

Door Skin Removal		
1		<p>Pre-Cleaning Pre-wash/clean vehicle prior to disassembly (power wash undercarriage area at repair).</p>
2		<p>Parts Removal Remove associated trim and parts. Use molding removal tool to remove and save side moldings and emblems.</p>
3		<p>Hem Flange Grinding Use grade 60 fiber-backed abrasive disc to grind outer edge and separate door skin from door frame.</p>
4		<p>Hem Flange Spot Weld Removal Use grade 60 file belt to remove any spot welds attaching hem flange to door frame. Use caution when grinding to only grind top panel and avoid cutting into host/interior panel. Separate hem flange material from backside of door.</p>
5		<p>Door Skin Spot Weld Removal Use grade 60 file belt to remove any spot welds attaching door skin to door frame. Use caution when grinding to only grind top panel and avoid cutting into host/interior panel.</p>
6		<p>Door Skin Removal Separate door skin from door frame. Use a putty knife to help separate skin from adhesive and Noise Vibration Harshness (NVH) material on intrusion beam. Heat may be used when required for softening. (Maintain original NVH material whenever possible.)</p>

Visit www.3m.com.au/aad or www.3m.co.nz/aad for more SOPs and videos

Product List ANZ

3M™ Car Wash Soap Concentrate, 3.78 litre, PN 38377



3M™ All Purpose Cleaner and Degreaser Concentrate, 3.78 litre, PN 38350



3M™ Cubitron™ II Abrasive Fibre Disc, grade 60+, 150mm, PN 33397



3M™ Cubitron™ II File Belt, grade 60+, PN 33439



Think About Your Health

3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300



3M™ Half Facepiece Respirator, PN 07502 with appropriate cartridge



3M™ Lexa™ Protective Eyewear, PN 15200 or 3M Secure Fit SF401AF-AS

