

# Preparing difficult surfaces for bonding

## 3M™ Adhesion Promoters

- Helps ensure robust attachment tape bond to exterior trim
- Ready-to-use solution is specifically formulated for use with 3M™ Acrylic Foam Tapes
- Excellent for trim and component attachment



## 3M™ Adhesion Promoter Selection Guide

The purpose of this chart is to provide direction on adhesion promoter choices per substrate type.

Testing to verify adhesion promoter performance on individual substrate choices and application conditions is the sole responsibility of the customer.

Consult local air quality regulations that may regulate product use.

	4298UV	4296T	2262AT	C110	G200	K500	K520UV	K540NTUV*	N210
PVC			X	X					P
TPO	P					X	X	X	
TPU	X	P							
Fascia Paint		P							
EPDM	P					X	X	X	
ABS	X		X						X
PP	P					X	X	X	X
TPV/TPE	P					X			
PC	P			X					X
Glass Visible Bond	X				X				X
Glass Hidden Bond	P				X				X
Acrylic	P								X
Nylon	X		X						P
Polyester	X		P			X			
Polyurethane				X					X
PBT									P
RIM	X	P							
SUS				X					X

P – Primary Choice X – Other Possibilities

\* NT products offer a reduction in Hazardous Air Pollutant (HAPs) content by weight.

### Notes:

- 3M™ Adhesion Promoter 2262AT is not a preferred OEM recommendation for exterior applications.
- 3M™ Adhesion Promoters 4298UV, K520UV and K540NTUV are premixed with a UV indicator dye.

**Contact Information:** The information provided in this technical document is intended as a guide for this product. For more information or help in selecting a 3M product for an application, please contact your 3M technical service representative or call 1-800-328-1684.

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