


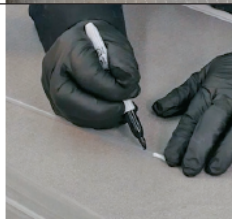




ANZ Aluminum Repair Procedures

Sealing and Coating

Corrosion Protection (Cavity Wax)

1		Pre-Cleaning Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).
2		Shake Aerosol Agitate the aerosol can thoroughly — one minute of shaking is required to mix the components prior to use. Attach the desired accessory extension and actuator if needed to access the areas inside the panel enclosure.
3		Application with Standard Actuator If applying to new panels prior to installation use the standard actuator. Spray up to three (3) coats to ensure full coverage and maximize protection.
4		Mark Extension Wand If using the 360° accessory wand, mark the extension about 25mm from the end as a reference to reduce overspray.
5		Insert Wand Into Panel Opening Insert the wand to the farthest point. Begin spraying as you remove the wand until the reference mark comes into view. Repeat up to three (3) times to ensure complete coverage and maximize corrosion protection.
6		Clean Accessory Nozzle After application, invert the can and clear material from the accessory wand and nozzle by depressing the actuator.
7		Remove Excess Cavity Wax Re-assemble the associated parts and wipe off any excess using a VOC compliant surface cleaner.

Visit www.3m.com.au/aad or www.3m.co.nz/aad for SOP's and videos

Product List ANZ

3M™ Car Wash Soap Concentrate, 3.78 litre, PN 38377

3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350

3M™ Cavity Wax Plus, 510 g aerosol, PN 08892

3M™ Cavity Wax Plus, Applicator Wand Kit, PN 08891



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300

3M™ half facepiece respirator, PN 07502 with appropriate cartridge

3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit SF401AF-AS



Note: Use caution when working on aluminium parts. Use tools that have been cleaned properly or designated for use on aluminium to reduce potential cross contamination. Do not re-use abrasives that were previously used on steel repairs.



For ordering information, contact your 3M Sales Representative