



# SCOTCH-BRITE™ DEBURR & FINISH PRO UNITIZED WHEELS



NOW WITH 3M  
PRECISION-SHAPED GRAIN

## KEY MARKETS AND APPLICATIONS:

Key Markets	Sub-Segment	Parts/Description	Applications	Disc/Wheel Sizes	Grade/Density Recommendations
General Metal Fabrications	Formed Sheet Metal	<ul style="list-style-type: none"> <li>Aluminum/titanium aerospace components</li> <li>Sheet metal components</li> <li>Sheared/stamped part deburring</li> <li>Weld polishing/highlighting</li> </ul>	<ul style="list-style-type: none"> <li>Blending</li> <li>Light/medium deburring</li> </ul>	<ul style="list-style-type: none"> <li>2" – 3" 3M™ Roloc™ Wheels</li> </ul>	<ul style="list-style-type: none"> <li><b>8C CRS+</b>: Heavier deburring/blending</li> <li><b>2S FIN</b>: Light deburring/polishing</li> </ul>
	Machine Shops	<ul style="list-style-type: none"> <li>Fixtures</li> <li>Frames</li> <li>General machined parts</li> <li>Pipe deburring</li> <li>Trim panels</li> </ul>	<ul style="list-style-type: none"> <li>Blending machine marks</li> <li>Refining machine marks</li> <li>Deburring</li> </ul>	<ul style="list-style-type: none"> <li>2" – 3" 3M™ Roloc™ Wheels</li> <li>6" and larger wheels</li> </ul>	<ul style="list-style-type: none"> <li><b>8C CRS+</b>: Heavier deburring/blending</li> <li><b>2S FIN</b>: Fine finishing/polishing/blending/deburring</li> </ul>
	Power Generation	<ul style="list-style-type: none"> <li>Turbine blade deburring</li> <li>Rotor deburring</li> <li>Weld refining/repair</li> </ul>	<ul style="list-style-type: none"> <li>Deburring blades</li> <li>Deburring rotors</li> <li>Weld blending repair</li> </ul>	<ul style="list-style-type: none"> <li>2" – 3" 3M™ Roloc™ Wheels</li> <li>2" – 3" wheels</li> <li>6" and larger wheels</li> </ul>	<ul style="list-style-type: none"> <li><b>8C CRS+</b>: Heavier deburring/blending</li> <li><b>2S FIN</b>: Fine finishing/polishing/blending/deburring</li> </ul>
	Forged Aluminum	<ul style="list-style-type: none"> <li>Deburring</li> <li>Flash removal</li> </ul>	<ul style="list-style-type: none"> <li>Deburring/blending forged aluminum components</li> </ul>	<ul style="list-style-type: none"> <li>2" – 3" 3M™ Roloc™ Wheels</li> <li>6" and larger wheels</li> </ul>	<ul style="list-style-type: none"> <li><b>8C CRS+</b>: Heavier deburring/blending</li> <li><b>2S FIN</b>: Fine finishing/polishing/blending/deburring</li> </ul>
Machinery Manufacturing	Food Processing	<ul style="list-style-type: none"> <li>Dairy tank</li> <li>Food tank</li> <li>Kitchen equipment</li> <li>Sheet metal food service equipment</li> <li>Refrigerators, freezers, microwaves</li> <li>Industrial dairy mixer</li> </ul>	<ul style="list-style-type: none"> <li>Weld finishing</li> <li>Polishing</li> </ul>	<ul style="list-style-type: none"> <li>2" – 3" 3M™ Roloc™ Wheels</li> <li>6" and larger wheels</li> </ul>	<ul style="list-style-type: none"> <li><b>9C XCRS+</b>: Tig weld removal</li> <li><b>8C CRS+</b>: Weld leveling</li> <li><b>6C MED+</b>: Weld refining</li> <li><b>2S FIN</b>: Final polishing</li> </ul>
	Oil & Gas	<ul style="list-style-type: none"> <li>Pipe thread deburring</li> <li>O-ring seal deburring</li> </ul>	<ul style="list-style-type: none"> <li>Deburring</li> </ul>	<ul style="list-style-type: none"> <li>2" – 3" Wheels</li> </ul>	<ul style="list-style-type: none"> <li><b>9C XCRS+</b>: Heavy deburring</li> <li><b>8C CRS+</b>: Heavier deburring/scale removal</li> <li><b>6C MED+</b>: General deburring</li> <li><b>2S FIN</b>: O-ring groove deburring/light deburring</li> </ul>
Transportation	Aerospace	<ul style="list-style-type: none"> <li>Turbine blade/vane deburring</li> <li>Structural component/housing deburring</li> <li>Formed component deburring/blending</li> </ul>	<ul style="list-style-type: none"> <li>Blending milling marks</li> <li>Blending forming marks</li> <li>Deburring cutouts/edges</li> </ul>	<ul style="list-style-type: none"> <li>2" – 3" 3M™ Roloc™ Wheels</li> <li>2" – 3" Wheels</li> <li>6" and larger wheels</li> </ul>	<ul style="list-style-type: none"> <li><b>9C XCRS+</b>: Edge break removal and applying a radius</li> <li><b>8C CRS+</b>: Heavier deburring</li> <li><b>2S FIN</b>: Polishing/finishing/light deburring</li> </ul>

## Learn more at [3M.com/ScotchBriteAbrasives](https://www.3M.com/ScotchBriteAbrasives)

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