Scotch® Box Sealing Tape 311

Technical Data February 2016

Product Description
Scotch® Box Sealing Tape 311 is a general purpose box sealing tape designed specifically for utility type applications on light to medium weight boxes. The product offers good performance over broad temperature ranges; specifically in colder and damper applications; and adheres to recycled fiberboard.

Construction

<table>
<thead>
<tr>
<th>Backing</th>
<th>Adhesive</th>
<th>Colors</th>
</tr>
</thead>
<tbody>
<tr>
<td>Biaxially oriented polypropylene film</td>
<td>Pressure sensitive acrylic. Requires no moisture, heat or solvent for activation.</td>
<td>Clear and tan</td>
</tr>
</tbody>
</table>

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.

<table>
<thead>
<tr>
<th>ASTM Test Method</th>
<th>Adhesion to Steel: 22 oz./in. width (24 N/100 mm width)</th>
<th>Tensile Strength: 25 lbs./in. width (438 N/100 mm width) (Machine Direction)</th>
<th>40 lbs./in. width (700 N/100 mm width) (Cross Direction)</th>
<th>Elongation at Break: 125%</th>
<th>Thickness - Backing: 1.1 mil (0.028 mm) nominal</th>
<th>Total: 2.05 mil (0.052 mm) nominal</th>
</tr>
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<tbody>
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<td>D-3330</td>
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Features

• Adheres instantly to a variety of surfaces.
• Conformable backing.
• Edge tear and split resistant.
• Good aging in sunlight or fluorescent lighting.
• Reliable closures.
• Long life in use.

Available Sizes

| Standard Widths: | 48 mm |
| Core Size (ID): | 3 in. |
| Lengths:        | 50 m, 100 m, 914 m, 1500 m |
# Scotch® Box Sealing Tape

## Application Techniques
An extensive line of application equipment including hand held manual dispensers and semi-automatic and fully automatic equipment is available. Scotch® Box Sealing Tape 311 has been applied to fiberboard boxes with good results at refrigeration temperatures of 32°F to 50°F (0°C to 10°C). Once applied, Scotch® Tape 311 performs well on fiberboard boxes subjected to temperatures below 32°F (0°C).

## Storage Conditions
Store in a clean, dry place. Temperature of 40-80°F (4-26°C) and 40 to 50% relative humidity are recommended.

## Shelf Life
To obtain best performance, use this product within 18 months from date of manufacture.

## Technical Information
The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

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