



Epson SureColor® S60600 | S60610 | S60650 | S60670 | S60680

Epson® - 3M™ UltraChrome® GS3 Ink
excl. Bulk Ink

3M™ MCS™ Warranty ZONE 1 Release: January 2025

Review the notes below the table and on the last page of this document. Product offering may vary from country to country. Local availability of selected graphics constructions should be clarified with your local 3M subsidiary.	Transportation				Exterior Signs				Interior Signs				Watercraft			
	Vehicles, Trailers, Rail, Personal recreational utility vehicles				Exterior Surface & Sign				Interior Surface & Sign				Inland and Seagoing Watercrafts			
	Good	Better	Best	Special	Good	Better	Best	Special	Good	Better	Best	Special	Good	Better	Best	Special
IJ280	-	6/1	6/2	6/3	-	-	-	-	-	-	-	-	-	-	-	-
SV480mC	4	6/1	6/2	6/3	3	4	5	5	8	8	8	8	-	3	3	-
IJ180 Series (excl. UR), IJ175Cv3, IJ3690LF Series	4	6/1	6/2	6/3	3	4	5	5	8	8	8	8	-	3	3	-
IJ680-10, IJ680CR-10, 780mC-10	4	6/1	6/2	6/3	3	4	5	5	8	8	8	8	-	-	-	-
IJ8150 Series	-	4	-	4/2	-	4	-	4	-	5	-	5	-	-	-	-
IJ3552C	-	2	-	-	-	2	-	-	-	2	-	-	-	-	-	-
PL50mC	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8170 Series, 8173 Series	-	1	-	-	-	2	-	-	-	5	-	-	-	-	-	-
IJ3635-210SV/LX	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
IJ3650 Series, IJ3630, IJ3730 Series	-	-	-	-	-	4	5	-	-	8	8	-	-	-	-	-
PIII, FS-1	-	-	-	-	-	4	5	-	-	8	8	-	-	-	-	-
Graphic Protection options	Good				Better				Best				Special			
IJ280	-				8428G, 8518, 8519, 8520, 8915, 8900 Series				8548G, 8549L, 8550M				8528			
SV480mC	8993, 8995-124*				8518, 8519, 8520, 8428G, 8588G, 8590M, 8915, 8900 Series, 8600 Series*				8548G, 8549L, 8550M				8528			
IJ180 Series (excl. UR), IJ175Cv3, IJ3690LF Series	8418G, 8993, 8995-124*				8518, 8519, 8520, 8428G, 8588G, 8590M, 8915, 8900 Series, 8600 Series*				8548G, 8549L, 8550M				8528			
IJ680-10, IJ680CR-10, 780mC-10R	8993				8518, 8519, 8428G				8548G, 8549L				8528			
IJ8150 Series	-				8150, 8518				-				8528			
IJ3552C	-				8518, 8519, 8520, 8915				-				-			
PL50mC	-				-				-				-			
8170 Series, 8173 Series	-				8518, 8914				-				-			
IJ3635-210SV/LX	-				-				-				-			
IJ3650 Series, IJ3630, IJ3730 Series	-				8518, 8519, 8520, 8915				3619, 3620, 3658G, 3660M				-			
PIII, FS-1	-				8518, 8519, 8520, 8915				3619, 3620, 3658G, 3660M				-			

First number represents vertical exposure / second number non-vertical exposure warranty period of graphics. All boxes with one number only have a vertical exposure warranty period. Warranty period stated in YEARS. Only graphics manufacturers having a current Certificate of 3M™ MCS™ Warranty are eligible to extend this Warranty to their customers.

Graphic Protection & Media Options:

Some printer & ink platforms may not be approved for all listed 3M Graphic Films or 3M Graphic Protection Products. 3M recommends graphic protection for all graphics. Before selecting a 3M Graphic Product, find the best combination of protection and film for your graphic application including conformability, gloss, adhesion to substrate and other attributes by reviewing 3M Product and Instruction Bulletins.

*For Interior Surface & Sign applications only

Geographical Zones

Zone 1:

Austria, Belarus, Belgium, Bosnia, Croatia, Czech Republic, Denmark, Estonia, Finland, France (except Corsica), Germany, Greenland, Hungary, Iceland, Ireland, Italy (north of Rome), Kazakhstan, Latvia, Liechtenstein, Lithuania, Luxembourg, Moldova, Mongolia, Montenegro, Netherlands, Norway, Poland, Romania, Serbia, Slovakia, Slovenia, Sweden, Switzerland, UK, Ukraine (except Crimea region)

Zone 2:

Albania, Armenia, Australia (south of Brisbane - Perth line), Azerbaijan, Benin, Brunei, Bulgaria, Burundi, Cambodia, Canada, Central African Republic, China, Congo, Crete, Djibouti, Fiji, France (Corsica), Gabon, Georgia, Ghana, Gibraltar, Greece (except Crete), Guam, Guinea-Bissau, Hong Kong, Indonesia, Italy (south of Rome and Sardinia), Ivory Coast, Kenya, Kyrgyzstan, Laos, Lesotho, Liberia, Macedonia, Malawi, Malaysia, Malta, Marshall Islands, Mozambique, New Caledonia, New Zealand, Nigeria, North Vietnam, Papua New Guinea, Philippines, Portugal, Rwanda, Sierra Leone, Singapore, Solomon Islands, Somalia, South Africa (except of Kalahari desert and Namib dessert area), South Korea, South Vietnam, Spain (except Canary Islands), Sumatra, Taiwan, Tajikistan, Tanzania, Tasmania, Thailand, Togo, Tonga, Turkey, Turkmenistan, Tuvalu, Uganda, USA (except desert south west area), Uzbekistan, Zaire

Zone 3:

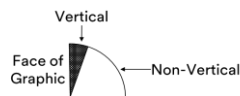
Afghanistan, Algeria, Angola, Antigua, Argentina (except Gran Chaco area), Aruba, Australia (north of Brisbane - Perth line), Bahamas, Bahrain, Bangladesh, Barbados, Barbuda, Belize, Bhutan, Bolivia, Botswana, Brazil, Burkina, Cameroon, Cayman Islands, Chad, Chile (except Atacama area), Colombia, Costa Rica, Curacao, Cyprus, Dominica, Dominican Republic, Dubai, Ecuador, Egypt, El Salvador, Equatorial Guinea, Eritrea, Ethiopia, Gambia, Greece (Crete), Guatemala, Guinea, Guyana, Haiti, Honduras, India, Iraq, Israel, Jamaica, Jordan, Kuwait, Lebanon, Libya, Madagascar, Maldives, Mali, Mauritania, Mauritius, México (except Sonora, Chihuahua, Baja California, Sur y Baja California area), Morocco, Myanmar, Namibia, Nepal, Netherland Antilles, Nicaragua, Niger, Oman, Pakistan, Panamá, Paraguay, Perú, Puerto Rico, Qatar, Sao Tome & Principe, Saudi Arabia, Senegal, Spain (Canary Islands), Sri Lanka, St. Martin, Sudan, Surinam, Swaziland, Trinidad and Tobago, Tunisia, United Arab Emirates, Uruguay, USA (desert south west area), Venezuela, Virgin Islands, Western Sahara, Yemen, Zambia, Zimbabwe

[USA \(desert south west area\)](#)

Definitions

“Application(s)” is defined as an end-use application identified in the Warranty Matrices that defines warranty coverage including, but not limited to: i) “Interior Signs” (stationary graphics located indoors and not exposed to the elements); ii) “Exterior Signs” (stationary graphics located outdoors and exposed to the elements); iii) “Watercraft” (non-regulated, exterior surfaces on boats with an application above the water line; iv) “Transportation” (a) Rail (freight and passenger rail cars and locomotives); (b) Vehicles (buses, vans, passenger vehicles, delivery trucks, pickup trucks, straight trucks, and semi-tractors); (c) Trailers (semi-trailers, enclosed trailers and tankers used for commercial business purposes excluding air shields and soft-sided trailers); and (d) Personal recreational utility vehicles (snowmobiles, ATVs, UTVs, motorcycles, golf carts); v) OEM Graphics (OEM labels and decorative graphics produced for and used by original equipment manufacturers).

“Exposure” is defined by angle: a) vertical exposures (face of graphic is less than 15° from vertical) and b) non-vertical exposures (face of graphic is greater than 15° from vertical) and by location (global geographic zones). Angles and locations are described and located in the Warranty Matrices and in the Global Geographic Zones Map. Note that the Global Geographic Zones are based on a variety of environmental conditions.



Warranty and Limited Liability

Refer to the 3M Graphics Products Warranty Bulletin for complete information on warranty coverage under the 3M™ Basic Product Warranty and potential coverage under the 3M™ Performance Warranty and 3M™ MCS™ Warranty. Warranty coverage, warranty periods and warranty terms vary including, but not limited to, variations based on approved combinations of 3M Graphics Products, MCS Warranty Inks, Printers, Exposures, and Applications. Except for the limited remedies stated in the Warranty Bulletin and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

3M Graphic Films

These 3M Graphic Films are included when referencing the following product series:

IJ180 Series: IJ180mC-10, IJ180Cv3-10, IJ180C-10, IJ180-10, IJ180mC-114, IJ180mC-10LSE, IJ180mC-10SLS, IJ180mC-120

IJ3690LF Series: IJ3690LF-10, IJ3690LF-114

IJ8150 Series: IJ8150, 8150

IJ3650 Series: IJ3650-10, IJ3650-114

IJ3730 Series: IJ3730-50, IJ3730-60

8170 Series: 8170-P40, 8170-P50

8173 Series: 8173, 8173 for UV

IJ3635 Series: IJ3635-210SV/LX, IJ3635-210UV

8900 Series: 8900-BR100, 8900-CF100

8600M Series: 8600M-401, 8600M-301