Double Linered Adhesive Transfer Tape
FF002702-10

Technical Data

July 2017

Product Description
3M™ Double Linered Adhesive Transfer Tape FF002702-10, with 3M™ High Performance Tackified Acrylic Adhesive P1650, is typically used for demanding environments, including automotive applications.

Product Construction

<table>
<thead>
<tr>
<th>Liner</th>
<th>Adhesive</th>
<th>Liner</th>
</tr>
</thead>
<tbody>
<tr>
<td>.0015 in. Clear Polyester Liner (38 microns)</td>
<td>P1650 Perm. 40 PAT</td>
<td>50# SC Remoist Liner</td>
</tr>
</tbody>
</table>

Typical Physical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes. Peel adhesion was performed off stainless steel substrates with 2.0 mil PET backing. No dwell time.

<table>
<thead>
<tr>
<th>Peel Adhesion(180°)</th>
<th>20 oz/in to 140 oz/in</th>
</tr>
</thead>
<tbody>
<tr>
<td>Application Temperature</td>
<td>40°F to 120°F (5°C to 49°C)</td>
</tr>
<tr>
<td>Service Temperature</td>
<td>-40°F to 302°F (-40°C to 150°C)</td>
</tr>
</tbody>
</table>

Features

- Designed to meet difficult automotive underhood specifications
- Good moisture and humidity resistance
- Excellent thermal stability
- Resistance to many automotive and industrial fluids

Application Ideas

- Automotive underhood
- Harsh environments
- Durable goods
# 3M™ Double Linered Adhesive Transfer Tape
## FF002702-10

### Storage
Store under normal conditions of 70°F (21°C) and 50% R.H.

### Shelf Life
To obtain best performance, use this product within 24 months from date of manufacture.

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