Ready to go further.

The future of automotive design begins here.
Unleash your design freedom

- Quickly and securely attach lightweight and hard-to-bond materials


Double sided tapes for every application. A portfolio of products pre-tested to major OEM specifications. Low-VOc options. Everything you need to design modern, clean, aesthetically pleasing vehicle interiors is here — and ready to go, anywhere in the world.

It’s not where 3M tapes will take you. It’s where you will take the industry.
Enable safer and more comfortable interiors

- Attach sound-absorbing 3M™ Thinsulate™ Insulation to reduce cabin noise
- Attach A/C vent bags and occupant sensors to seat foam

Accelerate speed and productivity

- Double sided adhesives bond quickly and can be applied in one location and bonded in a second location for faster processing
- Replace mechanical fasteners and spray adhesives
Automotive-Ready Portfolio of 3M™ Double Sided Tapes


- **3M™ Adhesive Transfer Tape 468MP with Adhesive 200MP**
  Attach flexible printed circuit for long-term strength.

- **3M™ Adhesive Transfer Tape 6035PC with Adhesive 300MP**
  Attach A/C vent bags and occupant airbag sensors to seat foam for passenger comfort and safety.

- **3M™ Adhesive Transfer Tape 9472LE with Adhesive 300LSE**
  Attach foam door bolster to vinyl cover stock for passenger comfort.

- **3M™ Scrim Reinforced Adhesive Transfer Tape 97053**
  Attach 3M™ Thinsulate™ Insulation to A/B/C pillars for noise reduction.
Automotive-Ready Portfolio of 3M™ Double Sided Tapes

Lighter, stronger, faster for superior interiors.

3M™ Adhesive Transfer Tape 9472LE with Adhesive 300LSE
Attach hard-to-bond decorative trim to Low Surface Energy plastic in steering wheel control panel.

3M™ Low VOC Scrim Reinforced Adhesive Transfer Tape 98010LVC
Attach foam to prevent air leaks in HVAC system.

3M™ Low VOC Scrim Reinforced Adhesive Transfer Tape 98010LVC
Bond 3M™ Thinsulate™ Insulation to door panel for noise reduction.

3M™ Double Coated Tape 99786 with Adhesive 300MP
Attach fabric sunroof material to plastic roller.
# Automotive-Ready Portfolio of 3M™ Double Sided Tapes

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<th>Adhesive Family</th>
<th>Products</th>
<th>Preferred Surfaces</th>
<th>Typical Applications</th>
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<tr>
<td>200MP</td>
<td>3M™ Adhesive Transfer Tape 468MP</td>
<td>Bonds to High Surface Energy surfaces, such as metals and HSE plastics</td>
<td>• Attach graphics&lt;br&gt;• Bond subsurface printed polycarbonate&lt;br&gt;• Attach flexible printed circuit&lt;br&gt;• Bond engine control module FR4 to aluminum rigidizer</td>
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<td>300MP</td>
<td>3M™ Adhesive Transfer Tape 6035PC 3M™ Double Coated Tape 99786 3M™ Double Coated Tape 9832HL</td>
<td>Bonds to textured surfaces, such as foams, textiles, wood and porous materials</td>
<td>• Attach textile materials to A/B/C pillars&lt;br&gt;• Bond crushed EPDM foam to reduce buzz, squeak and rattle noise&lt;br&gt;• Bond leather cover stock to foam on center console&lt;br&gt;• Bond air conditioning ventilation bag to seat foam&lt;br&gt;• Attach fabric sunroof material to plastic roller&lt;br&gt;• Attach polyurethane, polyethylene or crushed EPDM gasket to seal air and water</td>
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<tr>
<td>300LSE</td>
<td>3M™ Adhesive Transfer Tape 9472LE</td>
<td>Bonds hard-to-bond Low Surface Energy surfaces, such as polypropylene and LSE plastics</td>
<td>• Attach mirror to LSE plastic sun visor&lt;br&gt;• Attach plastic reading light bezel to ABS housing&lt;br&gt;• Attach foam door bolster to vinyl cover stock for comfort&lt;br&gt;• Attach trim to gear shifter&lt;br&gt;• Attach decorative trim to steering wheel control panel&lt;br&gt;• Bond TPV or rubber gasket to seal against moisture/liquid and damp vibration</td>
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<tr>
<td>Low VOC</td>
<td>3M™ Low VOC Scrim Reinforced Adhesive Transfer Tape 98010LVC 3M™ Low VOC Double Coated Tissue Tape 99015LVC</td>
<td>Bonds many surfaces — including High Surface Energy plastics — with low VOC emissions</td>
<td>• Attach materials when low VOC is required&lt;br&gt;• Attach 3M™ Thinsulate™ Insulation inside door panel for noise reduction&lt;br&gt;• Attach foam in HVAC system to prevent air leaks</td>
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<tr>
<td>Specialty</td>
<td>3M™ Scrim Reinforced Adhesive Transfer Tape 97053</td>
<td>Bonds and seals a variety of materials, damping vibrations and improving sound insulation</td>
<td>• Attach 3M™ Thinsulate™ Insulation to A/B/C pillars for noise reduction&lt;br&gt;• Attach materials when low VOC is required</td>
</tr>
</tbody>
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**Expect performance. Spec 3M.**
3M.com/automotiveinteriors

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**Solventless technology**
The Automotive-Ready Portfolio of 3M™ Double Sided Tapes is made with a solventless technology.

**Globally available:** Specify and produce anywhere in the world.

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