







**Express Damage Repairs**

<b>1</b>		<p><b>Clean the Damaged Area</b></p> <p>Clean the repair area with soap and water, followed by a VOC compliant surface cleaner. Use a recommended VOC compliant surface cleaner.</p>
<b>2</b>		<p><b>Initial Prep Sand</b></p> <p>DA sand the repair using 76mm or 150mm. P180 DA disc, being careful to not sand through the clear coat. Blow off with clean dry air and reclean with a surface cleaner.</p>
<b>3</b>		<p><b>Mix and Apply Glaze</b></p> <p>Mix and apply polyester glaze per manufacturer's recommendation. Cure 15–20 minutes at 24°C.</p>
<b>4</b>		<p><b>Apply Dry Guide Coat</b></p> <p>Apply 3M™ Dry Guide Coat over cured glaze. Re-apply as necessary during sanding process.</p>
<b>5</b>		<p><b>Sand Glaze</b></p> <p>Using a P320 abrasive disc/sheet, hand block or DA sand glaze, completely removing 3M™ Dry Guide Coat.</p>
<b>6</b>		<p><b>Final Sand and Inspect</b></p> <p>Blow off repair area and re-apply 3M™ Dry Guide Coat. Finish sanding the repair area and the surrounding area using a 76mm or 150mm P320 abrasive disc. Inspect the repair for quality.</p>

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**Product List ANZ**

3M™ Cubitron™ II Clean Sanding Hookit™ Disc, 150mm, 180+ grade, PN 31374 or Clean Sanding Disc, 76mm, P180, PN30279



3M™ Purple Clean Sanding Hookit™ Disc, 76mm or 150mm, P320, PN 30275 or PN 01812



3M™ Advanced Finishing Glaze, 710ml, PN05821



3M™ Flowable Finishing Glaze, 710ml, PN05824



3M™ Platinum Plus Glaze, 476g, PN03080



3M™ Dry Guide Coat, 50 gram applicator kit, PN 05861 or 09560 and 09561



3M™ Hookit™ Purple Clean Sanding Sheet Roll, 320 grade, 70mm x 12m, PN 30705



**Think About Your Health**

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit SF401AF-AS

