



SCOTCH-BRITE™ DEBURR & FINISH PRO UNITIZED WHEELS



Key Markets and Applications:

With 3M Precision-Shaped Grain

Key Markets	Sub-Segment	Parts/Description	Applications	Disc/Wheel Sizes	Grade/Density Recommendations
General Metal Fabrications	Formed Sheet Metal	<ul style="list-style-type: none"> Aluminum/titanium aerospace components Sheet metal components Sheared/stamped part deburring Weld polishing/highlighting 	<ul style="list-style-type: none"> Blending Light/medium deburring 	<ul style="list-style-type: none"> 2"-3" 3M™ Roloc™ Wheels 	<ul style="list-style-type: none"> 8C CRS+: Heavier deburring/blending 2S FIN: Light deburring/polishing
	Machine Shops	<ul style="list-style-type: none"> Fixtures/frames General machined parts Pipe deburring Trim panels 	<ul style="list-style-type: none"> Blending machine marks Refining machine marks Deburring 	<ul style="list-style-type: none"> 2"-3" 3M™ Roloc™ Wheels 6" and larger wheels 	<ul style="list-style-type: none"> 8C CRS+: Heavier deburring/blending 2S FIN: Fine finishing/polishing/blending/deburring
	Power Generation	<ul style="list-style-type: none"> Turbine blade deburring Rotor deburring Weld refining/repair 	<ul style="list-style-type: none"> Deburring blades Deburring rotors Weld blending repair 	<ul style="list-style-type: none"> 2"-3" 3M™ Roloc™ Wheels 2"-3" wheels 6" and larger wheels 	<ul style="list-style-type: none"> 8C CRS+: Heavier deburring/blending 2S FIN: Fine finishing/polishing/blending/deburring
	Forged Aluminum	<ul style="list-style-type: none"> Deburring Flash removal 	<ul style="list-style-type: none"> Deburring/blending forged aluminum components 	<ul style="list-style-type: none"> 2"-3" 3M™ Roloc™ Wheels 6" and larger wheels 	<ul style="list-style-type: none"> 8C CRS+: Heavier deburring/blending 2S FIN: Fine finishing/polishing/blending/deburring
Machinery Manufacturing	Food Processing	<ul style="list-style-type: none"> Dairy tank/food tank Kitchen equipment Sheet metal food service equipment Refrigerators, freezers, microwaves Industrial dairy mixer 	<ul style="list-style-type: none"> Weld finishing Polishing 	<ul style="list-style-type: none"> 2"-3" 3M™ Roloc™ Wheels 6" and larger wheels 	<ul style="list-style-type: none"> 9C XCRS+: Tig weld removal 8C MED+: Tig weld blending 8C CRS+: Weld leveling 6C MED+: Weld refining 2S FIN: Final polishing
	Oil & Gas	<ul style="list-style-type: none"> Pipe thread deburring O-ring seal deburring 	<ul style="list-style-type: none"> Deburring 	<ul style="list-style-type: none"> 2"-3" Wheels 	<ul style="list-style-type: none"> 9C XCRS+: Heavy deburring 8C CRS+: Heavier deburring/scale removal 6C MED+: General deburring 2S FIN: O-ring groove deburring/light deburring
Transportation	Aerospace	<ul style="list-style-type: none"> Turbine blade/vane deburring Structural component/housing deburring Formed component deburring/blending 	<ul style="list-style-type: none"> Blending milling marks Blending forming marks Deburring cutouts/edges 	<ul style="list-style-type: none"> 2"-3" 3M™ Roloc™ Wheels 2"-3" Wheels 6" and larger wheels 	<ul style="list-style-type: none"> 9C XCRS+: Edge break removal and applying a radius 8C CRS+: Heavier deburring 2S FIN: Polishing/finishing/light deburring

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