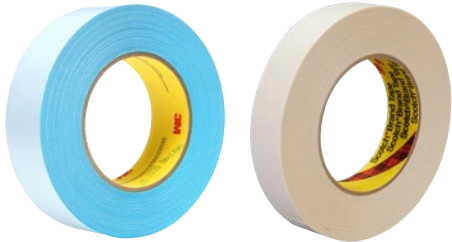
Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	900	3M™ Repulpable Double Coated Splicing Tape^{1,2} The combination of high initial adhesion and very good heat resistance works perfect for LWC (lightweight coated) papers, especially coated rotogravure and offset papers.	204 (400)	
	2nd Choice			
	9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

► U.S. ► Paper ► Manufacturing ► Permanent Splices: Coated Papers

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	900B	3M™ Repulpable Double-Coated Splicing Tape^{1,2} Recommended for supercalendered papers.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	

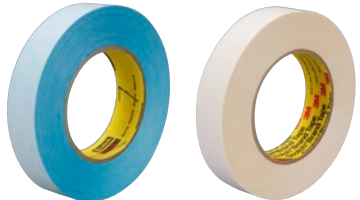

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

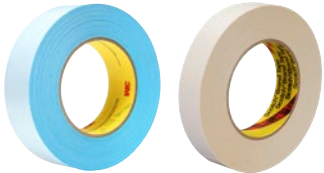
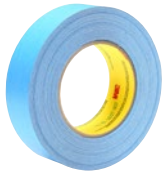
3M Splicing and Repulpable Tape Selector — U.S.

► U.S. ► Paper ► Manufacturing ► Permanent Splices: Paperboard Splice

★ Top Recommended

Number	Description	Heat resistance °C (°F)	
R3227	3M™ Repulpable Double Coated Tape^{1,2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	
R3187	3M™ Repulpable Single Coated Splicing Tape^{1,2} General purpose, strong repulpable backing.	204 (400)	

Alternate Choice

Number	Description	Heat resistance °C (°F)	
1st Choice			
9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	
2nd Choice			
917	3M™ Repulpable Single Coated Tape^{1,2} Bleached extensible kraft paper coated with a high tack transparent repulpable adhesive.	177 (350)	


¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.


² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

► U.S. ► Paper ► **Finishing and Converting**




► U.S. ► Paper ► Finishing and Converting ► **Flying Splice**

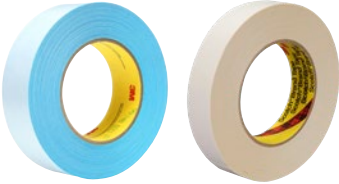

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R3379	3M™ Repulpable Splittable Flying Splice Tape¹ Used for high speed splicing conditions when high tack is required and to compensate for roll profile issues.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	R3389B	3M™ Repulpable Splittable Flying Splice Tape¹ Used for heavy weight papers in manual and automatic splicing equipment for high speed splicing conditions when high tack is required and to compensate for roll profile issues. Additional blue color on the backside.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

► U.S. ► Paper ► Finishing and Converting ► **Overlap Splice**


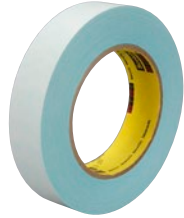
★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R3227	3M™ Repulpable Double Coated Tape^{1,2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	




Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	
	2nd Choice			
	900	3M™ Repulpable Double Coated Splicing Tape^{1,2} The combination of high initial adhesion and very good heat resistance works perfect for LWC (lightweight coated) papers, especially coated rotogravure and offset papers.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

► U.S. ► Paper ► Finishing and Converting ► Butt Splice

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	9103	3M™ Repulpable Single Coated Splicing Tape^{1,2} Semi-bleached paper coated with blue repulpable adhesive and siliconised paper liner.	204 (400)	
	9960	3M™ Repulpable Single Coated Splicing Tape^{1,2} Thin butt splicing tape for light weight uncoated and coated and supercalendered papers.	204 (400)	



Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	910	3M™ Repulpable Single Coated Splicing Tape^{1,2} Off-white semi-bleached kraft backing repulpable tape design specially for light-weight coated papers.	204 (400)	
	901	3M™ Repulpable Single Coated Splicing Tape¹ Excellent for raw and starch-treated papers.	204 (400)	
	2nd Choice			
	R3127	3M™ Repulpable Single Coated Tape^{1,2} Single-sided paper tapes coated with a patented, high tack transparent repulpable adhesive on one side and an easy release coating on the backside for smooth unwind.	204 (400)	

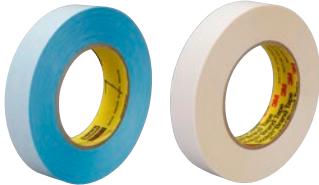

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

3M Splicing and Repulpable Tape Selector — U.S.

► U.S. ► Paper ► Finishing and Converting ► Core Start/Roll Close

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R3187	3M™ Repulpable Single Coated Splicing Tape^{1, 2} General purpose, strong repulpable backing.	204 (400)	
	R3287	3M™ Repulpable Heavy Duty Double Coated Tape^{1, 2} Heavy tissue backed, double sided tape. It features a high tack repulpable adhesive provided on a repulpable easy-release paper liner.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	R3227	3M™ Repulpable Double Coated Tape^{1, 2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	
	R3127	3M™ Repulpable Single Coated Tape^{1, 2} Single-sided paper tapes coated with a patented, high tack transparent repulpable adhesive on one side and an easy release coating on the backside for smooth unwind.	204 (400)	

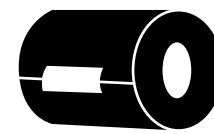
¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

► U.S. ► Paper ► **Printing**



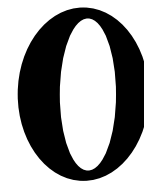
**Flying
Splice**



**Core Start/
Roll Close**

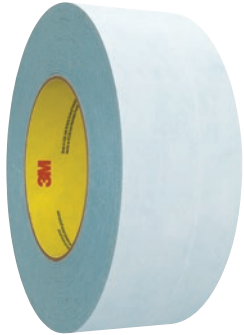


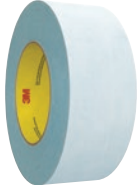
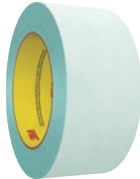
**Overlap
Splice**




**Zero Speed
Splicing**



► U.S. ► Paper ► Printing ► Flying Splice

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R7359	3M™ Repulpable Splittable Flying Splice Tape¹ Use with coated papers and light- to heavy-weight papers at high speeds. Full adhesive backing for improved handling and easy splice setup.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	R7369	3M™ Repulpable Splittable Flying Splice Tape¹ Use with light- to heavy-weight paper on wide web rolls to help compensate for roll profile variations running at high speeds and high temperatures.	up to 204 (400)	
	2nd Choice			
	R5348	3M™ Repulpable Splittable Flying Splice Tape¹ Use with light- to medium-weight papers running through medium-temperature ovens.	177 (350)	


¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

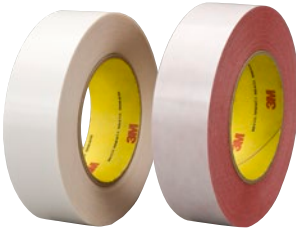

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	9741/ 9741R	3M™ Double Coated Splicing Tape High tack, aggressive adhesive with thick backing to splice low surface energy films and difficult to splice substrates.	93 (200)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9737/ 9737R	3M™ Double Coated Splicing Tape Hand-tearable film carrier and a tacky adhesive. Thin PET carrier, aggressive and versatile tape for many surfaces.	149 (300)	
	2nd Choice			
	9738/ 9738R	3M™ Double Coated Splicing Tape A double-sided tape mounted on a non-woven tissue carrier with a pressure sensitive acrylic adhesive that offers a balance of high initial adhesion and good holding power. It is mounted on a 55 lb. densified kraft paper liner for easy release and manipulation during application.	149 (300)	


3M Splicing and Repulpable Tape Selector — U.S.

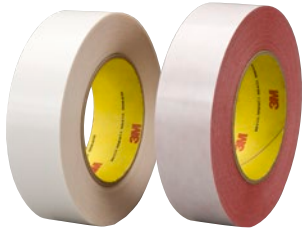
► U.S. ► Paper ► Printing ► **Core Start/Roll Close**

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	9741/ 9741R	3M™ Double Coated Splicing Tape High tack, aggressive adhesive with thick backing to splice low surface energy films and difficult to splice substrates.	93 (200)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9737/ 9737R	3M™ Double Coated Splicing Tape Hand-tearable film carrier and a tacky adhesive. Thin PET carrier, aggressive and versatile tape for many surfaces.	149 (300)	
	2nd Choice			
	9738/ 9738R	3M™ Double Coated Splicing Tape A double-sided tape mounted on a non-woven tissue carrier with a pressure sensitive acrylic adhesive that offers a balance of high initial adhesion and good holding power. It is mounted on a 55 lb. densified kraft paper liner for easy release and manipulation during application.	149 (300)	

► U.S. ► Paper ► Printing ► Zero Speed Splicing

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	9738/ 9738R	3M™ Double Coated Splicing Tape A double-sided tape mounted on a non-woven tissue carrier with a pressure sensitive acrylic adhesive that offers a balance of high initial adhesion and good holding power. It is mounted on a 55 lb. densified kraft paper liner for easy release and manipulation during application.	149 (300)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9737/ 9737R	3M™ Double Coated Splicing Tape Hand-tearable film carrier and a tacky adhesive. Thin PET carrier, aggressive and versatile tape for many surfaces.	149 (300)	

► U.S. ► Film

Manufacturing/
Converting ►

Printing ►


► U.S. ► Film ► **Manufacturing/Converting**


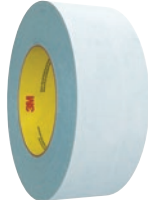


**Flying
Splice**



**Core Start/
Roll Close**

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	8387	3M™ Splittable Flying Splice Tape Designed to stick to LSE substrates at high speeds. Instantaneous temperatures up to 354°C (670°F) and oven temperatures of 140°C (284°F). Specialty adhesives developed to stick to a wide variety of substrates including LDPE, HDPE, BOPP, PET and metalized films. Fiber-free construction prevents print defects. Full adhesive backing for improved handling and easy splice setup.	Instantaneous temperature: 354 (670) Oven temperature: 140 (284)	

Alternate Choices	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	7387	3M™ Splittable Flying Splice Tape Designed for consistent film splicing at process speeds. Fiber-free construction prevents print defects.	n/a	
	2nd Choice			
	R7359	3M™ Repulpable Splittable Flying Splice Tape¹ Use with coated papers and light- to heavy-weight papers at high speeds. Full adhesive backing for improved handling and easy splice setup.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

U.S. Film Manufacturing/Converting Core Start/Roll Close

Top Recommended



Number	Description	Heat resistance °C (°F)	
9741/ 9741R	3M™ Double Coated Splicing Tape High tack, aggressive adhesive with thick backing to splice low surface energy films and difficult to splice substrates.	93 (200)	

Alternate Choice

Number	Description	Heat resistance °C (°F)	
1st Choice			
9737/ 9737R	3M™ Double Coated Splicing Tape Hand-tearable film carrier and a tacky adhesive. Thin PET carrier, aggressive and versatile tape for many surfaces.	149 (300)	
2nd Choice			
9738/ 9738R	3M™ Double Coated Splicing Tape A double-sided tape mounted on a non-woven tissue carrier with a pressure sensitive acrylic adhesive that offers a balance of high initial adhesion and good holding power. It is mounted on a 55 lb. densified kraft paper liner for easy release and manipulation during application.	149 (300)	

► U.S. ► Film ► **Printing**




**Splittable
Flying Splice**


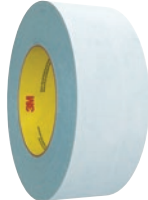


**Overlap
Splice**





**Core Start/
Roll Close**

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	8387	3M™ Splittable Flying Splice Tape Designed to stick to LSE substrates at high speeds. Instantaneous temperatures up to 354°C (670°F) and oven temperatures of 140°C (284°F). Specialty adhesives developed to stick to a wide variety of substrates including LDPE, HDPE, BOPP, PET and metalized films. Fiber-free construction prevents print defects. Full adhesive backing for improved handling and easy splice setup.	Instantaneous temperature: 354 (670) Oven temperature: 140 (284)	


Alternate Choices	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	7387	3M™ Splittable Flying Splice Tape Designed for consistent film splicing at process speeds. Fiber-free construction prevents print defects.	n/a	
	2nd Choice			
	R7359	3M™ Repulpable Splittable Flying Splice Tape¹ Use with coated papers and light- to heavy-weight papers at high speeds. Full adhesive backing for improved handling and easy splice setup.	204 (400)	

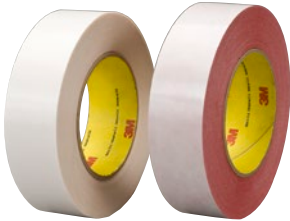

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	9741/ 9741R	3M™ Double Coated Splicing Tape High tack, aggressive adhesive with thick backing to splice low surface energy films and difficult to splice substrates.	93 (200)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	469	3M™ Non-Repulpable Splicing Double Coated Tape High temperature, high tack. Light red for visible splices.	177 (350)	
	2nd Choice			
	9737/ 9737R	3M™ Double Coated Splicing Tape Hand-tearable film carrier and a tacky adhesive. Thin PET carrier, aggressive and versatile tape for many surfaces.	149 (300)	

U.S. Film Printing Core Start/Roll Close

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	9741/ 9741R	3M™ Double Coated Splicing Tape High tack, aggressive adhesive with thick backing to splice low surface energy films and difficult to splice substrates.	93 (200)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9737/ 9737R	3M™ Double Coated Splicing Tape Hand-tearable film carrier and a tacky adhesive. Thin PET carrier, aggressive and versatile tape for many surfaces.	149 (300)	
	9738/ 9738R	3M™ Double Coated Splicing Tape A double-sided tape mounted on a non-woven tissue carrier with a pressure sensitive acrylic adhesive that offers a balance of high initial adhesion and good holding power. It is mounted on a 55 lb. densified kraft paper liner for easy release and manipulation during application.	149 (300)	

► U.S. ► Tissue

Manufacturing ►

Converting ►

► U.S. ► Tissue ► **Manufacturing**



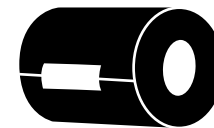
Turn-up



**Butt
Splice**

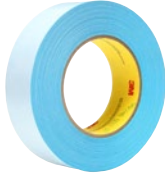
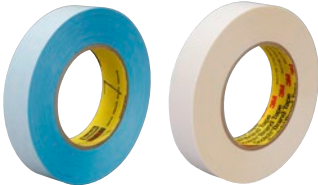


**Overlap
Splice**




**Core Start/
Roll Close**

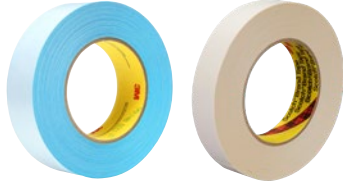
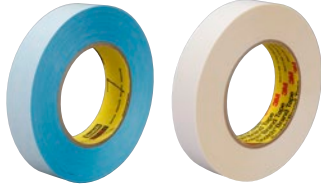
★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R3287	3M™ Repulpable Heavy Duty Double Coated Tape^{1,2} Heavy tissue backed, double sided tape. It features a high tack repulpable adhesive provided on a repulpable easy-release paper liner.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	
	2nd Choice			
	R3227	3M™ Repulpable Double Coated Tape^{1,2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

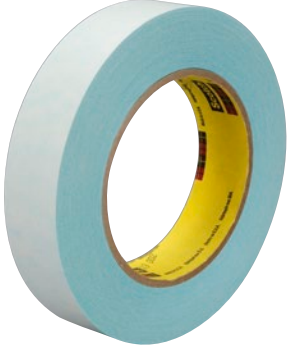
² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

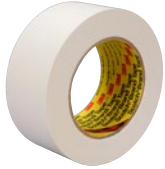

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	900	3M™ Repulpable Double Coated Splicing Tape^{1,2} Ideal solution for general Splicing of many light weight coated papers with excellent heat resistance in drying temperatures as high as 204°C (400°F).	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	
	2nd Choice			
	R3227	3M™ Repulpable Double Coated Tape^{1,2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	9960	3M™ Repulpable Single Coated Splicing Tape^{1,2} Thin butt splicing tape for light weight paper tissue.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9969	3M™ Repulpable Single Coated Printable Splicing Tape^{1,2} Single-sided tape provides heat resistance up to 177°C (350°F). Strong paper backing is suitable for a wide variety of tissue grade papers.	177 (350)	
	2nd Choice			
	910	3M™ Repulpable Single Coated Splicing Tape^{1,2} Single-sided repulpable tape with excellent heat resistance up to 204°C (400°F).	204 (400)	


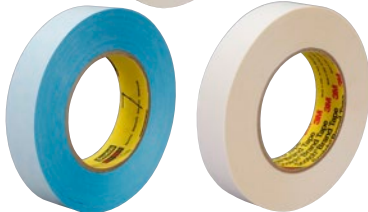
¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

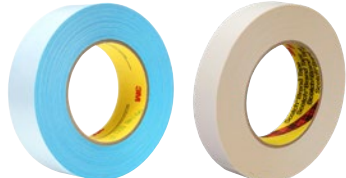


3M Splicing and Repulpable Tape Selector — U.S.

► U.S. ► Tissue ► Manufacturing ► Core Start/Roll Close

★ Top Recommended

Number	Description	Heat resistance °C (°F)	
R3127	3M™ Repulpable Single Coated Tape^{1,2} Single-sided paper tapes coated with a patented, high tack transparent repulpable adhesive on one side and an easy release coating on the backside for smooth unwind.	204 (400)	
R3227	3M™ Repulpable Double Coated Tape^{1,2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	

Alternate Choice

Number	Description	Heat resistance °C (°F)	
1st Choice			
9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	
910	3M™ Repulpable Single Coated Splicing Tape^{1,2} Single-sided repulpable tape with excellent heat resistance up to 204°C (400°F).	204 (400)	
2nd Choice			
900	3M™ Repulpable Double Coated Splicing Tape^{1,2} Ideal solution for general splicing of many light weight coated papers with excellent heat resistance in drying temperatures as high as 204°C (400°F).	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

► U.S. ► Tissue ► **Converting**



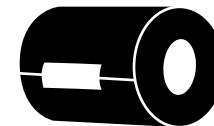
**Flying
Splice**



**Butt
Splice**


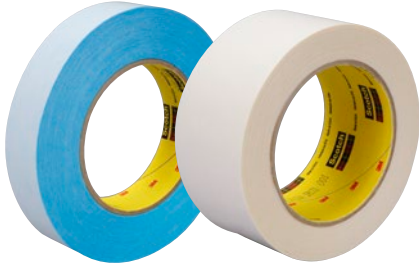


**Overlap
Splice**




**Core Start/
Roll Close**

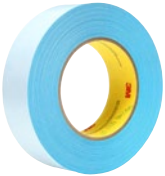

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R3287	3M™ Repulpable Heavy Duty Double Coated Tape^{1,2} Heavy tissue backed, double sided tape. It features a high tack repulpable adhesive provided on a repulpable easy-release paper liner.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9977	3M™ Repulpable Double Coated High Strength Flying Splice Tape¹ High strength, hemp fiber-reinforced tissue, coated on both sides with a blue, high tack, high shear strength, repulpable adhesive. The tape is furnished on a repulpable easy-release kraft liner.	204 (400)	
	906	3M™ Repulpable Double Coated Splicing Tape^{1,2} Light weight tissue coated on both sides with a high tack, high shear strength, repulpable adhesive and is on a repulpable easy-release paper liner.	149 (300)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.


² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

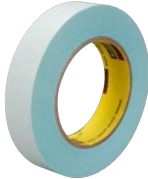

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	R3227	3M™ Repulpable Double Coated Tape^{1,2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	
	2nd Choice			
	900	3M™ Repulpable Double Coated Splicing Tape^{1,2} Ideal solution for general splicing of many light weight coated papers with excellent heat resistance in drying temperatures as high as 204°C (400°F).	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

★ Top Recommended	Number	Description	Heat resistance °C (°F)	
	9969	3M™ Repulpable Single Coated Printable Splicing Tape^{1,2} Single-sided tape provides heat resistance up to 177°C (350°F). Strong paper backing is suitable for a wide variety of tissue grade papers.	177 (350)	

Alternate Choice	Number	Description	Heat resistance °C (°F)	
	1st Choice			
	9960	3M™ Repulpable Single Coated Splicing Tape^{1,2} Thin butt splicing tape for light weight paper tissue.	204 (400)	
	2nd Choice			
	910	3M™ Repulpable Single Coated Splicing Tape^{1,2} Single-sided repulpable tape with excellent heat resistance up to 204°C (400°F).	204 (400)	


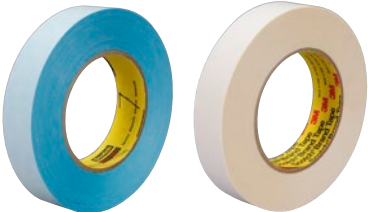
¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

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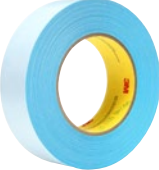

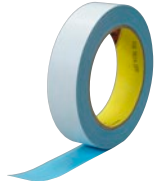
3M Splicing and Repulpable Tape Selector — U.S.

► U.S. ► Tissue ► Converting ► Core Start/Roll Close

★ Top Recommended

Number	Description	Heat resistance °C (°F)	
R3127	3M™ Repulpable Single Coated Tape^{1,2} Single-sided paper tapes coated with a patented, high tack transparent repulpable adhesive on one side and an easy release coating on the backside for smooth unwind.	204 (400)	
R3227	3M™ Repulpable Double Coated Tape^{1,2} Light weight tissue coated on both sides with high tack, high shear strength, repulpable adhesive. General purpose temporary splicing.	204 (400)	

Alternate Choice

Number	Description	Heat resistance °C (°F)	
1st Choice			
9974	3M™ Repulpable Double Coated General Purpose Splicing Tape^{1,2} General purpose thin splicing tape for both coated and uncoated papers.	204 (400)	
910	3M™ Repulpable Single Coated Splicing Tape^{1,2} Single-sided repulpable tape with excellent heat resistance up to 204°C (400°F).	204 (400)	
2nd Choice			
900	3M™ Repulpable Double Coated Splicing Tape^{1,2} Ideal solution for general splicing of many light weight coated papers with excellent heat resistance in drying temperatures as high as 204°C (400°F).	204 (400)	

¹ Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber.

² FDA Compliant — All components of the adhesive and backing meet the requirements of indirect food additive regulations as described under 21 CFR 176.170 (Components of paper and paperboard in contact with aqueous and fatty food) and 21 CFR 176.180 (Components of paper and paperboard in contact with dry foods).

3M Splicing and Repulpable Tape Selector — U.S.

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