



Blend Panel Sanding Process

<p>1</p>		<p>Clean the Repair Area Clean the repair area with soap and water, followed by a VOC compliant surface cleaner.</p>
<p>2</p>		<p>Hand Sand Edges Scuff hard to reach areas and panel edges by hand with P800–P1000 abrasive disc or flexible abrasive sheet.</p>
<p>3</p>		<p>DA Sand Color Blend Area DA sand the color blend area using a grade P800 abrasive disc and a soft interface pad. For best results, sand back into primer surfacer. Note: Use 3M™ Flexible Abrasive Disc to reduce burning through the top coat surface.</p>
<p>4</p>		<p>DA Sand Adjacent Panels DA sand the remainder of the blend panel(s) using a P1000 abrasive disc.</p>
<p>5</p>		<p>Clean and Inspect Clean the repair area with a VOC compliant or paint manufacturer recommended surface cleaner. Blow dry the repair area with clean, dry air. Inspect the repair area and re-sand any shiny spots as necessary.</p>

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Product List

3M™ Trizact™
Hookit™ Blending
Disc, 6 in., P1000,
PN 02090



3M™ Flexible Abrasive
Hookit™ Sheet,
5.5 in. x 6.8 in.,
P800, PN 34340



3M™ Purple Clean Sanding
Hookit™ Disc 334U,
6 in., P800 grit, PN 30760



3M™ Flexible Abrasive
Hookit™ Disc, 17 hole,
6 in., P800, PN 34802;
6 in., P1000, PN 34803



Festool D150 Thin
Interface Pad, PN 29939



Think About Your Health

3M™ E-A-R™ Skull Screws™
Ear Plug, PN P1300



3M™ Half Facepiece
Respirator, PN 07182



3M™ Lexa™ Protective
Eyewear, PN 15200



Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

Individual Product Instruction and Safety Information

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at www.3MCollision.com

For product material safety data sheets see www.3MCollision.com

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