# **Standard Operating Procedures Masking**

## **General Masking**



#### Clean Area

Clean the area with water based cleaner. Wipe area with a VOC compliant solvent prep cleaner. Dry the area. The preferable surface temperature for masking is 60°–80°F.

## **Product List**

Scotch® Performance Green Masking Tape 233+, 18mm x 55m (3/4 in. applications), PN 26334; 36mm x 55m (1-1/2 in. applications), PN 26338; 48mm x 55m (2 in. applications), PN 26340



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### **Critical Edge Masking**

Mask the areas that require fineline tape first. Mask the rest of the repair and backup the fineline with creped tape. Protect any nearby moldings with trim masking tape. 3M<sup>™</sup> Vinyl Tape 471+, 1/4 in. width (6.4mm), PN 06405



3M™ Trim Masking Tape, Introductory kit containing 5mm, 7mm, 10mm and 15mm, PN 06342



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#### **Overspray Protection**

Ensure that the car is completely dry prior to applying plastic sheeting. Mask entire vehicle with plastic sheeting. Cut out the repair area with a razor blade. Tape the plastic sheeting directly to critical masking edge.

3M<sup>™</sup> Overspray Protective Sheeting, 12 ft. x 400 ft. roll, PN 06727; 16 ft. x 350 ft. roll, PN 06728; 20 ft. x 250 ft. roll, PN 06742

Think About Your Health



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#### **Masking Removal**

After painting, remove the masking tape at a 90-degree angle to the vehicle's surface.

3M<sup>™</sup> Lexa<sup>™</sup> Protective Eyewear, PN 15200

3M™ Half Facepiece

Respirator, PN 07182

3M<sup>™</sup> E-A-R<sup>™</sup> Skull Screws<sup>™</sup> Ear Plug, PN P1300



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Not a complete list. Select protective eyewear, appropriate gloves, hearing protection, respirator and protective clothing based on your job and exposure assessment.

# **Individual Product Instruction and Safety Information**

For individual product instructions and applicable precautions see product labels and associated literature for the individual product at www.3MCollision.com

For product material safety data sheets see www.3MCollision.com

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