

| | Dispensing system | Viscosity low  high | Impression technique | Recommended max. working time (min:sec) | Intra-oral setting time at 37°C (min:sec) |
|--|---|---|----------------------|---|---|
| Super Quick Setting Materials | | | | | |
| 3M™ Impregum™ Penta™ Super Quick (Medium Body) |  |  | Monophase or 1-step | 0:45 | 2:00 |
| 3M™ Impregum™ Penta™ Super Quick (Heavy Body) |  |  | 1-step | 0:45 | 2:00 |
| 3M™ Impregum™ Super Quick (Light Body) |  |  | 1-step | 0:45 | 2:00 |
| Quick Setting Materials | | | | | |
| 3M™ Impregum™ Penta™ H DuoSoft™ Quick (Heavy Body) |  |  | 1-step | 1:00 | 3:00 |
| 3M™ Impregum™ Penta™ Soft Quick (Medium Body) |  |  | Monophase | 1:00 | 3:00 |
| 3M™ Impregum™ L DuoSoft™ Quick (Light Body) |  |  | 1-step | 1:00 | 3:00 |
| Regular Setting Materials* | | | | | |
| 3M™ Impregum™ Penta™ Soft (Medium Body) |  |  | Monophase | 1:45 | 4:15 |
| 3M™ Impregum™ Penta™ (Medium Body) |  |  | Monophase | 1:45 | 4:15 |
| 3M™ Impregum™ Penta™ H DuoSoft™ (Heavy Body) |  |  | 1-step | 1:45 | 4:15 |
| 3M™ Impregum™ Penta™ L DuoSoft™ (Light Body) |  |  | 1-step | 1:45 | 4:15 |
| 3M™ Impregum™ Garant™ L DuoSoft™ (Light Body) |  |  | 1-step | 1:45 | 4:15 |

* Setting time from start of mixing 6:00 min.