# ANZ Aluminum Repair Procedures

## **Sealing and Coating**



#### **Pre-Cleaning**

Prewash/clean vehicle prior to disassembly (power wash undercarriage area at repair).

2



#### Method A

Use Scotch-Brite  $\mbox{^{\intercal}}$  Clean N Strip Disc to remove seam sealer and coatings where accessible.

3



#### Method B

Use CRS Scotch-Brite  $^{\!\scriptscriptstyle \mathsf{TM}}$  Belt to remove coatings and seam sealers in hard to reach areas.

Visit www.3m.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

## **Product List ANZ**

3M<sup>™</sup> Car Wash Soap Concentrate, 3.78 litre, PN 38377



3M<sup>™</sup> All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350



Scotch-Brite™ Clean N Strip Disc, PN 57016 OR



Scotch-Brite<sup>™</sup> Roloc<sup>™</sup>+ Clean N Strip TR Disc, PN 07466



 $3M^{TM}$  Roloc $^{TM}$ + Holder, PN 07500



Scotch-Brite™ Durable Flex Belt, CRS



### **Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M<sup>™</sup> Half Facepiece Respirator, PN 07502 with appropriate cartridge



3M<sup>™</sup> Lexa<sup>™</sup> Protective Eyewear, PN 15200 or 3M Secure Fit SF401AF-AS



Note: Use caution when working on aluminium parts. Use tools that have been cleaned properly or designated for use on aluminium to reduce potential cross contamination. Do not re-use abrasives that were previously used on steel repairs.

