# **3M** Double sided adhesive tape 9088-200

## **Product Data Sheet**

September 2022 Supersedes: January 2019

Product Description	Double sided adhesive tape with polyester carrier and modified acrylic adhesive		
Key Features	<ul> <li>High adhesion to nearly every high and low surface energy substrate</li> <li>High initial tack</li> <li>All purpose tape</li> <li>Good UV resistance</li> <li>High shear and temperature resistance</li> <li>Easy handling and converting due to polyester carrier</li> </ul>		
Application ideas	<ul> <li>Self- adhesive mounting of furniture trim, sealing profiles and cable ducts</li> <li>Bonding and mounting of sales displays and billboards</li> <li>Fixing of decorative trims and emblems</li> </ul>		
Construction	Adhesive Type	Modified Acrylic	

Adhesive Type	Modified Acrylic
Adhesive side open face 1	0,09 mm
Adhesive Carrier	Transparent PET 0,012 mm
Adhesive back side 2	0,09 mm
Tape Colour	colourless
Total thickness without liner	0,20 mm
Release Liner	Glassine paper, white 94 g/m² 0,08 mm

1 open face side is visible when unwinding the roll. 2 the back side is visible after removing the liner

Calipers are average values

Performance Characteristics	Adhesion to Stainless Steel - [N/25 mm]	29
	Finat FTM1 - (72h RT, 180° peel angle, 300mm/min, Haul-off speed, 0,05 mm PET)	
	Adhesion to Polypropylene - [N/25 mm]	26
	Finat FTM1 - (72h RT, 180° peel angle, 300mm/min, Haul-off speed, 0,05 mm PET)	
	Adhesion to Polycarbonate - [N/25 mm]	20
	Finat FTM1 - (72h RT, 180° peel angle, 300mm/min, Haul-off speed, 0,05 mm PET)	
	Adhesion to ABS - [N/25 mm]	24
	Finat FTM1 - (72h RT, 180° peel angle, 300mm/min, Haul-off speed, 0,05 mm PET)	
	Static Shear Resistance to Stainless Steel - [min]	> 10.000
	Finat FTM8 - (RT, 1 kg/1"x1")	
	Static shear resistance to stainless steel - [min]	> 10.000
	Finat FTM8 - (at 90 °C, 0,5 kg/1"x1".)	
	Temperature resistance	Pass
	SAFT - (40-180 °C; 2°C/min) 500g /1"x1")	

Solvent Resistance (KBA, Issue March 2014)

Media	Substrate	Immersion time [h]	Immersion temperature [°C]	Visual assessment after 48h reconditioning at RT	
Deionized Water	Glass	1	50 ± 2	no change	
5 % Hydrochloric Acid	Glass	1	20 ± 2	no change	good adhesion
1% Sodium hydroxid	Glass	0,50	20 ± 2	slight delamination of edges	good adhesion
Ethyl Alcohol	Glass	0,25	20 ± 2	sample slightly moved	good adhesion
Premium gasoline, lead - free	Aluminium	0,3	20 ± 2	slight leakage of adhesive adhesive edge swelled (5 %)	good adhesion (95 %)
Diesel	Aluminium	0,5	20 ± 2	slight leakage of adhesive adhesive edge swelled (5 %)	good adhesion (95 %)
Methyl-Ehyl-Ketone	Aluminium	0,5	20 ± 2	slight leakage of adhesive adhesive edge swelled (5 %)	good adhesion (95 %)
Motor oil (HD Oil)	Aluminium	1,00	20 ± 2	no change	good adhesion
5 %Tenside (amphoteric,an-ionic nonionic) in H2O	Glass	0,5	20 ± 2	no change	good adhesion

Temperature resistance	Short term (minutes, max.1 hour): -40 °C – 150 °C Long term (days, weeks): 90 °C
Storage & Shelf Life	Store at 16 °C – 25 °C and 40-65 % relative humidity in its original box. The product can be stored up to 24 months after production.
	<b>Note:</b> The shelf life may be shortened if the original packaging is not properly sealed or stored in an environment with high temperatures or humidity
Precautionary Information	Refer to product label and Material Safety Data Sheet for health and safety information before using the product. For information please contact your local 3M Office. www.3M.com
For Additional Information	To request additional product information or to arrange for sales assistance, call Address correspondence to: 3M
	Automotive Applications: This product is an industrial product and has not been designed or tested for use in certain automotive applications, including, but not limited to, automotive electric powertrain battery or high voltage applications. This product does not fully adhere to typical automotive design or quality system requirements, such as IATF 16949 or VDA 6.3. This product may not be manufactured in an IATF certified facility and may not meet a Ppk of 1.33 for all properties. The product may not undergo an automotive production part approval process (PPAP). Customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's automotive application and for conducting incoming inspections before use of the product. Failure to do so may result in injury, death, and/or harm to property. No written or verbal statement, report, data or recommendation by 3M related to automotive use of the product shall have any force or effect unless in an agreement signed by the Technical Director of 3M's Automotive Division. Customer assumes all responsibility and risk if customer chooses to use this product in an automotive electric powertrain battery or high voltage application, and 3M will not be liable for any loss or damage arising from or related to the 3M product or customer's use of the product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity or recall costs), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability. In no event shall 3M be liable for any damages in excess of the purchase price paid for the product. NOTWITHSTANDING ANY OTHER STATEMENT TO THE CONTRARY, 3M MAKES NO REPRESENTATIONS, WARRANTIES OR CONDITIONS WHATSOEVER, EXPRESS OR IMPLIED, REGARDING THE PRODUCT IF USED IN AN AUTOMOTIVE ELECTRIC POWERTRAIN BATTERY OR HIGH VOLTAGE APPLICATION, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTY

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#### 3M United Kingdom PLC

2M Centre, Cain Road, Bracknell RG12 8HT United Kingdom

#### **3M Ireland Ltd**

The Iveagh Building, 3rd Floor The Park, Carrickmines 18 Ireland

**3M Belgium bvba/sprl** Hermeslaan 7 1831 Diegem Belgium

#### 3M Nederland B.V.

Molengraaffsingel 29 2629 JD Delft The Netherlands

#### **3M Svenska AB** Herrjärva torg 4 170 67 Solna Sweden

**3M a/s** Hannemanns Allé 53 DK-2300 Copenhagen S. Denmark

### 3M Norge AS

Tærudgata 16 2004 Lillestrøm Norway

Suomen 3M Oy Keilaranta 6 02150 Espoo Finland

#### **3M Eesti OÜ** Pärnu mnt. 158

11317 Tallinn Estonia

#### **3M Latvia SIA**

K.Ulmaņa gatve 5 Rīga, LV-1004 Latvia

#### **3M Lietuva UAB**

A.Goštauto g. 40 Vilnius LT- 03163 Lithuania