

Every minute matters.

Save hours by repairing vs. replacing with 3M clear repair paste.

Now you can repair boots and transparent poly tapes in minutes — without taking your planes out of service. Only 3M™ Scotch-Weld™ Repair Paste 2220 B/A lets you extend the life of boots and reduce AOG costs with an easy, fast-curing repair system. Save time. Save money. Stay in the air.

▶ Repair in as little as 5 minutes — fly within 2 hours

▶ Easy application with minimal waste

▶ Repairs polyurethane films, tapes, boots and coatings

▶ UV stable

▶ Resistant to sand and rain erosion

▶ Resistant to many aviation fluids

▶ Clearly seals tape edges on aircraft surfaces



The only clear repair paste on the market.

3M™ Scotch-Weld™ Repair Paste 2220 B/A is a transparent two-part polyurethane that cures to an erosion-resistant elastomer. It's designed to seal tape edges on aircraft surfaces and to repair polyurethane films commonly used for erosion protection on aircraft, including polyurethane protective boots and leading edge tapes. Available in 50 ml dual syringe plastic Duo-Pak cartridges with a 1:1 mix ratio as part of the 3M™ EPX™ Applicator System.

Applications:

- ▶ Polyurethane tape and boot repair
- ▶ General erosion-resistant external sealing
- ▶ Graphic edge sealing — decal/hoist point cover protection
- ▶ General moisture exclusion/contact barrier



Product #	Size	Color	Typical Tack-Free Time	Work Life	Time to Full Cure @ 77°F (25°C)	Storage Temperature	Shelf Life
2220 B/A	50 ml	Transparent	2 hours	15 minutes	24 hours	60-80°F (16-27°C)	6 months

Product Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

Warranty and Limited Remedy: 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER EXPRESS OR IMPLIED WARRANTIES OR CONDITIONS, INCLUDING ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. If the 3M product does not conform to this warranty, the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted.



3M Automotive and Aerospace Solutions Division
 3M Center, Building 223-1N-14
 St. Paul, MN 55144-1000

General & Technical Information
 Phone: 1-800-235-2376
 Web: 3M.com/Aerospace

Schedule your free consultation at 3M.com/Aerospace.