

3M Science.
Applied to Life.™

Come sun, wind or high water

3M™ Marine Adhesive Sealant
Solutions for the **Boat Owner**



Keep your boat afloat.

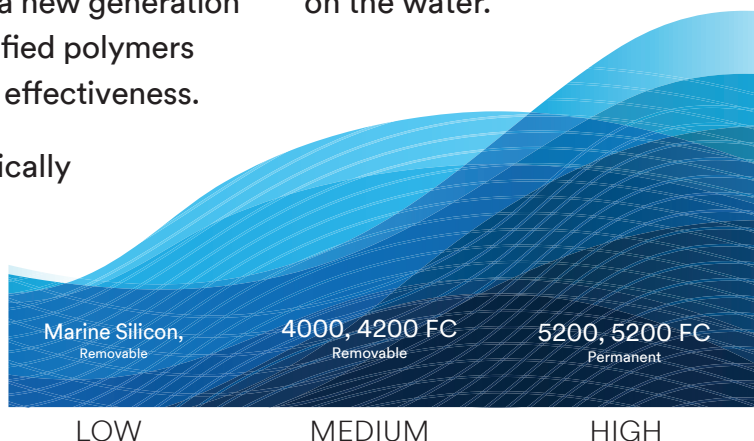
Our products have set the standard for marine excellence for more than 50 years.



Whether you're bonding trim, toe rails, fittings or fibreglass deck components, or sealing thru-hulls, hatches, hinges, trunk joints or almost anything else on a marine vessel, 3M has an adhesive sealant that's proven to the task. Our products have set the standard for marine excellence for more than 50 years, and they now include a new generation of advanced polyurethane and silane-modified polymers (SMPs) that further expand their range and effectiveness.

3M™ Marine Adhesive Sealants are specifically designed for the rigors of the marine environment, bonding or sealing

everything from wood, metal and glass to gelcoat and most plastics—including fibre-reinforced plastic (FRP). Boaters have no better friend on the water.



Electrical hatch assembly	
Best	Good
4000 UV	Marine Silicone

Transom	
Best	Good
5200/5200FC	4200 FC
4000 UV	

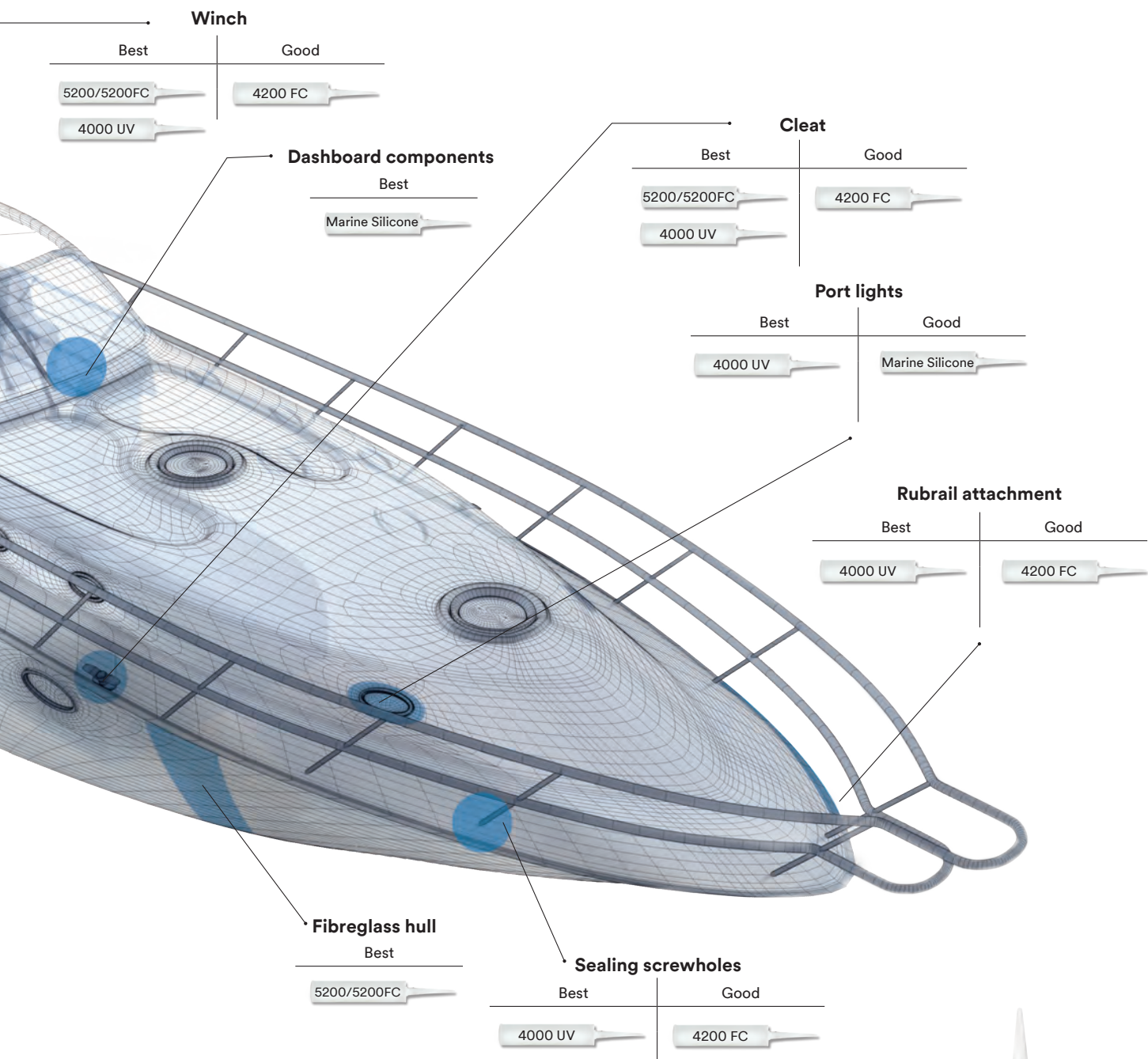
Stanchion	
Best	Good
5200/5200FC	4200 FC

Toughest sealants on the sea

3M™ Marine Adhesive Sealant 5200

- An exceptionally strong high-performance polyurethane
- Creates extremely strong bonds, above and below the waterline
- Maintains its flexibility, absorbing shocks, vibrations, swelling, shrinking and structural movements
- Tack-free in 24-48 hours; cures in 5-7 days without shrinking
- Ideal for large surface-area applications requiring long open times





3M™ Marine Adhesive Sealant Fast Cure 5200

- Fast-cure version of 3M™ Marine Adhesive Sealant 5200
- Tack-free in 1 hour; completely cures within 24 hours
- Ideal for applications requiring a fast, long-term seal, above or below waterline:
 - hull to deck seams
 - wood to fibreglass
 - marine hardware
 - hull and stern joints



3M™ Marine Adhesive Sealant Fast Cure 4000 UV

- A high-performance, colour-stable adhesive sealant that can be removed if rework or repair is necessary
- Flexibility helps dissipate stress caused by shock, vibration, swelling or shrinking
- Ideal for installing thru-hull fittings and deck hardware where a durable seal is required and where cosmetics are important, both above and below the waterline



3M™ Marine Adhesive Sealant Fast Cure 4200

- Medium-strength adhesive allows for disassembly of parts after prolonged use
- Forms watertight, weather-resistant seals on hardware and in joints both above and below the waterline



3M™ Marine Grade Silicone Sealant

- High-quality silicone designed for harsh marine environments
- Mildew resistant
- Non-yellowing
- Remains flexible even after years of exposure



3M™ Marine Adhesive Sealants

Specifications

Product	Tack-free Time (mins)	Shore A Hardness (ASTM C661)	Elongation at Break % (ASTM D412)	Tensile Strength PSI (ASTM D412)
4000 UV	15-30	40	>700	500
4200 FC	50-90	40	>600	300
5200	>48 hours	68	>800	700
5200 FC	60-120	60	>900	600
Marine Silicone	5-10	20	>350	220

Ordering Information

Product	Part No.	Container Size	Colour	Quantity/Case	Billing UPC
4000 UV	05280	88.5 ml (3 oz.) Tube	White	6	00-051135-05280-8
	06580	295 ml (10 oz.) Cartridge	White	12	00-051135-06580-8
4200 FC	06564	295 ml (10 oz.) Cartridge	Black	12	00-051135-06564-8
	05260	88.5 ml (3 oz.) Tube	White	6	00-051135-05260-0
	06560	295 ml (10 oz.) Cartridge	White	12	00-051135-06560-0
5200	05205	88.5 ml (3 oz.) Tube	Black	6	00-051135-05205-1
	06504	295 ml (10 oz.) Cartridge	Black	12	00-051135-06504-4
	06502	295 ml (10 oz.) Cartridge	Mahogany	12	00-051135-06502-0
	06501	295 ml (10 oz.) Cartridge	Tan	12	00-051135-06501-3
	05206	29.5 ml (1 oz.) Tube	White	12	00-051135-05206-8
	05203	88.5 ml (3 oz.) Tube	White	6	00-051135-05203-7
	06500	295 ml (10 oz.) Cartridge	White	12	00-051135-06500-6
5200 FC	06535	29.5 ml (1 oz.) Tube	White	12	00-051135-06535-8
	06220	88.5 ml (3 oz.) Tube	White	6	00-051135-05220-4
	06520	295 ml (10 oz.) Cartridge	White	12	00-051135-06520-4
Marine Silicone	08029	379 ml (1/4 Gallon) Cartridge	Clear	12	0-00-51135-08029-0
	08019	88.5 ml (3 oz.) Tube	Clear	6	0-00-51135-08019-1
	08027	379 ml (1/4 Gallon) Cartridge	White	12	0-00-51135-08027-6
	08017	88.5 ml (3 oz.) Tube	White	6	0-00-51135-08017-7



3M Industrial Tapes and Adhesives Division
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