Help for marking traffic lanes and hazard areas.

3M applicators help to apply safety and vinyl tape with greater ease and accuracy. These tape applicators can increase tape-to-surface contact for reduced air bubbles and improved adhesion.

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<th>Product</th>
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<tr>
<td>3M™ Lane Marking Application M-1</td>
<td>Constructed of sturdy metal, this wheeled dispenser is durable and extremely easy to use. The M-1 tape dispenser helps reduce physically taxing up-and-down movements by allowing application while standing and walking. Works with 3M™ Vinyl Tape 471 and 764 family of tapes.</td>
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<tr>
<td>3M™ Hand Applicator PA1-B Blue</td>
<td>Use like squeegee to smooth out bubbles and wrinkles when hand applying tape. Made of flexible, durable plastic.</td>
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For more information, please visit 3M.com/floormarking
Mark your floors with the power of 3M tapes.

Floors, walls, or loading docks — whatever you need, we’ve got a tape for the job. From heavy traffic and pallet drag to colors and patterns for pipe marking, our tapes give you power to optimize your workflow any time you need to — while making sure everyone stays safe.

### 3M™ Ultra Durable Floor Marking Tape 971:
- **Tough traffic areas**
- Engineered for heavy traffic and tough conditions.
  - Excellent abrasion resistance
  - Withstands lifting from forklift traffic
  - Bright colors for high visibility
  - Resists moisture and many chemicals
  - Sticks on contact and stays where you put it
  - Promotes clean removal without solvents and scraping
  - Available in a variety of widths and colors

<table>
<thead>
<tr>
<th>Product Number</th>
<th>Color</th>
<th>Adhesive Type</th>
<th>Backing Material</th>
<th>Backing Thickness (mil)</th>
<th>Total Thickness (mil)</th>
<th>Temperature Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>971</td>
<td>Yellow, White, Blue, Green, Orange, Red</td>
<td>Rubber PLA</td>
<td>30 mils (0.76mm)</td>
<td>32 mils (0.81mm)</td>
<td>60 to 150°F (4 to 66°C)</td>
<td></td>
</tr>
</tbody>
</table>

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

The key ingredient in 971 backing is made from an environmentally-conscious, plant-based material versus petroleum-based, traditional, vinyl tapes. The thick PLA backing provides top-tier durability while using less fossil fuels.

Avoid wasting your time and money with paint.

- Easy removal for changing layouts fast.
- Easy application saves time and labor costs.
- No masking, fumes, or curing time.
- Makes both straight and curved lines simple to mark.
- No spills or clean-up.
- No liquid chemicals.

3M™ Ultra Durable Floor Marking Tape 971 is specially engineered to stand up to tough conditions where you need floor marking staying power. Where other floor marking tapes fail, 971’s thick backing provides excellent abrasion resistance and withstands lifting from forklift traffic and dragging pallets. When it comes time to change the layout of your factory or warehouse, the unique adhesive promotes easy, clean removal from your floor.
The flexibility you need. The durability you depend on.

Mark your floors with the power of 3M tapes.
Floors, walls, or loading docks — whatever you need, we’ve got a tape for the job. From heavy traffic and pallet drag to colors and patterns for pipe marking, our tapes give you power to optimize your workflow any time you need to — while making sure everyone stays safe.

3M™ Ultra Durable Floor Marking Tape 971: Tough traffic areas
3M™ Vinyl Tape 471: Everyday medium traffic areas
3M™ Vinyl Tape 764: Walls and pipes

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Engineered for heavy traffic and tough conditions.

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Product Number | Color | Adhesive Type | Backing Material | Backing Thickness | Total Thickness | Temperature Range
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971 | Yellow, White, Blue, Green, Orange, Red | Rubber PLA | 30 mils (0.76mm) | 32 mils (0.81mm) | 40 to 150°F (4 to 66°C)

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

Unique Polylactic Acid (PLA) Backing

The key ingredient in 971 backing is made from an environmentally-conscience, plant-based material versus petroleum based, traditional, vinyl tapes. The thick PLA backing provides top-tier durability while using less fossil fuels.
Everyday Floor Traffic

Reliable, vibrant, highly versatile marking tape.

3M™ Vinyl Tape 471 and 3M™ Safety Stripe Tapes 5700/5702

Strength, conformability, instant adhesion and long-term clean removal make 3M™ Vinyl Tape and 3M™ Safety Stripe Tape an exceptional choice for all but the heaviest lane and safety marking applications. Designed with special stretch properties, these tapes conform to rough or irregular surfaces and can be used to make critical curved lines while resisting edge lifting which can lead to trip hazards and tape tear. Plus they retain their bright colors over time, even when exposed to abrasion, wear and many solvents.

<table>
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<tr>
<th>Product Number</th>
<th>Color</th>
<th>Adhesive Type</th>
<th>Backing Material</th>
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<tbody>
<tr>
<td>471</td>
<td>Black, Blue, Brown, Green, Orange, Purple, Red, White, Yellow</td>
<td>Rubber Vinyl</td>
<td>4.1 mils (0.10 mm)</td>
<td>5.2 mils (0.14 mm)</td>
</tr>
<tr>
<td>5700</td>
<td>Black/White Stripe</td>
<td>Rubber Vinyl</td>
<td>6.9 mils (0.18 mm)</td>
<td>7.4 mils (0.19 mm)</td>
</tr>
<tr>
<td>5702</td>
<td>Black/Yellow Stripe</td>
<td>Rubber Vinyl</td>
<td>5.7 mils (0.15 mm)</td>
<td>7.2 mils (0.19 mm)</td>
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Economical safety marking.

3M™ General Purpose Vinyl Tape 764 and 3M™ Hazard Marking Tapes 766/767

3M™ General Purpose Vinyl and Hazard Marking Tapes are the cost-effective choice for a variety of safety marking and color coding applications where you don't see tough conditions or the need for long term clean removal. Conformability, instant adhesion and easy unwind make these tapes ideal for marking equipment, walls and pipes.

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<td>764</td>
<td>Black, Blue, Brown, Gray, Green, Orange, Purple, Red, White, Yellow</td>
<td>Rubber Vinyl</td>
<td>6.1 mils (0.15 mm)</td>
<td>7.7 mils (0.19 mm)</td>
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<tr>
<td>766</td>
<td>Black/Yellow Stripe</td>
<td>Rubber</td>
<td>6.0 mils (0.15 mm)</td>
<td>7.6 mils (0.19 mm)</td>
</tr>
<tr>
<td>767</td>
<td>Red/White Stripe</td>
<td>Rubber</td>
<td>6.0 mils (0.15 mm)</td>
<td>7.6 mils (0.19 mm)</td>
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764 Color-Coding Pack

Tape 764 is also available in a convenient color-coding pack. Each pack includes 6 rolls in Black, Blue, Green, White, Red and Yellow colors. Contact your 3M sales representative for ordering details.
Excellent durability, abrasion and solvent resistance
Quick stick and excellent holding strength
Available in a wide variety of vivid colors
Ideal for use on curved and irregular surfaces
One-piece, clean removal from many surfaces
Safety stripe tapes for hazardous areas

Everyday Floor Traffic

Reliable, vibrant, highly versatile marking tape.

3M™ Vinyl Tape 471 and 3M™ Safety Stripe Tapes 5700/5702

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<tr>
<td>471</td>
<td>Black, Blue, Brown, Green, Orange, Purple, Red, White, Yellow</td>
<td>Rubber</td>
<td>Vinyl</td>
<td>4.7 mils (0.12mm)</td>
<td>5.2 mils (0.13mm)</td>
<td>40 to 170°F (4 to 77°C)</td>
</tr>
<tr>
<td>5700</td>
<td>Black/White Stripe</td>
<td>Rubber</td>
<td>Vinyl</td>
<td>4.2 mils (0.11mm)</td>
<td>4.4 mils (0.11mm)</td>
<td>60 to 160°F (16 to 71°C)</td>
</tr>
<tr>
<td>5702</td>
<td>Black/Yellow Stripe</td>
<td>Rubber</td>
<td>Vinyl</td>
<td>4.3 mils (0.11mm)</td>
<td>4.6 mils (0.12mm)</td>
<td>60 to 170°F (16 to 77°C)</td>
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<td>764</td>
<td>Black, Blue, Brown, Gray, Green, Orange, Purple, Red, White, Yellow</td>
<td>Rubber</td>
<td>Vinyl</td>
<td>4.3 mils (0.11mm)</td>
<td>4.5 mils (0.12mm)</td>
<td>60 to 150°F (16 to 66°C)</td>
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<td>766</td>
<td>Black/Yellow Stripe</td>
<td>Rubber</td>
<td>Vinyl</td>
<td>4.4 mils (0.11mm)</td>
<td>4.5 mils (0.12mm)</td>
<td>60 to 120°F (16 to 49°C)</td>
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<td>767</td>
<td>Red/White Stripe</td>
<td>Rubber</td>
<td>Vinyl</td>
<td>4.4 mils (0.11mm)</td>
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When implementing 5S, think 3M.

3M™ Vinyl Tape 5S Color Coding Starter Pack

The 5S visual management system helps make it easier to ensure your workplace is more organized, efficient, productive and safer. 3M's convenient pack of color coding vinyl tapes can help implement the 5S system by providing floor marking and safety identification. The included 3M™ Vinyl Tapes and 3M™ Safety Stripe Tapes come in a variety of bright colors that are locked into the vinyl for long term high visibility. Perfect for lane marking, hazard and safety marking of floors, loading docks, shipping areas and warehouses.

Product

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<tr>
<th>Product Number</th>
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<tr>
<td>3M™ Vinyl Tape 5S Color Coding Starter Pack</td>
<td>Yellow, Orange, Red, Green, Blue, Black</td>
<td>00-76308-97971-3</td>
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Learn more about the 5S visual management system at 3M.com/floormarking

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5S Color Coding

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Product

Color

UPC

Size/ Roll

Rolls/ Box

3M™ Vinyl Tape 5S Color Coding Starter Pack

6 rolls 3M™ Vinyl Tape 471 (Yellow, Orange, Red, Green, Blue, Black) $103
1 roll 3M™ Safety Stripe Tape 5710 (Black/White Stripe) $1.88
1 roll 3M™ Safety Stripe Tape 5712 (Black/Yellow Stripe) $1.88

Note: See technical information and data on page 5.

Learn more about the 5S visual management system at 3M.com/floormarking

Examples of where to use 3M Industrial Marking Tapes in a warehouse facility.

- Finished Goods Storage
- 3M™ Ultra Durable Floor Marking Tape 871
- Raw Material Area
- 3M™ Vinyl Tape 471
- Scrap Material Area
- 3M™ Vinyl Tape 471
- Manufacturing Area
- 3M™ Vinyl Tape 471
- Traffic Lanes
- 3M™ Ultra Durable Floor Marking Tape 871
- Caution Areas
- 3M™ Hazard Marking Tape 766/767
- Pipe Markings
- 3M™ General Purpose Vinyl Tape 764
- Product Inspection Area
- 3M™ Vinyl Tape 471
- Equipment Storage
- 3M™ Ultra Durable Floor Marking Tape 871

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Product

Color

Pattern

Examples

Where to Use

Yellow

Aisles, walk ways and traffic areas, work cells

Orange

Materials or product inspection or temporary storage locations

Red

Safety first aid, defect/scrap area, red tag area

Green

Materials and manufacturing, finished goods

Blue

Materials and manufacturing, work in progress

Black

Areas of potential health risks, extra caution needs to be taken

Black/White

Areas to stay out of for operational purposes

Learn more about the 5S visual management system at 3M.com/floormarking

Note: See technical information and data on page 5.
Help for marking traffic lanes and hazard areas.

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<td><strong>3M™ Lane Marking Applicator M-1</strong></td>
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